



**2012 Castle Pre-Season
Booking Program**



INSULATION FEATURES

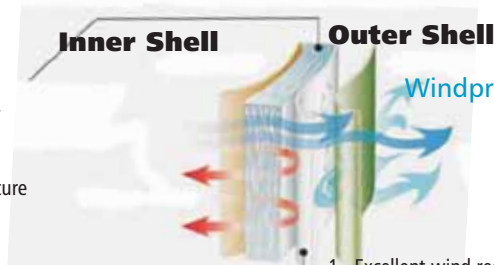


DuPont™ ComforMax™ Premium Insulation provides excellent protection against severe weather and keeps you warm and comfortable through its unique non-woven membrane technology.

The polyester fiberfill contains micro-fibers that trap a high volume of warm air, and the ultra-thin non-woven membrane retains and reflects the body's radiant heat very efficiently. This technology allows ComforMax™ Premium™ to have

The Properties of DuPont™ ComforMax™

1. Thinner but warmer
2. Amazing durability
3. Soft and supple texture



Windproof & Waterproof

1. Excellent wind resistance
2. High air permeability
3. Water resistant up to 1200 H2O mm
4. Prevention of fiber migration



Multi-Layer structure of ComforMax™ Classic



DuPont™ ComforMax™ Classic is manufactured using the most advanced carding technology that provides 4 to 5 times more fiberfill layers than other insulation. Each single fiberfill layer is only 5 to 10 grams per square meter and this true multi later structure is the secret of superior performance. It is the ideal insulation for high performance outerwear.



Excellent Warmth

ComforMax™ Classic offers excellent insulation value with amazingly low weight through the multi-layer structure. This unique feature makes micro fibres uniformly dispersed and creates more air pockets that increase insulating performance.



Soft and Lightweight

The best combination of micro fibres in each layer delivers incredible softness and lightweight, making the garment more comfortable and wearable.



Durability

The multi-layer structure keeps ComforMax™ Classic durable after repeated laundering. Each layer of ComforMax Classic is an excellent barrier that prevents fibre migrations.



TRS

Technical Riding Series



Caliber Jacket

TRS CALIBER JACKET FEATURES

1. 3-in-1 Soft-Touch polyester shell construction (wearable liner).
2. DWR (Durable Water Repellent) externally coated shell guards against water and staining.
3. Shell utilizes DuPont™ ComforMax™ Premium 60 g/2.11 oz insulation that incorporates 100% windproof, waterproof, breathable non-woven full membrane technology. Critical seams are sealed.
4. Comfort-Flow™ polyester mesh lined shell for increased performance.
5. Removable liner is manufactured with 80 g/2.8 oz of Cynix® insulation: incorporates extreme comfort and warmth with high wicking and quick dry properties.
6. Zippered vents in chest, underarms & back.
7. Double storm flap system with inner placket and and magnetic closures.
8. Multiple zippered internal and external pockets including internal cell phone pocket and an external "easy access" cap pocket.
9. 3M Reflective® piping.
10. Velcro® adjustable wrist and collar. Shock cord adjustable hem on outer shell and liner.

TRS FACTOR BIB PANT FEATURES

1. Soft-Tough polyester shell construction.
2. DWR (Durable Water Repellent)externally coated shell guards against water and staining.
3. 100% windproof, waterproof, breathable non-woven full HUMAX® membrane. Highly flexible, lightweight and durable. Critical seams sealed.
4. Removable insulation is constructed of 120 g/4.2 oz DuPont™ ComforMax™ Classic advanced layered fiberfill.
5. Wear as a lightweight shell or fully insulated bib for extreme comfort in any condition.
6. Comfort-Flow™ polyester mesh lined shell for increased performance and quick dry properties.
7. 2-way full length YKK® waterproof leg zippers.360° adjustable hem length feature.
8. 500D Airdura® seat insert and Keveltec™ material in high wear areas of knee, lower inner legs and cuffs.
9. 2 zippered hand pockets and waterproof cargo pockets
10. 3M Reflective® piping.
11. Velcro® adjustable waist.
12. Pre-curved seat with action back flex construction.

Factor Bib





CASTLE-X JACKET FEATURES

MENS AND LADIES CALIBER JACKET

- 3-in-1 Soft-Touch polyester shell construction (wearable liner).
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- Ven-Tex coated Fadex Dry Touch, next generation technical fibre shell.
- Shell utilizes DuPont ComforMax Premium® 2.116 oz (60 g) insulation that incorporates 100% windproof, waterproof, breathable non-woven full membrane technology. Critical seams sealed.
- Removable liner is manufactured with 2.822 oz (80 g) of Cynix® insulation that incorporates extreme comfort and warmth with high wicking and quick dry properties.
- Comfort-Flow™ polyester mesh lined shell for increased performance.
- YKK® zippers throughout. Zippered vents in chest, underarms and back.
- Double storm flap system with inner placket and magnetic closures.
- Multiple zippered internal and external pockets including internal cell phone pocket, external "easy access" cap pocket.
- 3M Reflective® piping.
- Velcro® adjustable wrist and collar. Shock cord adjustable hem on out shell and liner.
- Zip-out stretch powder skirt.

MENS INCLINE JACKET

- Ven-Tex coated 660D soft-touch taslan shell construction with 420D high tenacity nylon reinforcements.
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- Shell utilizes DuPont ComforMax Premium® 2.116 oz (60 g) insulation that incorporates 100% windproof, waterproof, breathable non-woven full membrane technology.
- Comfort-Flow™ polyester mesh lined shell for increased performance.
- Removable liner is insulated with 2.116 oz (60 g) DuPont Comformax Classic®.
- YKK® zippers throughout. Zippered vents in shoulder, underarms and back.
- Multiple zippered internal and external pockets including internal cell phone pocket and external "easy access" cap pocket.
- Velcro® adjustable wrist and collar. Shock cord in adjustable hem on outer shell and liner.
- 3M Reflective® piping on front, arms and back.

MENS SWITCH SPECIAL EDITION JACKET

- Special Editions are exclusive copyrighted Castle X print pattern.
- 400D high tenacity nylon shell with 660d soft touch taslan or 420D nylon inserts.
- DWR (Durable Water Repellent) coated shell guards against water and staining
- REISSA® waterproof/breathable coated shell
- 2.5 oz (70.9 g) DuPont ComforMax Classic® insulated shell
- 2.5 oz (70.9 g) DuPont ComforMax Classic® insulated removable liner with waist shock cord for added comfort in all conditions
- YKK® zippers throughout. Zippered shoulder, underarm and back vents.
- Liner has zippered internal breast pocket plus cell phone pocket
- Shell has zippered internal breast pocket plus cap pocket
- Velcro® adjustable waist and flex cuffs
- Action back flex panel construction
- 3M Reflective® piping

MENS SWITCH JACKET

- 420D high tenacity nylon shell with Dobby Airdura™ reinforcements
- DWR (Durable Water Repellent) coated shell guards against water and staining
- REISSA® waterproof/breathable coated shell
- 2.5 oz (70.9 g) DuPont ComforMax Classic® insulated shell.
- 2.5 oz (70.9 g) DuPont ComforMax Classic® insulated removable liner with waist shock cord for added comfort in all conditions.
- YKK® zippers throughout. Zippered shoulder, underarm and back vents.
- Liner has zippered internal breast pocket plus cell phone pocket.
- Shell has zippered internal breast pocket plus cap pocket.
- Velcro® adjustable waist and flex cuffs.
- Action back flex panel construction.
- 3M Reflective® piping.

MENS PLATFORM JACKET

- Special Editions are exclusive copyrighted Castle X print pattern.
- 420D high tenacity nylon shell.
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- Water resistant PU coating.
- Castle Cold Shield™ fixed brushed polyester quilted insulation - 7 oz (198.5 g) body, 5 oz (141.8 g) sleeve, 3 oz (85.1 g) collar.
- Inner snow cuff for increased warmth and protection in all conditions.
- YKK® zippers throughout. Zippered vents in underarm.
- Zippered interior chest pocket.
- Fleece lined 360 elastic cuffs and collar.
- Velcro® adjustable waist.
- Drop back design.
- Double stitched seams.
- 3M Reflective® piping.



DU PONT
ComforMax Premium
The miracles of science™

VEN-TEX
WATER-PROOFING

REISSA
BREATHABLE WATER-PROOFING TEXTILE

DU PONT
ComforMax Classic
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CASTLE-X JACKET FEATURES



LADIES RIZER JACKET

- REISSA® (waterproof/breathable) coated soft-touch polyester shell construction with 420D high tenacity nylon reinforcements.
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- DuPont ComforMax Classic® insulation - 2 oz (56.7 g) shell and 2 oz (56.7 g).
- Removable insulated liner.
- 3M Reflective® piping.
- Double storm flap placket system.
- 2 external "easy access" cap pockets.
- Velcro® adjustable waist, hip and cuffs.
- Fleece lined reinforced collar.
- Multiple YKK® zippered internal and external pockets including internal cell phone pocket and 2 external "easy access" cap pockets.
- Double-stitched seams.

LADIES TWIST SPECIAL EDITION JACKET

- Special Editions are exclusive copyrighted Castle X print pattern.
- 420D high tenacity nylon shell with 660D soft touch taslan inserts.
- DWR (Durable Water Repellent) coated shell guards against water and staining
- REISSA® waterproof/breathable coated shell
- 3 oz (85.1 g) Soft DuPont ComforMax Classic® insulated shell.
- 3 oz (85.1 g) Soft DuPont ComforMax Classic® insulated removable liner with waist shock cord for added comfort in all conditions.
- Velcro® adjustable waist and cuffs.
- YKK® zippers throughout. Zippered underarm and back vents.
- Liner has zippered internal pocket plus a cell phone pocket. Shell has zippered internal pocket plus a cap pocket.
- Velcro® adjustable waist and flex cuffs.
- Micro fleece lined collar and cuffs.
- 3M Reflective® piping.

LADIES TWIST JACKET

- 660D high tenacity nylon shell with 420D nylon inserts.
- DWR (Durable Water Repellent) coated shell guards against water and staining
- REISSA® waterproof/breathable coated shell
- 3 oz (85.1 g) Soft DuPont ComforMax Classic® insulated shell.
- 3 oz (85.1 g) Soft DuPont ComforMax Classic® insulated removable liner with waist shock cord for added comfort in all conditions.
- Velcro® adjustable waist.
- YKK® zippers throughout. Zippered underarm and back vents.
- Liner has zippered internal pocket plus a cell phone pocket. Shell has zippered internal pocket plus a cap pocket.
- Velcro® adjustable waist and flex cuffs.
- Micro fleece lined collar and cuffs.
- 3M Reflective® piping.

LADIES CHARM JACKET

- Special Editions are exclusive copyrighted Castle X print pattern.
- 420D high tenacity nylon shell.
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- Water resistant PU coating. Double stitched seams.
- Castle Cold Shield™ fixed brushed polyester quilted insulation - 7 oz (198.5 g) body, 5 oz (141.8 g) sleeve, 3 oz (85.1 g) collar.
- Shock cord adjustable waist.
- Zippered interior chest pocket.
- YKK® zippers throughout. Zipper vents in underarm.
- Fleece lined reinforced collar.
- 360° elastic cuffs.
- Velcro® adjustable hip
- 3M Reflective® piping.

BOYS SWITCH AND GIRLS TWIST SPECIAL EDITIONS JACKET

- Special Editions are exclusive copyrighted Castle X print pattern
- 420D high tenacity nylon shell.
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- Water resistant PU coated shell. Double stitched seams.
- Castle Cold Shield™ fixed brushed polyester quilted insulation - 7 oz (198.5 g) body, 5 oz (141.8 g) sleeve, 3 oz (85.1 g) collar.
- 3M Reflective® piping.
- YKK® zippers throughout.
- Velcro® adjustable waist.
- 360 elastic flex cuffs.
- 2 zippered Bemberg lined hand pockets.
- Micro fleece lined collar and cuffs.
- Inner snow cuff for increased warmth and protection.

TODDLER SWITCH JACKET

- 210D high tenacity nylon shell.
- DWR (Durable Water Repellent) coated shell guards against water and staining.
- Water resistant PU coating.
- Castle Cold Shield™ fixed brushed polyester quilted insulation - 7 oz (198.5 g) body, 5 oz (141.8 g) sleeve,, 4 oz (113.4 g) collar.
- 3M Reflective® piping.
- Inner snow cuff for increase warmth and protection in all conditions.
- Double-stitched seams.
- 2 zippered Bemberg lined hand pockets.
- YKK® zippers throughout.
- Detachable hood with 3 points Velcro® adjustment.
- Drop back design.
- 360 elastic flex cuffs.



2012 MENS CALIBER JACKET

SPECIAL EDITION RED PLAID

SM-2XL \$349.95-H

3XL \$382.95-H



VEN-TEX
WATER PROOFING

DUPONT
ComfortMax Premium
The miracles of science

DUPONT
ComfortMax Classic
The miracles of science

CALIBER MENS JACKET

RETAIL SM-2XL \$329.95-H

3XL \$359.95-H

	SM	MD	LG	XL	2XL	3XL
Mens Sizes	40	42	44	46	48	52
Red	488-0022	488-0024	488-0026	488-0028	488-0029	488-0029T
Silver	488-0002	488-0004	488-0006	488-0008	488-0009	488-0009T
Black	488-0012	488-0014	488-0016	488-0018	488-0019	488-0019T
Dark Orange	488-0032	488-0034	488-0036	488-0038	488-0039	488-0039T
Red Plaid	488-0042	488-0044	488-0046	488-0048	488-0049	488-0049T

MENS INCLINE JACKET

INCLINE MENS JACKET

RETAIL SM-2XL \$279.95-H

3XL \$299.95-H



	SM	MD	LG	XL	2XL	3XL
Mens Sizes	40	42	44	46	48	52
Red	488-0502	488-0504	488-0506	488-0508	488-0509	488-0509T
Black	488-0512	488-0514	488-0516	488-0518	488-0519	488-0519T
Dark Orange	488-0522	488-0524	488-0526	488-0528	488-0529	488-0529T
White	488-0532	488-0534	488-0536	488-0538	488-0539	488-0539T





2012

SWITCH JACKETS

RETAIL
SM-2XL \$249.95-H
3XL-4XL \$264.95-H



REISSA
 BREATHABLE WATER-PROOFING TEXTILE

DUPONT
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 The miracles of science

	XS	SM	MD	LG	XL	2XL	3XL	4XL
Mens Sizes	38	40	42	44	46	48	52	56
Red	-	488-2112	488-2114	488-2116	488-2118	488-2119	488-2119T	-
Blue	-	488-2122	488-2124	488-2126	488-2128	488-2129	488-2129T	-
Yellow	-	488-2132	488-2134	488-2136	488-2138	488-2139	488-2139T	-
Green	-	488-2142	488-2144	488-2146	488-2148	488-2149	488-2149T	-
Fluorescent Org.	-	488-2152	488-2154	488-2156	488-2158	488-2159	488-2159T	-
Black	488-2071	488-2172	488-2174	488-2176	488-2178	488-2179	488-2179T	488-2179X



2012 PLATFORM SPECIAL EDITION SABOTAGE



RETAIL
SM-2XL \$159.95-H



	SM	MD	LG	XL	2XL
Special Edition Sabotage Platform Jacket					
Mens Sizes	40	42	44	46	48
	488-5292	488-5294	488-5296	488-5298	488-5299

MENS PLATFORM JACKET



RETAIL
SM-2XL \$134.95-H
3XL-4XL \$159.95-H



	SM	MD	LG	XL	2XL	3XL	4XL
Mens Sizes	40	42	44	46	48	52	56
Red	488-5212	488-5214	488-5216	488-5218	488-5219	488-5219T	-
Blue	488-5222	488-5224	488-5226	488-5228	488-5229	488-5229T	-
Yellow	488-5232	488-5234	488-5236	488-5238	488-5239	488-5239T	-
Green	488-5242	488-5244	488-5246	488-5248	488-5249	488-5249T	-
Black	488-5272	488-5274	488-5276	488-5278	488-5279	488-5279T	488-5279X

2012 MONSTER ENERGY® SPECIAL EDITION



TUCKER HIBBERT REPLICA

OFFICIAL LICENSED PRODUCT



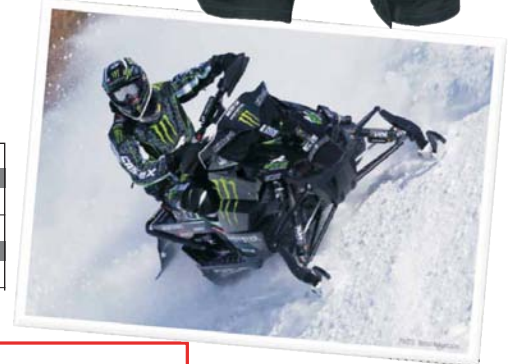
RETAIL JACKET

SM-2XL \$314.95-H
3XL \$359.95-H

PANT

XS-2XL \$279.95-H

Mens Sizes	SM	MD	LG	XL	2XL	3XL
Jacket	40	42	44	46	48	52
	XS	SM	ED	LG	XL	2XL
Waist/Inseam	28-30/34	30-32/34	32-34/34	34-36/34	36-38/34	38-40/34
Pant	487-0351	487-0352	487-0354	487-0356	487-0358	487-0359



MONSTER ENERGY® SWITCH JACKET

- Replica of Tucker Hibbert's 2011 X-Games Monster Energy® Suit
- Official Monster Energy® licensed product
- Exclusive copyrighted Castle X and Monster Energy® print pattern
- 421D high tenacity nylon shell with Dobby & Airdura™ reinforcements
- REISSA® waterproof/breathable coated shell
- 2.5 oz DuPont ComforMax Classic® insulated shell
- 2.5 oz DuPont ComforMax Classic® insulated removable liner with waist shock cord for added comfort in all conditions
- Zippered shoulder, underarm and back vents
- Zippered internal pockets on liner and shell
- 3M Reflective® piping

MONSTER ENERGY® FUEL PANT

- Replica of Tucker Hibbert's 2011 X-Games Monster Energy® Suit
- Official Monster Energy® licensed product
- 421D high tenacity nylon shell with 500D Airdura™ reinforcements in seat, inner legs and cuffs
- REISSA® waterproof/breathable coated shell critical seams sealed
- DuPont ComforMax Classic® fixed quilted 4.5 insulation
- Oversized, pre-curved, padded Keveltec® knee panels with dual action chamber gussets for increased mobility
- 3M Reflective® elements
- Velcro® adjustable waist incorporates flex panel construction

REISSA
BREATHABLE WATER-PROOFING TEXTILE

DU PONT
ComforMax Classic
The miracles of science™



2012

**ADULT SPECIAL EDITIONS
PRESS**



A.

B.

C.



D.

E.



F.

	SM	MD	LG	XL	2XL	3XL
Mens Sizes	40	42	44	46	48	52
A. Press Red	488-3122	488-3124	488-3126	488-3128	488-3129	-
B. Press Blue	488-3132	488-3134	488-3136	488-3138	488-3139	-
C. Press Yellow	488-3142	488-3144	488-3146	488-3148	488-3149	-
D. Press Green	488-3152	488-3154	488-3156	488-3158	488-3159	-
E. Press Black	488-3162	488-3164	488-3166	488-3168	488-3169	488-3169T
	XS	SM	MD	LG	XL	2XL
Waist/Inseam	28-30/34	30-32/34	32-34/34	34-36/34	36-38/34	38-40/34
F. Pant	487-0361	487-0362	487-0364	487-0366	487-0368	487-0369

PRESS JACKET
SM-2XL \$264.95-H
3XL \$279.95-H
PANT XS-2XL \$214.95-H



GROOVE

JACKET SM-2XL \$274.95-H

Limited Quantities Available

	SM	MD	LG	XL	2XL
Mens Sizes	40	42	44	46	48
Jacket	488-3192	488-3194	488-3196	488-3198	488-3199



2012 ADULT SPECIAL EDITIONS



SHATTER



JACKET
SM-2XL \$264.95-H
3XL \$279.95-H



REISSA
 BREATHABLE WATER-PROOFING TEXTILE

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	SM	MD	LG	XL	2XL	3XL
Mens Sizes	40	42	44	46	48	52
Jacket	488-3212	488-3214	488-3216	488-3218	488-3219	488-3219T

ELEMENT

XS-2XL \$274.95-H

Mens

Ladies



Limited Quantities Available

	SM	MD	LG	XL	2XL	
Mens Element						
Mens Sizes	40	42	44	46	48	
Mens Jacket	-	488-3202	488-3204	488-3206	488-3208	488-3209
Ladies Element						
Ladies Sizes	XS 0-2	SM 4-6	MD 8-10	LG 10-12	XL 14	2X6 16-18
Ladies Jacket	489-1121	489-1122	489-1124	489-1126	489-1128	489-1129



2012

**ADULT SPECIAL EDITION JACKET
STOMP**



Mens



Ladies

	SM	MD	LG	XL	2XL	
Mens Stomp Blsck						
Mens Sizes	40	42	44	46	48	
Black	488-3182	488-3184	488-3186	488-3188	488-3189	
Ladies Stomp Grape						
Ladies Sizes	XS	SM	MD	LG	XL	2XL
	0-2	4-8	8-10	10-12	14-16	18
	489-1091	489-1092	489-1094	489-1096	489-1098	489-1099

RETAIL
XS-2XL \$264.95-H

DUPONT
ComforMax Classic
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REISSA
BREATHABLE WATER-PROOFING TEXTILE

LADIES SPECIAL EDITION JACKETS

SWIRLZ



RETAIL
SWIRLZ XS-2XL \$264.95-H
BELLA XS-2XL \$274.95-H

Bella Special Edition Jacket
Limited Quantities Available



BELLA

	XS	SM	MD	LG	XL	2XL
Ladies Sizes	2-4	4-8	8-10	10-12	14-16	18
Swirlz	489-1131	489-1132	489-1134	489-1136	489-1138	489-1139
Bella	489-1081	489-1082	489-1084	489-1086	489-1088	489-1089

2012 LADIES CALIBER JACKET



RETAIL \$329.95-H



DUPONT
ComforMax Premium
The miracles of science

VEN-TEX
WATERPROOFING

DUPONT
ComforMax Classic
The miracles of science

Ladies Sizes	XS	SM	MD	LG	XL	2XL
	0-2	4-8	8-10	10-12	14-16	18
Black	489-0071	489-0072	489-0074	489-0076	489-0078	489-0079
White	489-0191	489-0192	489-0194	489-0196	489-0198	489-0199
Blossom	489-0201	489-0202	489-0204	489-0206	489-0208	489-0209



LADIES RIZER JACKET

RETAIL \$269.95-H



DUPONT
ComforMax Classic
The miracles of science

REISSA
BREATHABLE WATER-PROOFING TEXTILE

Ladies Sizes	SM	MD	LG	XL	2XL
	4-6	8-10	10-12	14-16	18
White	489-0392	489-0394	489-0396	489-0398	489-0399
Grape (Purple)	489-0332	489-0334	489-0336	489-0338	489-0339
Berry	489-0342	489-0344	489-0346	489-0348	489-0349
Black	489-0272	489-0274	489-0276	489-0278	489-0279



TWIST JACKET

RETAIL \$249.95-H



A.



B.



C.



D.



E.



F.

REISSA
BREATHABLE WATER-PROOFING TEXTILE

DUPONT
ComfortMax Classic
The miracles of science

		XS	SM	MD	LG	XL	2XL
Ladies Sizes		0-2	4-6	8-10	10-12	14-16	18
A.	Magenta	489-0501	489-0502	489-0504	489-0506	489-0508	489-0509
B.	Reflex Blue	489-0511	489-0512	489-0514	489-0516	489-0518	489-0519
C.	Grape (Purple)	489-0521	489-0522	489-0524	489-0526	489-0528	489-0529
D.	Yellow	489-0531	489-0532	489-0534	489-0536	489-0538	489-0539
E.	Green	489-0541	489-0542	489-0544	489-0546	489-0548	489-0549
F.	Black	489-0551	489-0552	489-0554	489-0556	489-0558	489-0559



2012

**CHARM
SPECIAL EDITION**

RETAIL \$159.95-H

DU PONT
ComforMax Classic
The miracles of science



Special Edition Magenta Sabotage						
Ladies Sizes	XS	SM	MD	LG	XL	2XL
	0-2	4-8	8-10	10-12	14-16	18
Sabotage	489-4101	489-4102	489-4104	489-4106	489-4108	489-4109

LADIES CHARM JACKET

DU PONT
ComforMax Classic
The miracles of science

RETAIL \$134.95-H



Ladies Sizes	XS	SM	MD	LG	XL	2XL
	0-2	4-8	8-10	10-12	14-16	18
Black	489-4001	489-4002	489-4004	489-4006	489-4008	489-4009
Grape	489-4011	489-4012	489-4014	489-4016	489-4018	489-4019
Magenta	489-4021	489-4022	489-4024	489-4026	489-4028	489-4029





2012 YOUTH SPECIAL EDITIONS



**YOUTH
SIZES**



RETAIL
XS-SM \$139.95-H
MD-LG \$144.95-H
XL \$149.95-H

Limited quantities available on Groove Special Edition



		XS	SM	MD	LG	XL
Boys Sizes		4-6	7-8	10-12	14-16	18-21
A.	Press Red	487-7051	487-7052	487-7054	487-7056	487-7058
B.	Shatter	487-7111	487-7112	487-7114	487-7116	487-7118
C.	Stomp Grape	487-9061	487-9062	487-9064	487-9066	487-9068
D.	Sabotage	487-9091	487-9092	487-9094	487-9096	487-9098
E.	Kranked	487-7141	487-7142	487-7144	487-7146	487-7148
F.	Bella	487-9051	487-9052	487-9054	487-9056	487-9058
G.	Groove	487-7081	487-7082	487-7084	487-7086	487-7088



TODDLER SWITCH JACKET

RETAIL \$109.95-H



Toddler Sizes	3T	4T	5T
Magenta	487-9803	487-9804	487-9805
Red	487-9813	487-9814	487-9815
Flo. Orange	487-9823	487-9824	487-9825
Black	487-9833	487-9834	487-9835

Adult Apparel Sizing Guide

Size	Mens Jacket Chest Size (in.)	Mens Pant Waist/Inseam (in.)	Ladies Jacket Size	Ladies Pant Waist/Inseam (in.)
XS	38	28/32	0-2	24/30
SM	40	30/32	4-6	26/31
MD	42	32/33	8-10	28/32
LG	44	34/34	10-12	30/33
XL	46	36/34	12-14	32/33
2XL	48	40/34	14-16	36/33
3XL	52	44/34	-	-
4XL	56	48/34	-	-

Youth Apparel Sizing Guide

Size	Toddler Jacket	Youth Jacket	Youth Pant
XS	-	4-6	4-6
SM	3T	7-8	7-8
MD	4T	10-12	10-12
LG	5T	14-16	14-16
XL	-	18	18

Sock Sizing Guide

Size	Shoe Size Mens	Shoe Size Mens
SM	4 - 5 1/2	5 - 6 1/2
MD	6 - 8 1/2	7 - 9 1/2
LG	9 - 11 1/2	10 - 12 1/2
XL	12 - 14 1/2	13+

Based on US shoe sizes

Long Underwear Sizing Guide

Size	Chest (in.)	Waist (in.)	Inseam (in.)
XS	33-35	24-27	25-27
SM	35-38	28-30	28-30
MD	39-41	31-3	29-32
LG	42-45	34-36	34-34
XL	46-48	37-40	32-35
2XL	49-52	41-44	34-35



CASTLE-X PANT FEATURES

FACTOR BIB PANT

- Soft touch polyester shell construction.
- DWR (Durable Water Repellent) externally coated shell guards against water and staining.
- 100% wind-proof, waterproof, breathable non-woven full HUMAX® membrane. Highly flexible, lightweight and durable. Critical seams sealed.
- Removable insulation is constructed of 4.23 oz (120 g) (DuPont™ ComforMax™ Classic advanced fiber fill.
- Wear as lightweight shell or fully insulated bib for extreme comfort in all conditions.
- Comfort-Flow™ polyester mesh lined shell for increased performance and quick dry properties.
- 2-way 7/8 length (hip to ankle) YKK® waterproof leg zippers. 360° adjustable hem feature.
- 500D Airdura™ seat insert and Keveltec™ material in high wear areas of knee, lower inner legs and cuffs.
- 2 zippered hand pockets and 2 waterproof cargo pockets.
- 3M Reflective® piping.
- Velcro® adjustable waist.
- Pre-curved seat with action back flex construction.

RIZER BIB PANT

- REISSA® (waterproof/breathable) coated soft-touch polyester shell with critical seams sealed.
- 500D Airdura™ reinforcement in seat and inner lower leg.
- Reinforced Keveltec™ knee panels.
- DWR (Durable Water Repellent) externally coated shell.
- 4.5 oz (127.6 g) DuPont™ ComforMax™ Classic fixed quilted insulation.
- 3M Reflective® piping.
- YKK® zippers throughout.
- Pre-curved seat and knee panels.
- Waterproof cargo pocket. 2 zippered hand pockets.
- Velcro® adjustable waist
- 2-way Full length (hip to ankle) 360° adjustable hem feature.
- Raised padded action back rear panel.

ADULT CR2 BIB PANT

- 420D high tenacity nylon shell.
- DWR (Durable Water Repellent) externally coated shell .
- REISSA® waterproof/breathable coated shell with critical seams sealed.
- 500D Airdura™ reinforcement in seat, knees and inner lower legs.
- 5 oz (141.75 g) DuPont™ ComforMax™ Classic fixed quilted insulation.
- 3M Reflective® patches on back of legs.
- Pre-curved seat and knee panels.
- YKK® zippers throughout. 2-way 7/8 length (hip to ankle) waterproof leg zippers. 360° adjustable hem feature.
- 2 zippered hand pockets.

YOUTH CR2 BIB PANT

- 420D high tenacity nylon shell.
- DWR (Durable Water Repellent) externally coated shell.
- Water resistant PU coating. Critical seams sealed.
- 500D Airdura™ reinforcement in seat, knees and inner lower legs.
- 4.5 oz DuPont™ ComforMax™ Classic fixed quilted insulation.
- 3M Reflective® patches on back of legs.
- Pre-curved seat and knee panels.
- YKK® zippers throughout. 2-way 7/8 length (hip to ankle) waterproof leg zippers. 360° adjustable hem feature.
- 2 zippered hand pockets.

PLATFORM BIB PANT

- 420D high tenacity nylon shell.
- DWR (Durable Water Repellent) externally coated shell.
- Water resistant PU coating. Critical seams sealed..
- 500D Airdura™ reinforcement in seat, knees and inner lower legs,
- 7 oz (198.5 g) Castle Cold Shield™ fixed brushed polyester quilted insulation.
- 3M Reflective® patches on back of legs.
- Pre-curved seat and knee panels.
- YKK® zippers throughout. 2-way 7/8 length (hip to ankle) leg zippers. 360° adjustable hem feature.
- 2 zippered hand pockets.

INCLINE PANT

- Ven-Tex coated 660D soft touch taslan shell construction with 420D high tenacity nylon reinforcements.
- DWR (Durable Water Repellent) externally coated shell.
- Shell utilizes DuPont™ ComforMax™ Premium 4.23 oz (120 g) fixed insulation that incorporates 100% wind-proof, waterproof, breathable non-woven full membrane technology.
- 500D Airdura™ reinforcements in seat, inner legs and cuffs.
- Raised, padded action back rear panel.
- Gusseted cargo pockets on thighs plus hand pockets.
- 2-way 3/4 length (thigh to ankle) YKK® waterproof leg zippers. 360° adjustable hem feature.
- 3M Reflective® piping.
- Pre-curved seat with action back flex construction.
- Pre-curved, padded Keveltec™ knee panels with dual action chamber gussets for increased mobility.
- Velcro® adjustable waist with flex panel technology.

ADULT FUEL PANT

- 420D high tenacity nylon shell with 500D Airdura™ reinforcements in seat, inner legs and cuffs.
- DWR (Durable Water Repellent) externally coated shell.
- REISSA® waterproof/breathable coated shell with critical seams sealed.
- 4.5 oz (127.6 g) DuPont™ ComforMax™ Classic fixed quilted insulation.
- Oversized, pre-curved, padded Keveltec™ knee panels with dual action chamber gussets for increased mobility.
- Velcro® adjustable waist incorporates flex panel construction in front.
- 2 zippered hand pockets. Cargo pocket on thigh (on Men's Fuel Pant Only).
- Raised padded action back rear panel.
- YKK® zippers throughout. 2-way 7/8 length (hip to ankle) adjustable side ventilation. 360° adjustable hem feature.
- 3M Reflective® elements.

YOUTH FUEL PANT

- 420D high tenacity nylon shell with 500D Airdura™ reinforcements in seat, inner legs and cuffs.
- DWR (Durable Water Repellent) externally coated shell.
- Water resistant PU coated shell with critical seams sealed.
- Castle Cold Shield™ fixed brushed polyester quilted insulation.
- Oversized, pre-curved, padded Keveltec™ knee panels with dual action chamber gussets for increased mobility.
- Velcro® adjustable waist incorporates flex panel construction in front.
- Cargo pocket on thigh.
- Raised padded action back rear panel.
- YKK® zippers throughout.
- 360° adjustable hem feature.
- 3M Reflective® elements.

CASTLE X BIB PANTS FACTOR BIB PANT



Wear as a light-weight shell or a fully insulated bib.



Ladies Front



Men's Front



Men's Back



Removable Liner

RETAIL
XS-2XL \$319.95-H
3XL \$335.95-H



Ladies Back

Mens Sizes	SM	MD	LG	XL	2XL	3XL
Waist/Inseam	30-32/34	32-34/34	34-36/34	36-38/34	38-40/34	40-43/34
Black	487-0022	487-0024	487-0026	487-0028	487-0029	487-0029T
Short Sizes						
Waist/Inseam					32/32	38/32
Black	-	-	-	487-0028S	487-0029S	487-0029TS
Tall Sizes						
Waist/Inseam				34/36	36/36	
Black	-	-	487-0026T	487-0028T	-	-
Ladies Sizes						
Waist/Inseam	24/30	26/31	28/32	30/33	32/33	36/33
Black	487-0031	487-0032	487-0034	487-0036	487-0038	487-0039
Short Sizes						
Waist/Inseam			28/28	30/28	32/28	
Black	-	-	487-0034S	487-0036S	487-0038S	-

HUMAX
MEMBRANE

DUPONT
ComfortMax Classic
The miracles of science

VENT-TEX
WATER-PROOFING

RIZER WAIST BIB PANT

REISSA
BREATHABLE WATER-PROOFING TEXTILE

DUPONT
ComfortMax Classic
The miracles of science

RETAIL
XS-2XL \$204.95-H
3XL \$224.95-H



Mens Sizes	SM	MD	LG	XL	2XL	3XL
Waist/Inseam	30/32	32/33	34/34	36/34	40/34	44/34
Black	473-2112	473-2114	473-2116	473-2118	473-2119	473-2119T
Short Sizes						
Waist/Inseam					32/32	38/32
Black	-	-	-	473-2118S	473-2119S	473-2119TS
Tall Sizes						
Waist/Inseam			34/36	36/36		
Black	-	-	473-2116T	473-2118T	-	-
Ladies Sizes						
Waist/Inseam	24/30	26/31	28/32	30/33	32/33	36/33
Black	473-2151	473-2152	473-2154	473-2156	473-2158	473-2159
Short Sizes						
Waist/Inseam			28/28	30/28	32/28	
Black	-	-	473-2154S	473-2156S	473-2158S	-



CASTLE X BIB PANTS

CR2 BIB PANT



ADULT SIZES
XS-2XL \$164.95-H
3XL-4XL \$179.95-H

YOUTH SIZES
XS-LG \$ 99.95-H
XL \$109.95-H



Mens Sizes	SM	MD	LG	XL	2XL	3XL	4XL
Waist/Inseam	30/32	32/33	34/34	36/34	40/34	44/34	48/34
Black	473-2212	473-2214	473-2216	473-2218	473-2219	473-2219T	473-2219X
Short Sizes					32/32	38/32	
Waist/Inseam					32/32	38/32	
Black	--	-	-	473-2218S	473-2219S	473-2219TS	-
Tall Sizes			34/36	36/36			
Waist/Inseam			34/36	36/36			
Black	-	-	473-2216T	473-2218T	-	-	-
Ladies Sizes	XS	SM	MD	LG	XL	2XL	
Waist/Inseam	24/30	26/31	28/32	30/33	32/33	36/33	
Black	473-2251	473-2252	473-2254	473-2256	473-2258	473-2259	
Short Sizes			28/28	30/28	32/28		
Waist/Inseam			28/28	30/28	32/28		
Black	-	-	473-2254S	473-2256S	473-2258S	-	
Youth Sizes	XS	SM	MD	LG	XL		
Youth Clothing Size	4-6	7-8	10-12	14-16	18-21		
Black	473-2271	473-2272	473-2274	473-2276	473-2278		



PLATFORM BIB PANT

Traditional Bib Pant

RETAIL
XS-2XL \$119.95-H
3XL \$134.95-H

Mens Sizes	SM	MD	LG	XL	2XL	3XL
Waist/Inseam	30/32	32/33	34/34	36/34	40/34	44/34
Black	473-2412	473-2414	473-2416	473-2418	473-2419	473-2419T
Ladies Sizes	XS	SM	MD	LG	XL	2XL
Waist/Inseam	24/30	26/31	28/32	30/33	32/33	36/33
Black	473-2451	473-2452	473-2454	473-2456	473-2458	473-2459



YOUTH FUEL PANT

TAIL XS-XL \$119.95-H



Youth Clothing Size	XS	SM	MD	LG	XL
Youth Clothing Size	4-6	7/8	10-12	14-16	18-21
Black	487-6071	487-6072	487-6074	487-6076	487-6078



INCLINE PANT



RETAIL
SM-2XL \$214.95-H

VEN-TEX
WATER-PROOFING

DUPONT
ComforMax Premium
The miracles of science



Snow Cuff



Optional Shoulder Strap Kit
\$27.95-H

Mens Sizes	Waist	SM	MD	LG	XL	2XL
	30-32	32-34	34-36	36-38	38-40	
Black	487-0092	487-0094	487-0096	487-0098	487-0099	
Shoulder Strap Kit		XS -SM	MD - 2XL		2XL - 3XL	
		473-9991	473-9992		473-9993	

LADIES FUEL PANT



RETAIL
XS-2XL \$199.95-H

REISSA
BREATHABLE WATER-PROOFING TEXTILE

DUPONT
ComforMax Classic
The miracles of science

	XS	SM	MD	LG	XL	2XL
Waist/Inseam	24/29	26/30	28/31	30/32	32/32	34/33
Black	487-4071	487-4072	487-4074	487-4076	487-4078	487-4079
Short Sizes						
Waist/Inseam			28/28	30/28	32/28	
Black	-	-	487-4074S	487-4076S	487-4078S	-
Shoulder Strap Kit		XS-SM	MD-2XL		2XL-3XL	
		473-9991	473-9992		473-9993	





MENS FUEL PANT

RETAIL XS-2XL \$199.95-H
3XL \$214.95-H



	XS	SM	MD	LG	XL	2XL	3XL
Waist/Inseam	28-30/34	30-32/34	32-34/34	34-36/34	36-38/34	38-40/34	40-43/34
Red	487-0211	487-0212	487-0214	487-0216	487-0218	4787-0219	-
Blue	487-0221	487-0222	487-0224	487-0226	487-0228	487-0229	-
Yellow	487-0231	487-0232	487-0234	487-0236	487-0238	487-0239	-
Green	487-0241	487-0242	487-0244	487-0246	487-0248	487-0249	-
Fluorescent Org	487-0251	487-0252	487-0254	487-0256	487-0258	487-0259	-
Black	487-0271	487-0272	487-0274	487-0276	487-0278	487-0279	487-0279T
Short Sizes							
Waist/Inseam					32/32	38/32	
Black	-	-	-	-	487-0278S	487-0279S	-
Shoulder Strap Kit	XS - SM			MD - 2XL		2XL - 3XL	
	473-9991			473-9992		473-9993	

VECTOR JACKETS



RETAIL \$129.95-H

Mens		SM	MD	LG	XL	
Black		473-0102	473-0104	473-0106	473-0108	
Ladies		XS	SM	MD	LG	XL
Pink		473-0121	473-0122	473-0124	473-0126	473-0128
Black		473-0111	473-0112	473-0114	473-0116	473-0118



Optional Shoulder Strap Kit
\$27.95-H

CASTLE-X GLOVE FEATURES



TRS GLOVE

- Water resistant Pittards leather across top of hand.
- Soft touch high abrasion resistant polyester.
- Ultra warm PrimaLoft® One™ insulation.
- Hipora® waterproof/breathable membrane technology.
- 3M Reflective™ piping.
- Double layered water resistant Pittards palm is soft, durable, providing high grip properties
- Goggle Squeegee.
- Pre-curved fingers.
- Supersoft Bemberg lining.
- Ladder lock wrist closure.
- Quick adjust gauntlet with shock cord.

RIZER GLOVE

- Outer shell constructed of 500D Airdura™ and 420D high tenacity nylon.
- DWR (Durable Water Repellent) externally coated shell guards against water and staining.
- Ultra comfortable aluminum wrapped PrimaLoft® insulation.
- Hipora® waterproof/breathable membrane technology.
- Full leather palm.
- Scotchlite™ reflective piping.
- Gusseted action panels on fingers and knuckles.
- Pre-curved fingers.
- Supersoft Bemberg lining.
- Quick adjust wrist closure.
- Quick adjust gauntlet with shock cord.

CR2 GLOVE

- 420D high tenacity nylon shell with synthetic grip palm.
- DWR (Durable Water Repellent) externally coated shell.
- 3M Thinsulate® Liteloft™ insulation.
- Hipora® waterproof/breathable membrane technology.
- Supersoft Bemberg lining.
- Scotchlite™ reflective piping.
- Gusseted action panels on fingers and knuckles.
- Pre-curved fingers.
- Quick adjust wrist closure.
- Quick adjust gauntlet with shock cord.

LAUNCH GLOVE

- Outer shell constructed of Spandura®.
- Ultra comfortable Exkin® insulation across top of hand.
- Hipora® waterproof/breathable membrane technology.
- Double layered Clarina® synthetic leather palm.
- Pre-curved fingers and palm.
- Supersoft Bemberg lining.
- Velcro® adjustable wrist closure
- Silicone treated fingers for increased gripping.
- Non-insulated palm for maximum control.

PLATFORM MITT (TODDLER SIZE)

- High tenacity Dobby Nylon shell.
- Ven-Tex waterproof/breathable membrane technology.
- Synthetic non-slip reinforced palm and thumb.
- Pre-curved hand and Soft Bemberg lining.

SWITCH GLOVE

- Water resistant Spandura® shell.
- Water resistant Spandura® gussets.
- Double layered Clarina® synthetic leather palm.
- Neoprene padded wrist gauntlet.
- Hipora® waterproof/breathable membrane technology across top of hand.
- Flex panels across fingers and knuckles.
- Silicone tabbed fingers for increased gripping.
- Velcro® soft touch wrist closure

MISSION GLOVE

- Outer shell constructed of Spandura® and 500D Airdura™.
- Neoprene padded flex panels on fingers and knuckles.
- Double layered Clarina® synthetic leather palm.
- Silicone treated fingers for increased gripping.
- Pre-curved fingers and palm.
- Supersoft Bemberg lining.
- Ultra comfortable Exkin® insulation across top of hand.
- Non-insulated palm for maximum feel.
- Hipora® waterproof/breathable membrane technology.
- Quick adjust wrist closure.
- Quick adjust gauntlet with shock cord.

FORCE GLOVE

- Full Neoprene construction on top of hand.
- Double layered Clarino® synthetic leather palm.
- Waterproof Spandex® gusset on wrist.
- Silicone treated fingers for increased gripping.
- Sonic welded TPR rubber badges on top of hand.

PLATFORM GLOVE (MENS, LADIES & YOUTH SIZES)

- High tenacity Dobby Nylon shell.
- Ven-Tex waterproof/breathable membrane technology.
- Synthetic non-slip reinforced palm and thumb.
- Pre-curved fingers and Soft Bemberg lining.
- 6 oz (170.1 g) Dexfil insulation across top of hand, 4 oz (113.4 g) Dexfil insulated palm.
- Foam protection on fingers and knuckles.
- Velcro® adjustable wrist closure.
- Quick adjust gauntlet with shock cord.

PLATFORM MITT (MENS, LADIES & YOUTH SIZES)

- High tenacity Dobby Nylon shell.
- Ven-Tex waterproof/breathable membrane technology.
- Synthetic non-slip reinforced palm and thumb.
- Pre-curved hand and Soft Bemberg lining.
- 6 oz (170.1 g) Dexfil insulation across top of hand, 4 oz (113.4 g) Dexfil insulated palm.
- Reflective piping.
- Quick adjust gauntlet with shock cord.

- 4 oz (113.4 g) Dexfil insulation across top of hand, 2 oz (56.7 g) Dexfil insulated palm.
- Reflective piping.
- 360° elastic knit cuff ensures snug fit.



CASTLE GLOVES

TRS GLOVE

RETAIL \$84.95-H



Mens Sizes	SM	MD	LG	XL	2XL	3XL
Black	473-6002	473-6004	473-6006	473-6008	473-6009	473-6009T

RIZER GLOVE



Ladies Rizer Gloves

Size	XS	SM	MD	LG	XL	2XL
Magenta	473-6821	473-6822	473-6824	473-6826	473-6828	473-6829
Grape	473-6831	473-6832	473-6834	473-6836	473-6838	473-6839
White	473-6891	473-6892	473-6894	473-6896	473-6898	473-6899
Black	473-6871	473-6872	473-6874	473-6876	473-6878	473-6879

Mens Rizer Gloves

Size	SM	MD	LG	XL	2XL	3XL
Red	473-6712	473-6714	473-6716	473-6718	473-6719	473-6719T
Blue	473-6722	473-6724	473-6726	473-6728	473-6729	473-6729T
Yellow	473-6732	473-6734	473-6736	473-6738	473-6739	473-6739T
Green	473-6742	473-6744	473-6746	473-6748	473-6749	473-6749T
Black	473-6772	473-6774	473-6776	473-6778	473-6779	473-6779T

**MENS & LADIES
SIZES
RETAIL \$74.95-H**



CASTLE GLOVES



CR2 GLOVE

RETAIL \$59.95-H



Mens Sizes	XS	SM	MD	LG	XL	2XL	3XL
Blue	-	473-6122	473-6124	473-6126	473-6128	473-6129	-
Red	-	473-6112	473-6114	473-6116	473-6118	473-6119	-
Yellow	-	473-6132	473-6134	473-6136	473-6138	473-6139	-
Green	-	473-6142	473-6144	473-6146	473-6148	473-6149	-
Black	473-6161	473-6162	473-6164	473-6166	473-6168	473-6169	473-6169T

MISSION GLOVE

RETAIL \$59.95-H



Mens Sizes	SM	MD	LG	XL	2XL	3XL
Black	473-6102	473-6104	473-6106	473-6108	473-6109	473-6109T

SWITCH GLOVE

RETAIL \$49.95-H



Mens Sizes	XS	SM	MD	LG	XL	2XL	3XL
White	-	473-6062	473-6064	473-6066	473-6068	473-6069	--
Black	473-7071	473-7072	473-7074	473-7076	473-7078	473-7079	473-7079T





CASTLE GLOVES / MITTS

LAUNCH GLOVE

RETAIL \$55.95-H



Mens Sizing						
Size	SM	MD	LG	XL	2XL	3XL
	473-6022	473-6024	473-6026	473-6028	473-6029	473-6029T

FORCE GLOVE

RETAIL \$36.95-H



Mens Sizing					
Size	SM	MD	LG	XL	2XL
	473-6012	473-6014	473-6016	473-6018	473-6019



PLATFORM GLOVES

ADULT SIZES \$42.95-H

YOUTH SIZES \$35.95-H



Size	XS	SM	MD	LG	XL	2XL	3XL
Mens	473-6301	473-6302	473-6304	473-6306	473-6308	473-6309	473-6309T
Ladies	473-6381	473-6382	473-6384	473-6386	473-6388	-	-
Youth	-	473-6312	473-6314	473-6316	-	-	-

PLATFORM MITT

ADULT SIZES \$39.95-H

YOUTH SIZES \$30.95-H

TODDLER SIZES \$26.95-H



Size	2XS	XS	SM	MD	LG	XL	2XL	3XL
Mens	-	473-6351	473-6352	473-6354	473-6356	473-6358	473-6359	473-6359T
Ladies	-	473-6331	473-6332	473-6334	473-6336	473-6338	-	-
Youth	-	-	473-6362	473-6364	473-6366	-	-	-
		2T		4T		6T		
Toddler		473-6372		473-6374		473-6376		

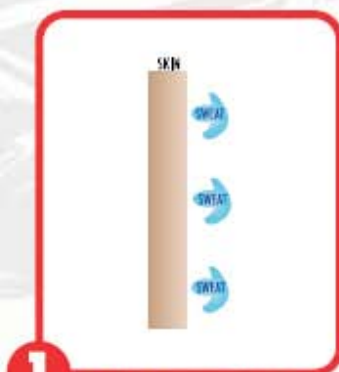




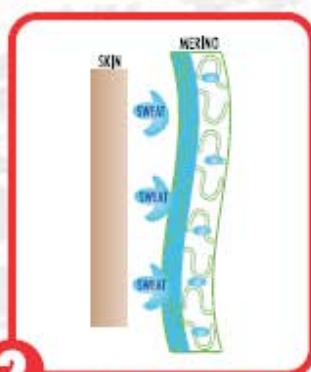
Merino Wool

Layer Properly
Minus
33

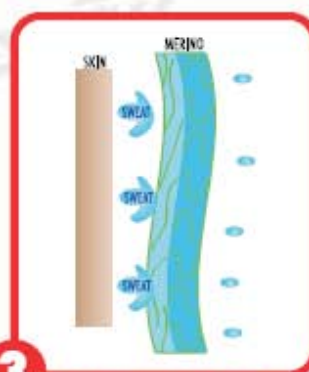
Merino has numerous natural attributes that make it one of the most comfortable of fabrics to wear. Its superfine fibers feel like silk next to the skin. It also has the ability to respond to changes in temperature, keeping one warm when it is cold or absorbing moisture and releasing it as you exert yourself.



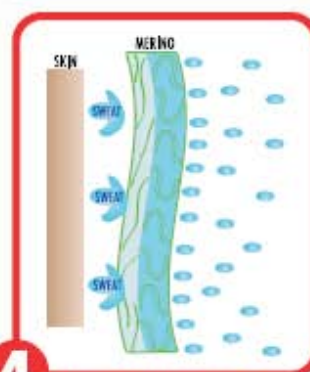
1 During vigorous activity, the body produces sweat.



2 Sweat is picked up from the skin by the inner wool layer of the Merino Wool fabric.



3 The moisture is then rapidly pulled through the outer layer.



4 There it spreads out to increase the area of evaporation.

Features

Breathability

In extreme exertion, you need a garment that absorbs perspiration and release it into the air. No fabric does that quite like Merino. The hydrophilic core of the Merino fiber has an amazing capacity to absorb liquid - up to 35% of its own weight - so it's better than synthetics at removing sweat from the skin, moving it away, and releasing it as vapor.

Moisture Absorption

Merino wool wicks moisture away from the skin 30% faster than comparable synthetic fabrics.

Quick Drying

It was thought that synthetics dry at a faster rate than Merino, however the latest technology enables Merino wool to be as quick-drying.

Odor Reducing

Merino wool absorbs moisture which reduces the amount of sweat left on the body, therefore reducing the amount of odor produced from the body. It is naturally anti-microbial and anti-bacterial.

Machine Washable

Recent innovations mean Merino garments are no longer hand-wash only. Developments initiated by Australian Wool Innovation have delivered Merino garments that can be machine-washed and tumble dried.

Softness

Prickly wool clothing is a thing of the past. Merino is much finer than other types of wool and feels luxuriously gentle against your skin.

Durable

Merino fibers can be bent 20,000 times without breaking which explains why merino garments are so long-lasting.

Elasticity

The natural elasticity of the Merino fiber means they stretch with the wearer, but then return to their natural shape so there is less chance of garments sagging or losing their shape.

Anti-Static

Merino is much less likely to cling to ones body due to its moisture absorption qualities.



MINUS 33 LONG UNDERWEAR

LADIES TOP \$79.95-H
LADIES BOTTOMS \$79.95-H



- 100% Merino Wool
- Naturally Anti-Microbial and Anti-Bacterial
- 230g/m² interlocking knit construction
- Flat lock seams to prevent chafing
- Moisture wicking material
- Machine washable and machine dryable

MENS CREW TOP \$79.95-H
MENS BOTTOMS \$79.95-H

MENS 1/4 ZIP \$82.95-H



	XS	S	M	L	XL	2XL
Men's 1/4 Zip Top	473-0051	473-0052	473-0054	473-0056	473-0058	473-0059
Men's Crew Neck	473-0061	473-0062	473-0064	473-0066	473-0068	473-0069
Men's Bottom	473-0081	473-0082	473-0084	473-0086	473-0088	473-0089
Ladies Crew Neck	-	473-0072	473-0074	473-0076	473-0078	-
Ladies Bottom	-	473-0092	473-0094	473-0096	473-0098	-



MINUS 33 DAY HIKER SOCKS

RETAIL \$21.95-H

	Small	Medium	Large	XL
Men's Shoe Size	4- 5 1/2	6- 8 1/2	9- 11 1/2	12- 14 1/2
Ladies Shoe Size	5- 6 1/2	7- 9 1/2	10- 12 1/2	13+
Sock Part Number	473-0006	473-0007	473-0008	473-0009

BALACLAVAS



- Balaclava -Breathable polyester fabric - excellent thermal insulation
- ONE SIZE FITS ALL

- Proclava - nylon hood and fleece acrylic neckie with extended bib on front and back



- Cool Max® by Invista is designed to outperform all other fibers in terms of keeping you dry and warm
- ONE SIZE FITS ALL

	ONE SIZE	RETAIL
Balaclava (Polyester/Cotton)	475-6550	\$ 6.25-J
Balaclava (Silk/Cotton)	475-6551	\$ 6.25-J
Cool Max Balaclava	475-0107	\$11.95-J
Proclava Balaclava	475-0109	\$15.95-J
Barrier Balaclava	475-0111	\$25.95-J
Merino Wool Minus 33	475-0113	\$28.95-J



- Barrier Balaclava
- Wind proof membrane on neck
- Micro fleece cape for maximum wicking fabric

- Merino Wool Minus 33 Balaclava
- Barrier wind proof membrane on neck
- Micro Fleece cape for maximum wicking fabric





CASTLE SNOW GOGGLES RIOT

Riot Colors		
	PART #	Retail
A. Staggered	453-8500	\$58.95-H
B. Distorted	453-8501	\$58.95-H
C. Groove	453-8502	\$58.95-H
D. Shatter	453-8503	\$58.95-H
E. Kranked	453-8504	\$58.95-H
F. Bella	453-8505	\$58.95-H
Replacement Lenses for Riot Goggles		
Dbl Lens Clear	453-9144A	\$15.95-H
Dbl Lens Smoke	453-9144B	\$15.95-H
Dbl Lens Yellow	453-9144C	\$15.95-H
Dbl Lens Blue	453-9144D	\$15.95-H
Dbl Lens Red	453-9144E	\$15.95-H
Dbl Lens Mirror Red	453-9144F	\$22.95-H
Dbl Lens Mirror Blue	453-9144G	\$22.95-H
Dbl Lens Mirror Silver	453-9144H	\$22.95-H

RETAIL \$58.95-H



A.



B.



C.



D.



F.



E.



- Flexible polyurethane frame
- Custom over-sized triple stage foam utilizing ultra-wick quick dry fleece
- Dual pane anti-fog/anti-scratch replaceable lens
- UV 400 coated mirrored lens
- Silicone beaded strap maintains proper strap placement
- Micro-Fiber carry bag included





CASTLE SNOW GOGGLES STAGE



- Perfect for "over the glasses" use Custom over-sized triple stage foam utilizing ultra-wick quick dry fleece
- Dual pane anti-fog / anti-scratch replaceable
- UV 380 coated lens
- Hi-Def yellow lens offers enhanced visibility
- Silicone beaded strap maintains proper strap placement

Goggle Colors

	PART #	Retail
A. Red	453-8300	\$56.95-H
B. Blue	453-8301	\$56.95-H
C. Black	453-8302	\$56.95-H
D. Jolt	453-8303	\$57.95-H
E. Sabotage	453-8304	\$57.95-H

Replacement Lenses for Stage Goggles

Dbl Lens Clear	453-9133A	\$15.95-H
Dbl Lens Smoke	453-9133B	\$15.95-H
Dbl Lens Yellow	453-9133C	\$15.95-H
Dbl Lens Blue	453-9133D	\$15.95-H
Dbl Lens Red	453-9133E	\$15.95-H
Dbl Lens Mirror Red	453-9133F	\$22.95-H
Dbl Lens Mirror Blue	453-9133G	\$22.95-H
Dbl Lens Mirror Silver	453-9133H	\$22.95-H



LAUNCH

- Flexible polyurethane frame
- Custom over-sized triple stage foam utilizing ultra-wick quick dry fleece
- Dual pane anti-fog / anti-scratch replaceable lens
- UV 380 coated lens
- Hi-Def yellow lens offers enhanced visibility
- Silicone beaded strap maintains proper strap placement

Goggle Colors

	PART #	Retail
G. Red	453-8400	\$52.95-H
H. Blue	453-8401	\$52.95-H
I. Black	453-8402	\$52.95-H
J. Matte Black	453-8403	\$52.95-H
K. Reflex Blue	453-8404	\$52.95-H
L. Magenta	453-8405	\$52.95-H

Replacement Lenses for Launch Goggles

Dbl Lens Clear	453-9122A	\$15.95-H
Dbl Lens Smoke	453-9122B	\$15.95-H
Dbl Lens Yellow	453-9122C	\$15.95-H
Dbl Lens Blue	453-9122D	\$15.95-H
Dbl Lens Red	453-9122E	\$15.95-H
Dbl Lens Mirror Red	453-9122F	\$22.95-H
Dbl Lens Mirror Blue	453-9122G	\$22.95-H
Dbl Lens Mirror Silver	453-9122H	\$22.95-H



RETAIL \$52.95-H



CASTLE BOOTS



BARRIER BOOTS

RETAIL \$189.95-H



Features

- 1** 1000D Nylon upper with reflective elements
- 2** Molded high abrasion heel
- 3** Black Armstrong PU coated leather
- 4** Castle Quick Connect™ Buckle System with snow shield
- 5** Castle Dry-X™ waterproof membrane
- 6** 3-layer Merino wool blend insulation with wicking air mesh and perforated air trap foam
- 7** Rubber sole with internal EVA shock comfort chambers
- 8** Snow shield gaiter with bungee cord lock
- 9** Castle Cold Shield Technology™: Removable insole, wicking wool blend with metallic heat reflecting layer

Men's Shoe Size	8	9	10	11	12	13
	484-6028	484-6029	484-6030	484-6031	484-6032	484-6033





CASTLE BOOTS

FORCE BOOTS

RETAIL \$214.95-H



Features

- 1 1000D Nylon upper with reflective elements
- 2 Molded high abrasion heel
- 3 Black Armstrong PU coated leather
- 4 Castle Speed Lace™ System
- 5 Articulated padded collar
- 6 Castle Dry-X™ waterproof membrane
- 7 3-layer Merino wool blend insulation with wicking air mesh and perforated air trap foam
- 8 Rubber sole with internal EVA shock comfort chambers
- 9 Castle Cold Shield Technology™: Removable insole, wicking wool blend with metallic heat reflecting layer



Men's Shoe Size	8	9	10	11	12	13
	484-6008	484-6009	484-6010	484-6011	484-6012	484-6013

