

**COMFORT RATING**

Thermal factors such as air temp, radiant temp, air velocity, and humidity all contribute to our thermal comfort. Sublimity, Mother Nature refuses us the ability to control these thermal factors.

Personal factors such as the type of clothing we wear and the activity levels we perform at, are two elements of thermal comfort we can control. Additional variables that affect comfort are circulation in the feet, presence of moisture, body temp, wind chill and sock quality.

**-60°/-51°**

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## FORCE 2 BOOT

Retail \$289.95-H

**INSULATION:** 3-Layer Merino Wool blend insulation with moisture wicking air mesh & perforated air trap foam. Castle ColdShield® Technology: Removable insole engineered from a moisture wicking wool blend with a metallic heat reflecting layer

**WATERPROOFING:** Fully integrated Castle DRY-X® waterproof membrane. Weather-proof treated shell materials include 1000D nylon upper with Armstrong PU coated leather

### FEATURES:

- Reflective elements
- Molded high abrasion toe
- Castle Speed Lace system with an articulated padded collar
- Durable high traction rubber sole
- EVA footbed offers all day comfort and thermal enhancement from the cold

MEN'S SHOE SIZE	7	8	9	10	11	12	13
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Orange	484-2007	484-2008	484-2009	484-2010	484-2011	484-2012	484-2013
Hi-Vis	484-2027	484-2028	484-2029	484-2030	484-2031	484-2032	484-2033
Gray	484-2047	484-2048	484-2049	484-2050	484-2051	484-2052	484-2053

### Molded High Abrasion HeelSpeed Lace System Cold Shield® Technology



Orange



Hi-Vis



Gray

# BARRIER 2 BOOT

Retail \$297.95-H

**INSULATION:** 3-Layer Merino wool blend insulation with wicking air mesh & perforated air trap foam. Castle Cold Shield® Technology: removable insole, wicking wool blend with metallic heat reflecting layer

**WATERPROOFING:** 1000D nylon upper with Armstrong PU coated leather. Castle DRY-X® waterproof membrane.

### FEATURES:

- Reflective elements
- Molded high abrasion toe
- Castle Quick Connect buckle system
- Snow shield gaiter with bungee cord lock
- Rubber sole with internal EVA shock comfort chambers

MEN'S SHOE SIZE    7       8       9       10      11      12      13

Orange	484-1807	484-1808	484-1809	484-1810	484-1811	484-1812	484-1813
Hi-Vis	484-1827	484-1828	484-1829	484-1830	484-1831	484-1832	484-1833
Gray	484-6027	484-6028	484-6029	84-6030	84-6031	84-6032	484-6033

**Molded High Abrasion HeelQuick Connect System**  
**Cold Shield® Technology**



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[castlesoles.com](http://castlesoles.com)



Gray



Orange



Hi-Vis



### COMFORT RATING

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-60°  
-51°

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# FORCE 2 WOMEN'S BOOT

Retail \$289.95-H

**INSULATION:** 3-Layer Merino Wool blend insulation with moisture wicking air mesh & perforated air trap foam. Castle ColdShield® Technology: Removable insole engineered from a moisture wicking wool blend with a metallic heat reflecting layer

**WATERPROOFING:** Fully integrated Castle DRY-X® waterproof membrane. Weatherproof treated shell materials include 1000D nylon upper with Armstrong PU coated leather

### FEATURES:

- Reflective elements
- Molded high abrasion toe
- Castle Speed Lace system with an articulated padded collar
- Durable high traction rubber sole
- EVA footbed offers all day comfort and thermal enhancement from the cold

WOMEN'S SHOE SIZE 6 7 8 9 10 11

White	484-2306	484-2307	484-2308	484-2309	484-2310	484-2311
Gray	484-2326	484-2327	484-2328	484-2329	484-2330	484-2331

### Molded High Abrasion HeelSpeed Lace System Cold Shield® Technology



White  
With Extra Blue Laces



Gray  
With Extra Gray Laces

## BARRIER 2 WOMEN'S BOOT

Retail \$283.95-H

**INSULATION:** 3-Layer Merino wool blend insulation with wicking air mesh & perforated air trap foam. Castle Cold Shield® Technology: removable insole, wicking wool blend with metallic heat reflecting layer

**WATERPROOFING:** 1000D nylon upper with Armstrong PU coated leather. waterproof membrane

Castle DRY-X®

### FEATURES:

- Reflective elements
- Molded high abrasion toe
- Castle Quick Connect buckle system
- Snow shield gaiter with bungee cord lock
- Rubber sole with internal EVA shock comfort chambers

WOMEN'S SHOE SIZE    6            7            8            9            10          11

White	484-2206	484-2207	484-2208	484-2209	484-2210	484-2211
Magenta	484-1306	484-1307	484-1308	484-1309	484-1310	484-1311

### COMFORT RATING

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-60°  
-51°

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### Molded High Abrasion HeelQuick Connect System Cold Shield® Technology



White

Magenta