



The super clutch with a power surge!

Specifications:

- 8" Diameter
- Calibration: Not calibrated
- Housing: Cast Aluminum
- Bore 30 mm, 33 mm 1:10 tapered; 1 3/8" belt
- Up to 200 hp
- Engagement: 2500-5000 rpm
- Designed for high performance applications **ONLY**
- Added 4th load-bearing member to increase roller and button life
- Uses 4 clutch weights that greatly enhance tuneability
- Arms can be used in sets of two to better zero-in on desired weight
- Uses same springs as 102-C and 108 EXP clutches
- Captivated tower allows shouldered cover bolts to virtually eliminate tower spreading
- Each features a new bushing in the movable face and redesigned fixed face for increased durability



108 4-PRO

It's the latest in a long line of great clutches

NEW 108 4-PRO WITH OEM GEAR BOSSES FOR ELECTRIC START

TCI#	DESCRIPTION	RETAIL
218-217205	1996 Yamaha V-Max (Fits 30mm 1:10 Taper where a .200 shallow taper is desired)	\$499.95-F
218-217605	1997-2003 Yamaha V-Max (Fits 30mm 1:10 Taper where a .200 shallow taper is desired)	\$499.95-F

* NOTE: For all 4-Pro's Arm & Spring are sold separately.

Super Performance!

Super Durability

Super Power

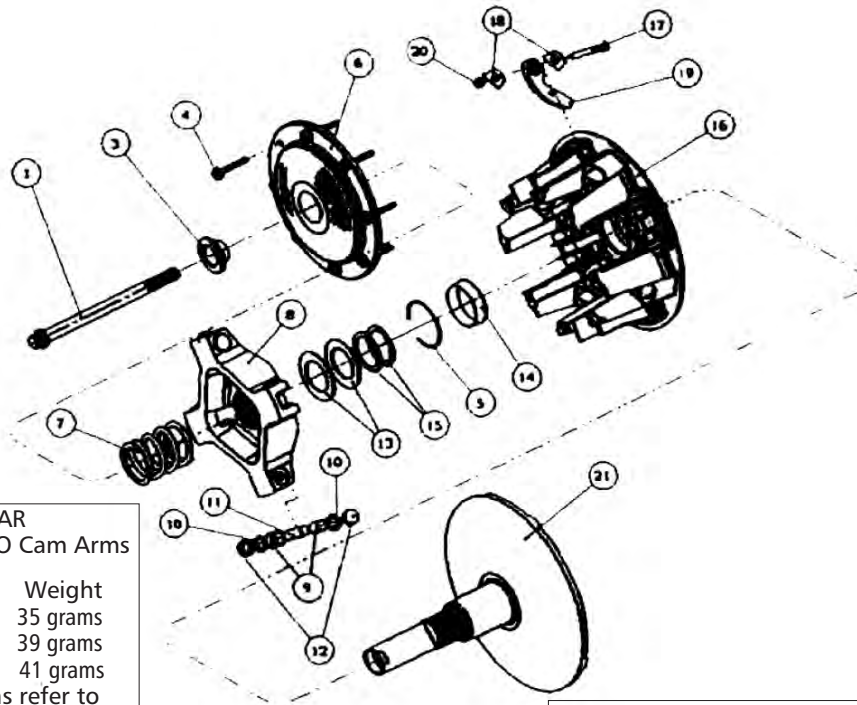
TO CALIBRATE a 4-Pro clutch:

- Add total weight of the 3 weights suggested for the 108 EXP then divide 4 and add 14% (take the 3 arm weight and multiply by 3 then multiply again by 0.285). An example 40g weight = $40 \times 3 \times 0.285$, the 4-Pro arms would be 34.2g
- Select new cam arm weight from page
- * Spring is the same for the 108 4 PRO as the 108 EXP

108 4-PRO CLUTCH PARTS CROSS REFERENCE

COMET 108 4-PRO CLUTCH PARTS CROSS REFERENCE							
Description		Comet Clutch Part Number					
		2005-2007	218-219600 Arctic Cat	218-219603 Polaris	218-219607 Ski Doo	218-219608 Arctic Cat	218-219803 Yamaha
1	Retaining Bolt		n/a	218-217160	n/a	n/a	n/a
3	Pilot Washer		n/a	n/a	218-217122	n/a	n/a
4	Cover Plate Retaining Bolt		n/a	n/a	n/a	n/a	n/a
5	Snap Ring		n/a	n/a	n/a	n/a	n/a
6	Cover Plate & Upper Guide Bushing Assy		n/a	n/a	n/a	n/a	n/a
7	Engagement Spring		Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
8	Spider		n/a	n/a	n/a	n/a	n/a
9	Roller w/Bushing Insert		n/a	n/a	n/a	n/a	n/a
10	Thrust Washer		n/a	n/a	n/a	n/a	n/a
11	Pin Dowel		n/a	n/a	n/a	n/a	n/a
12	Flat Guide Button		n/a	n/a	n/a	n/a	n/a
13	Spacer for Spider		216350	216350	216350	216350	216350
14	Lower Guide Bushing Kit		n/a	n/a	n/a	n/a	n/a
15	Belt Spacer		n/a	n/a	n/a	n/a	n/a
16	Movable Face Casting		n/a	n/a	n/a	n/a	n/a
17	Pilot Bolt-Cam Arm	See Pivot Bolt Kit 218-217855 - includes Part #'s 17-18-20					
18	Washer Cam-Arm	See Pivot Bolt Kit 218-217855 - includes Part #'s 17-18-20					
19	Cam Arm		Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
20	Loc Nut Pivot Bolt	See Pivot Bolt Kit 218-217855 - includes Part #'s 17-18-20					
21	F/F & Stem Assembly		n/a	n/a	n/a	n/a	n/a
Pivot Bolt Kit 218-217855		Bore Depth	Bore Depth	Bore Depth	Bore Depth	Bore Depth	Bore Depth
• Includes Item No's 17-18-20		0 Flush	-0.17	1.02	0 Flush	0 Flush	0 Flush
		30mm 1:10 taper	30mm 1:10 taper	30mm 7.5 taper	33mm 1:10 taper	30mm 1:10 taper	30mm 1:10 taper

* Price List For All Comet Part see Page 29



POPULAR
Comet 108 4-PRO Cam Arms

TCI Part #	Weight
218-217282A1	35 grams
218-217288A1	39 grams
218-217291A1	41 grams

For more options refer to page 28

Part #	Description
218-217159A	M14 x 1.5 x 165 mm
218-217160A	7/16-20 x 61/2"
218-217118A	7/16 Pilot Washer
218-217122A	14 mm Pilot Washerr

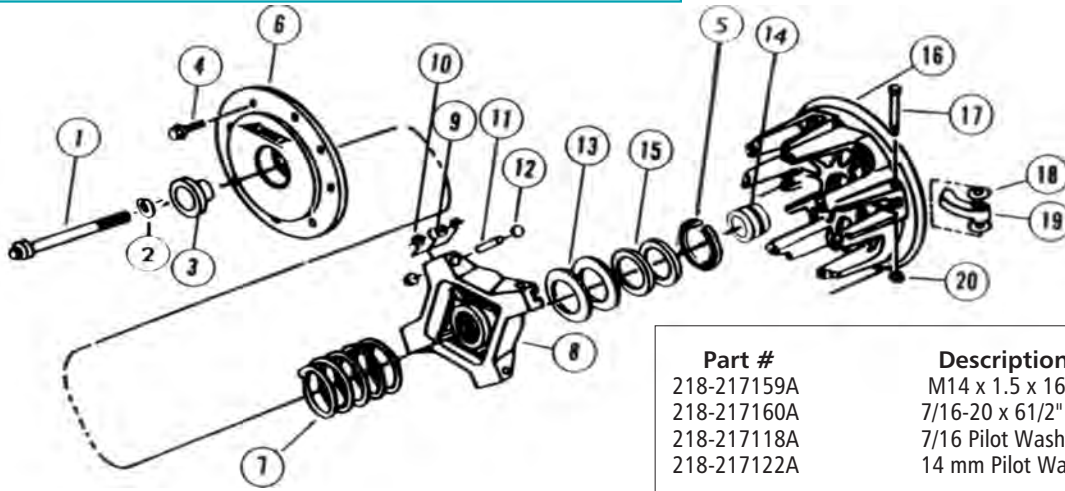


108 4-PRO CLUTCH PARTS CROSS REFERENCE

4-Pro Calibration Formula

To calculate arm weight on a 4-Pro Clutch, multiply by 0.285 the total weight fo clutch arms on a 3 arm clutch. This will provide you with the required weight of each arm.

* Price List For All Comet Parts see Page 29

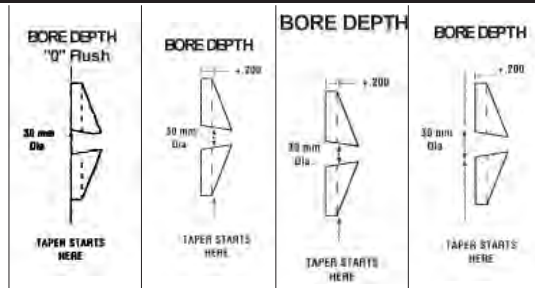


Part #	Description
218-217159A	M14 x 1.5 x 165 mm
218-217160A	7/16-20 x 61/2"
218-217118A	7/16 Pilot Washer
218-217122A	14 mm Pilot Washerr

COMET 108 4-PRO CLUTCH PARTS CROSS REFERENCE					
Description		Comet Clutch Part Number			
		2004	218-219600		218-219607
		1997-2003	218-217600	218-217604	218-217605 218-217607
		1996	218-217200	218-217204	218-217205 218-217207
1	Retaining Bolt		n/a	n/a	n/a
2	Lock Washer-Clutch Retaining Bolt		n/a	n/a	n/a
3	Pilot Washer - Clutch Retaining Bolt		n/a	n/a	218-217122
4	Cover Plate Retaining Bolt		218-217099	218-217099	218-217099
5	Snap Ring		n/a	n/a	n/a
6	Cover Plate & Upper Guide Bushing Assy		n/a	n/a	n/a
7	Engagement Spring		Cal Guide	Cal Guide	Cal Guide
8	Spider		n/a	n/a	n/a
9	Roller w/Bushing Insert		n/a	n/a	n/a
10	Thrust Washer		n/a	n/a	n/a
11	Pin Dowel		n/a	n/a	n/a
12	Flat Guide Button		n/a	n/a	n/a
13	Spacer for Spider		218-216350	218-216350	218-216350
14	Lower Guide Bushing Kit		n/a	n/a	n/a
15	Belt Spacer		n/a	n/a	n/a
16	Moveable Face Casting		n/a	n/a	n/a
17	Pilot Bolt-Cam Arm	See Pivot Bolt Kit 218-217855 - includes Part #'s 17-18-20			
18	Washer Cam-Arm	See Pivot Bolt Kit 218-217855 - includes Part #'s 17-18-20			
19	Cam Arm		Cal Guide	Cal Guide	Cal Guide
20	Loc Nut Pivot Bolt	See Pivot Bolt Kit 218-217855 - includes Part #'s 17-18-20			
21	F/F & Stem Assembly		n/a	n/a	218-217184



Pivot Bolt Kit 218-217855
 • Includes Item No's 17-18-20



POPULAR Comet 108 4-PRO Cam Arms	
TCI Part #	Weight
218-217282A1	35 grams
218-217288A1	39 grams
218-217291A1	41 grams

For more options refer to page 28



Performance at its best!

*Superior Durability
High Horsepower
Unsurpassed Tuning Ability
Quiet & Smooth
First Open-Face Design*

**Designed for more power, more endurance,
more of everything you need for speed**

- Built to handle high-horsepower engines
- Consistently smooth shifting - even after hours of use
- 33% wider rollers for increased bearing area
- 1977 and newer 108 EXP clutches include special recessed mounting bolt with a special pilot washer for proper mounting
- Features a bushing in the movable face and a redesigned fixed face for increased durability

Specifications:

- Diameter 8"
- Calibration: Swing Arm
- Housing: Cast Aluminum
- Bore 30 mm, 33 mm 1:10 & 1:7.5 tapered; 1 3/8" & 1 1/4" belt
- Up to 150 hp
- Engagement: 2500-5000 rpm

108EXP

108 EXP 96-UP - NOT FOR ELECTRIC START MODELS

TCI#	DESCRIPTION	BELT WIDTH	RETAIL
218-217505	John Deere/Kawasaki 30mm 1:10 tapered -.200"	1 3/8"	\$386.95-F

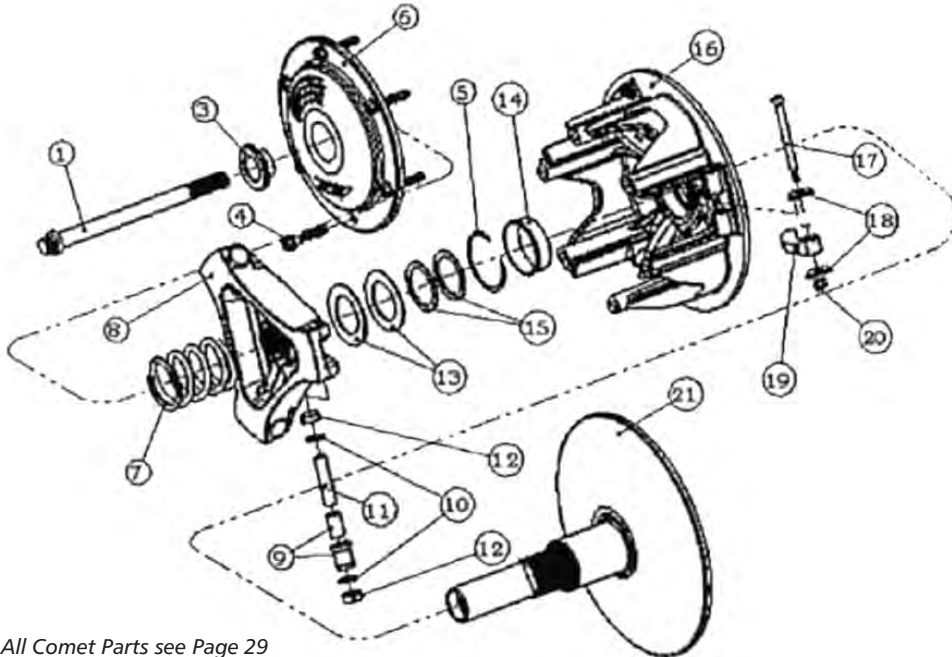
108EXP 2005 + WITH OEM GEAR BOSSES FOR ELECTRIC START

218-219508	Arctic Cat 30mm 1:10 tapered flush bore	1 3/8"	\$420.95-F
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* A flush bore depth indicates the taper begins exactly at the inner edge of the fixed face casting. Positive (+) number indicates the taper starts at the specified distance into the casting, while a negative (-) number indicates the taper begins in an extension out of the fixed face casting.

* NOTE: Non calibrated clutches are sold without Cam Arms and Springs

108EXP CLUTCH PARTS CROSS REFERENCE - 2005 +



* Price List For All Comet Parts see Page 29

COMET 108 EXP (2005-2009) CLUTCH PARTS CROSS REFERENCE

Description	Comet Clutch Part Number						
	Clutch part Number	218-219500 Arctic Cat	218-219503 Polaris	218-219507 Ski Doo	218-219508 Arctic Cat	218-219703 Yamaha	218-219903 Ski Doo
1 Retaining Bolt		n/a	218-217160	n/a	n/a	n/a	n/a
3 Pilot Washer - Clutch Retaining Bolt		n/a	218-217118	218-217122	n/a	n/a	n/a
4 Cover Plate Retaining Bolt		217099	218-217099	n/a	n/a	n/a	n/a
5 Snap Ring		n/a	n/a	n/a	n/a	n/a	n/a
6 Cover Plate & Upper Guide Bushing Assy		218-215300	218-215300	n/a	n/a	n/a	n/a
7 Engagement Spring		Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
8 Spider		n/a	n/a	n/a	n/a	n/a	n/a
9 Roller w/Bushing Insert		218-215295	218-215295	218-215295	218-215295	218-215295	218-215295
10 Thrust Washer		n/a	n/a	n/a	n/a	n/a	n/a
11 Pin-Roller		218-215316	218-215316	218-215316	218-215316	218-215316	218-215316
12 Guide Button		n/a	n/a	n/a	n/a	n/a	n/a
13 Spacer for Spider		218-216350	218-216350	218-216350	218-216350	218-216350	218-216350
14 Lower TGuide Bushing Kit		n/a	n/a	n/a	n/a	n/a	n/a
15 Belt Spacer		n/a	n/a	n/a	n/a	n/a	n/a
16 Movable Face Casting		218-216354	218-216354	218-216354	218-216354	218-216354	218-216354
17 Pilot Bolt-Cam Arm		n/a	n/a	n/a	n/a	n/a	n/a
18 Washer Cam-Arm		n/a	n/a	n/a	n/a	n/a	n/a
19 Cam Arm		Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
20 Loc Nut Pivot Bolt		n/a	n/a	n/a	n/a	n/a	n/a
21 F/F & Stem Assembly		n/a	n/a	n/a	n/a	n/a	n/a
Bore Depth		0 Flush 30mm 1:10 Taper	-0.17 30mm 1:10 Taper	1.02 30mm 7.5 Taper	0 Flush 33mm 1:10 Taper	0 Flush 30mm 1:10 Taper	0.056 30mm 1:10 Taper

Part

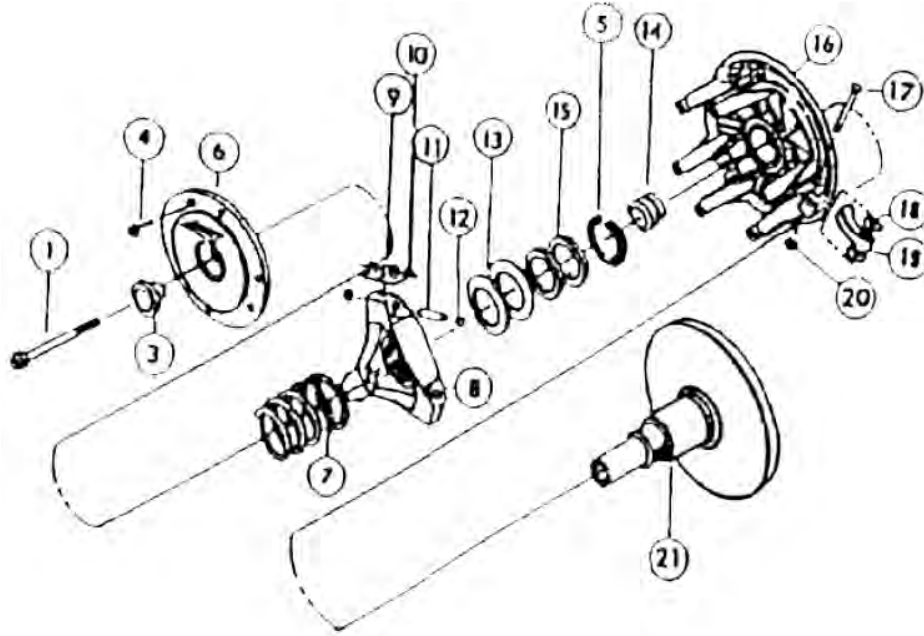
218-217159A
218-217160A
218-217118A
218-217122A

Description

M14 x 1.5 x 165 mm
7/16-20 x 61/2"
7/16 Pilot Washer
14 mm Pilot Washer



108EXP CLUTCH PARTS CROSS REFERENCE - 1996 to 2004



* Price List For All Comet Parts see Page 29

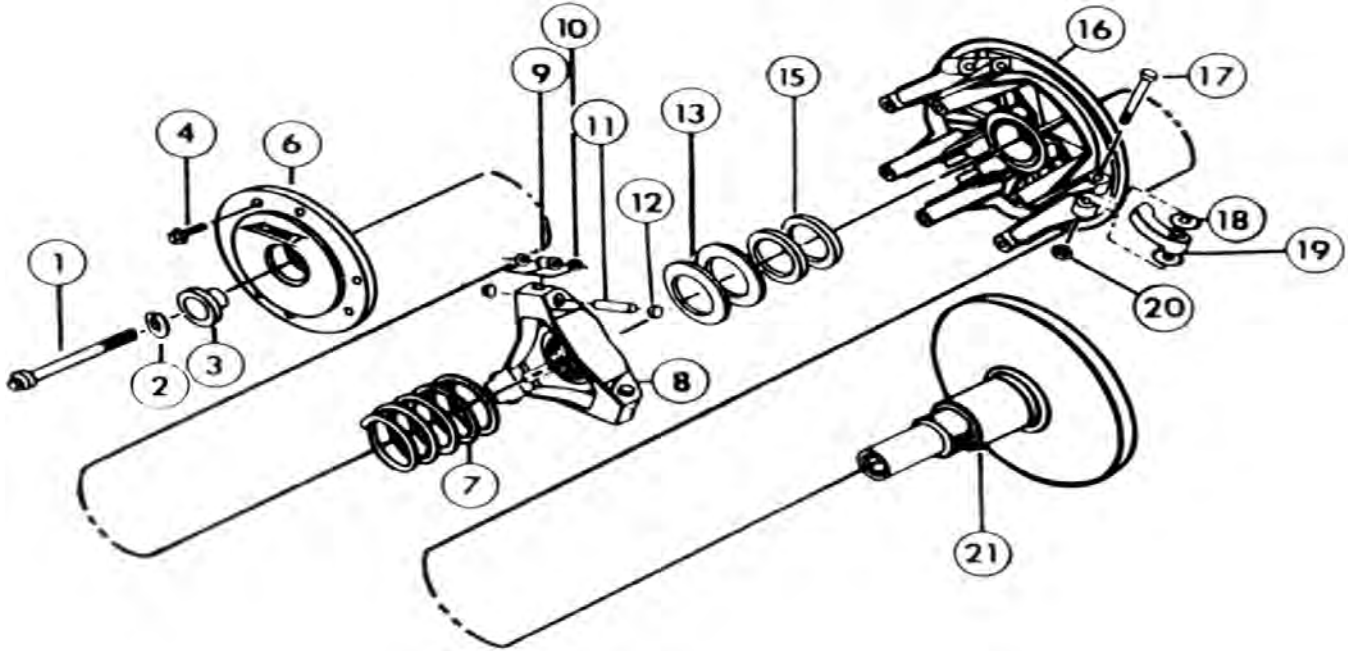
COMET 108 EXP (1996-2004) CLUTCH PARTS CROSS REFERENCE										
Description	Comet Clutch Part Number									
	1997-04	218-217500	218-217501	218-217502	218-217503	218-217504	218-217505	218-217506	218-217507	218-217508
	1996	218-217100	218-217101	218-217102	218-217103	218-217104	218-217105	218-217106	218-217107	
1 Clutch Retaining Bolt	n/a	n/a	n/a	n/a	See Note 2	See Note 1	n/a	n/a	n/a	n/a
2 Lock Washer-Clutch Retaining Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3 Pilot Washer - Clutch Retaining Bolt	n/a	n/a	n/a	218-217118	See Note 3 & 4	See Note 4	n/a	n/a	218-217122	n/a
4 Cover Plate Retaining Bolt	218-217099	218-217099	218-217099	218-217099	218-217099	218-217099	218-217099	218-217099	218-217099	218-217099
5 Snap Ring	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
6 Cover Plate & Upper Guide Bushing Assy	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300
7 Engagement Spring	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
8 Spider	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
9 Roller w/Bushing Insert	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295
10 Thrust Washer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
11 Pin Dowel	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316
12 Flat Guide Button	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
13 Spacer for Spider	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350
14 Lower Guide Bushing Kit	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
15 Belt Spacer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
16 Movable Face Casting	n/a	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354	n/a
17 Pilot Bolt-Cam Arm	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
18 Washer Cam-Arm	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
19 Cam Arm	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
20 Loc Nut Pivot Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
21 F/F & Stem Assembly	n/a	n/a	n/a	n/a	218-217097	n/a	218-217110	n/a	n/a	n/a

BORE DEPTH	BORE DEPTH	BORE DEPTH	BORE DEPTH	BORE DEPTH	BORE DEPTH	BORE DEPTH	BORE DEPTH	BORE DEPTH
Boat Depth 0" Flush	Boat Depth -0.25 (1.2)	Boat Depth +0.010	Boat Depth 0" Flush	Boat Depth +0.30	Boat Depth -0.300	Boat Depth -0.40	Boat Depth +0.02	Boat Depth 0" Flush
Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here	Tapered Shaft Here



Notes:		
Note #	Part #	Description
Note 1	218-217159A	M14 x 1.5 x 165 mm
Note 2	218-217160A	7/16-20 x 61/2"
Note 3	218-217118A	7/16 Pilot Washer
Note 4	218-217122A	14 mm Pilot Washer

108EXP CLUTCH PARTS CROSS REFERENCE-1993-1995

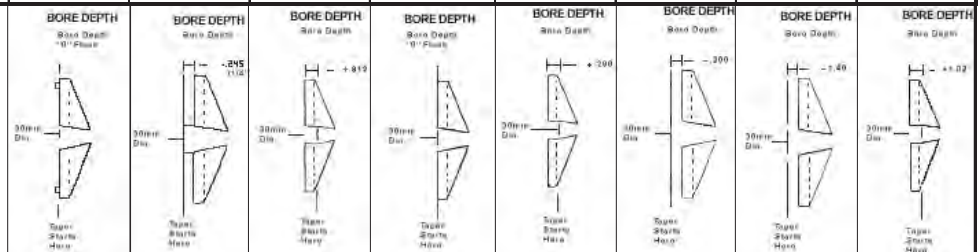


* Price List For All Comet Parts see Page 29

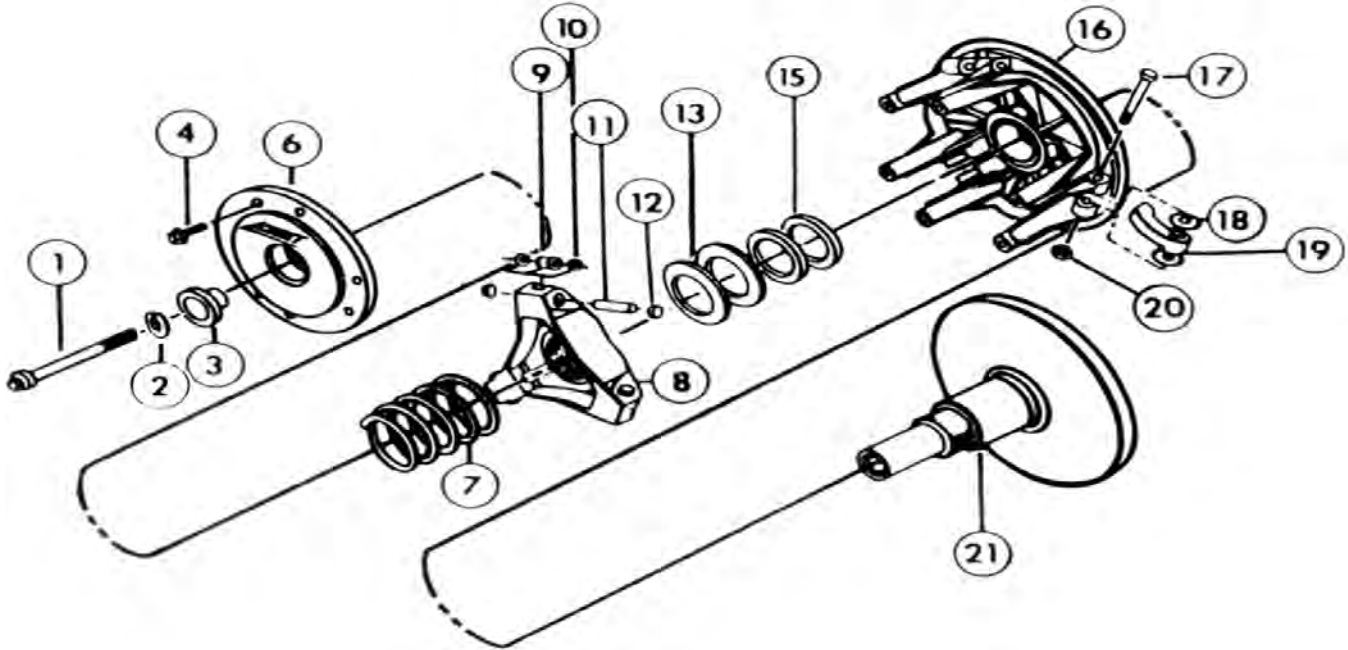
COMET 108 EXP (1993-1995) CLUTCH PARTS CROSS REFERENCE

Description	Comet Clutch Part Number								
	1993-1995	218-216400	218-216401	218-216402	218-216403	218-216404	218-216405	218-216406	218-216407
1 Clutch Retaining Bolt	218-215784	218-215784	n/a	218-215784	218-215784	218-215784	218-215784	218-215784	n/a
2 Lock Washer-Clutch Retaining Bolt	218-205836	218-205761	218-205836	218-205761	218-205761	218-205761	218-205761	218-205836	n/a
3 Pilot Washer - Clutch Retaining Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
4 Cover Plate Retaining Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
6 Cover Plate & Upper Guide Bushing Assy	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300
7 Engagement Spring	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
8 Spider	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
9 Roller w/Bushing Insert	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295
10 Thrust Washer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
11 Pin Dowel	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316
12 Flat Guide Button	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
13 Spacer for Spider	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350
14 Lower Guide Bushing Kit	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265
15 Belt Spacer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
16 Moveable Face Casting	n/a	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354
17 Pilot Bolt-Cam Arm	See Pivot Bolt Kit 218-215311 (includes part #'s 17, 18 & 20)								
18 Washer Cam-Arm	See Pivot Bolt Kit 218-215311 (includes part #'s 17, 18 & 20)								
19 Cam Arm	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide
20 Loc Nut Pivot Bolt	See Pivot Bolt Kit 218-215311 (includes part #'s 17, 18 & 20)								
21 F/F & Stem Assembly	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

Pivot Bolt Kit 1993 (Items# 17,18 & 20) 218-215311



108C CLUTCH PARTS CROSS REFERENCE



* Price List For All Comet Parts see Page 29

COMET 108 C (pre 1996) CLUTCH PARTS CROSS REFERENCE

Description	Comet Clutch Part Number							
	218-214600	218-214401	218-214402	218-214403	218-214404	218-214405	218-214406	
1 Clutch Retaining Bolt	218-215784	218-215784	n/a	218-215784	218-215784	218-215784	218-215784	
2 Lock Washer-Clutch Retaining Bolt	218-205836	218-205761	218-205836	218-205761	218-205761	218-205761	218-205836	
3 Pilot Washer - Clutch Retaining Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
4 Cover Plate Retaining Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
6 Cover Plate & Upper Guide Bushing Assy	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	218-215300	
7 Engagement Spring	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	
8 Spider	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
9 Roller w/Bushing Insert	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	218-215295	
10 Thrust Washer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
11 Pin Dowel	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	218-215316	
12 Flat Guide Button	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
13 Spacer for Spider	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	218-216350	
14 Lower TGuide Bushing Kit	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	
15 Belt Spacer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
16 Moveable Face Casting	n/a	218-216354	218-216354	218-216354	218-216354	218-216354	218-216354	
17 Pilot Bolt-Cam Arm	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
18 Washer Cam-Arm	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
19 Cam Arm	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	Cal Guide	
20 Loc Nut Pivot Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
21 F/F & Stem Assembly	n/a	n/a	n/a	n/a	n/a	n/a	n/a	

BORE DEPTH Bore Depth 9" Flush	BORE DEPTH Bore Depth	BORE DEPTH Bore Depth	BORE DEPTH Bore Depth 9" Flush	BORE DEPTH Bore Depth	BORE DEPTH Bore Depth	BORE DEPTH Bore Depth





102-C

Designed for snowmobiles that require a full range of exceptional ability from engagement through the highest speeds available from the power source!

- For snowmobiles using belt driven torque converter drive systems
- Unsurpassed tuning ability
- First with open face design
- Designed for economical servicing
- Available for 1-3/16", 1-1/4" & 1-5/16" belt widths
- Lightweight, strong & reliable
- Completely adjustable for any snowmobile engine's power curve - simply change cam arms and spring

Specifications:

- Diameter 7-9/16"
- Calibration: Swing Arm
- Housing: Cast Aluminum
- Bore 30mm, 33mm 1:10 tapered
- Up to 120 hp
- Engagement: 2500-5000 rpm

TCl#	DESCRIPTION	BELT	CAM ARMS	SPRING/COLOR	RETAIL
218-208302	30mm 1:10 tapered +.195"	1-5/16"	C-2/208968A1	204818/Silver	\$423.95-J

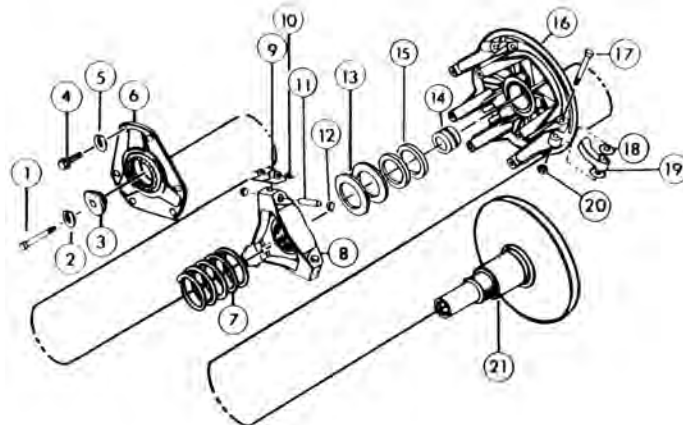
This clutch fits Ski Doo 6500, 7500, 9500 liquid cooled 1/5/16" belt

* Price List For All Comet Parts see Page 29

102C CLUTCH PARTS CROSS REFERENCE

COMET 102C CLUTCH PARTS CROSS REFERENCE										
Description	Comet Clutch Part Number									
	218-205004	218-208300	218-208301	218-208302	218-208303	218-208306	218-209002	218-209003	218-212600	
1 Clutch Retaining Bolt	n/a	218-208794	218-208794	218-208794	218-208794	n/a	n/a	n/a	n/a	n/a
2 Lock Washer-Clutch Retaining Bolt	218-205761	218-205761	218-205761	218-205761	218-205761	n/a	n/a	n/a	218-205761	
3 Pilot Washer - Clutch Retaining Bolt	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
4 Cover Plate Retaining Bolt	218-207296	218-207296	218-207296	218-207296	218-207296	218-207296	218-207296	218-207296	218-207296	218-207296
5 Snap Ring	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
6 Cover Plate & Upper Guide Bushing Assy	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
7 Engagement Spring	218-207888	Cal Guide	n/a	n/a	218-203474	218-207888	218-203474	218-203474	Cal Guide	
8 Spider	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
9 Roller w/Bushing Insert	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
10 Thrust Washer	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
11 Pin Dowel	218-205200	218-205200	218-205200	218-205200	218-205200	218-205200	218-205200	218-205200	218-205200	218-205200
12 Flat Guide Button	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
13 Spacer for Spider	218-203150	218-203150	218-203150	218-203150	218-203150	218-203150	218-203150	218-203150	218-203150	218-203150
14 Lower Guide Bushing Kit	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265	218-213265
15 Belt Spacer	n/a	n/a	n/a	218-207398	218-207398	n/a	n/a	n/a	n/a	n/a
16 Movable Face Casting	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
17 Pilot Bolt-Cam Arm	218-207869	218-207869	218-207869	218-207869	218-207869	218-207869	218-207869	218-207869	218-207869	218-207869
18 Washer Cam-Arm	218-204203	218-204203	218-204203	218-204203	218-204203	218-204203	218-204203	218-204203	218-204203	218-204203
19 Cam Arm	218-209642	Cal Guide	218-211333	n/a	218-211333	n/a	218-211333	218-211333	Cal Guide	
20 Loc Nut Pivot Bolt	218-207953	218-207953	218-207953	218-207953	218-207953	218-207953	218-207953	218-207953	218-207953	218-207953
21 F/F & Stem Assembly	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
Bore Depth	0(flush)	-0.245	-0.25	0.195	0(flush)	-0.2	7/8 x 14 Threaded	3/4 x 16 Threaded	0(flush)	
							7/8 x 14 Threaded	3/4 x 16 Threaded		

Performance at its Best!





Comet 102C - 108C - 108 EXP and 108 4-PRO Service Parts * Price List For All Comet Parts see Page 29

DESCRIPTION	FITS		TCI PART #
Pivot Bolts & Nuts	102C/108C	Contains full set of precision arm mounting parts	218-207869
Pivot Bolts & Nuts	108EXP	1993 ONLY 5/16 Diameter	218-215311
Pivot Bolts & Nuts	108 4-PRO	Contains full set of precision arm mounting parts.	218-217855
Nuts for Pivot Bolt	108 EXP	Nuts for 1/4" Pivot Bolt	218-209675
Lower Bushing Kit	102C	Up to 1986. Repair any 102C which has frayed or worn guide bushing in its movable face with this kit	218-204280
Lower Bushing Kit	102C/108C/108EXP	102C (1989 & after), 108C (1988), 108 EXP (1993-95)	218-213265
Lower Bushing Kit	108C	1987 ONLY Replaces movable bushing. 1 1/2" diameter shaft	218-213823
Shoulder Bolt	108 EXP/108 4-PRO	Shoulder Bolt for Cover Plate. Qty. 8	218-217099
Mounting Bolt	108 EXP		218-215790

COMET SPIDER SPACERS

Spider Spacers

Used in conjunction with cam arms for belt clearance spacing. Spacers can be used with any Cam Arm desired. The only consideration being belt clearance at idle. For example - "B" Cam arms require two

DESCRIPTION	PART #	RETAIL
102C	218-203150	\$14.95-J

COMET CLUTCH SPRINGS

Spring Listing for 102C/108C/108 EXP/108 4-PRO

Colour	Spring Part #	Spring O.D.	Spring Height	Wire Diameter	# of Coils	Pounds Tension when compressed to		Rate of Tension Increase per additional inch of compression
						1 1/8"	2 3/8"	
Pink	218-203473	2"	3"	0.177	5	142	45	92
Black	218-204115	2"	3 1/8"	0.192	5	198	50	118
Brown	218-205040	2"	2 7/8"	0.192	4.4	195	50	116
White	218-203474	2"	3 1/8"	0.187	5	187	65	100
Red/Blue	218-209833	2.06"	3 1/16"	0.207	4 3/4	236	74	129
Yellow/White	218-211361	2.06"	3"	0.207	5	233	76	123-129
White	218-202467	2"	3 3/4"	0.177	5 1/2	160	82	62
Silver/Black	218-209696	2 1/32"	3 23/64"	0.192	5 1/2	203	85	91
Silver/Green	218-209935	2.03"	3.638"	0.187	5.7	196	99	78
Silver/Orange	218-209936	2.06"	3.07"	0.207	5	283	99	142
Yellow	218-202551	2"	4 1/16"	0.177	5 1/2	187	100	69
Purple	218-207888	2"	3 15/32"	0.192	5.3	226	106	96
Blue	218-202552	2"	4 7/8"	0.177	5 1/2	187	118	55

Actual tensions of springs may vary from pounds tension and rate of tension listed above. This is Comets spring tension objectives only. Certified spring tension would cause springs to be significantly more expensive. Industry standards for springs permit an initial variance of + or - 10%.

To **pre-load** these springs for greater initial tension, up to to 3 spring shims (Part # 218-203849) may be used with most of them.

Bottoming out of a spring coil even once will hasten its deterioration. Avoid using 3 shims if the **bottoming out** condition exists.





COMET 108 EXP SPRING ENGAGEMENT CHART

Cam Arm	A-1	MOD A-1	A-2	A-3	A-4	A-5	A-6	A-7	A-8	A-9	A-10	A-11	A-12	A-13	A-14	A-15	A-16	A-17	A-18
Cam Arm	207689	209940	208221	208268	212135	212639	212821	212822	212820	213370	213371	213400	213864	213867	214172	214255	214989	215149	215400
Pink	2400	2350	2400	2400	2450	2450	2500	2500	2400	2400	2500	2400	2000	2100	2100	2000	1900	2000	1900
Black*	2800	2800	2800	2700	2700	2800	2850	2950	2700	2650	2500	2800	2000	2600	2600	2300	2200	2300	2200
Brown	2800	2800	2800	2700	2700	2800	2850	2950	2700	2600	2500	2800	2000	2600	2600	2300	2200	2300	2200
White	2800	2900	2950	2950	2900	2900	2850	3100	2900	2900	2900	2800	2500	3100	3100	2500	2400	2500	2400
Red/Blue	3000	3000	3050	3050	3000	3000	3050	3000	2900	2900	3000	3000	2700	3300	3300	2700	2500	2700	2600
Yel/Whit*	3000	3000	3050	3050	3000	3000	3050	3000	2900	2900	3000	3000	2700	3300	3300	2700	2500	2700	2600
White	3050	3200	3150	3200	3250	3250	3300	3400	3350	3350	3400	3300	3200	3500	3500	3200	3000	3200	3100
Sil/Blk*	3500	3450	3600	3600	3650	3600	3600	3600	3600	3400	3600	3500	3500	3700	3700	3500	3300	3500	3300
Sil/Grn	3750	3800	3750	3850	3800	3750	3700	37000	3700	3650	37000	3700	3800	4100	4100	3900	3700	3900	3800
Sil/Org*	3750	3800	3750	3850	3800	3750	3700	3700	3700	3650	3700	3700	3800	4100	4100	3900	3700	3900	3800
Yel/Rnd Wire	3750	3800	3750	3850	3800	3750	3700	3700	3700	3650	3700	3700	3800	4100	4100	3900	3700	3900	3800
Purple	3800	3850	3800	3850	3850	3800	3800	3850	3800	3700	3800	3800	3800	4100	4100	3900	3700	3900	3800
Blue	3800	3800	3700	3750	3750	3700	3750	3800	3800	3700	3800	4300	3900	4200	4200	4200	3800	4200	4000
Cam Arm	A-19	A-20	A-21	A-22	A-23	A-24	A-25	A-26	A-27	A-28	A-52	A-54	AA-1	AA-2	A-35	A-37	A-39	A-41	AB-1
Pink	215407	215575	215865	215867	216061	216065	216087	216089	216091	216381	214897	214651	208394	208395	217282	217285	217288	217291	208455
Black*	2100	2100	2200	2200	2200	2300	2500	2600	3000	2700	2000	1900	2000	2200	2700	2600	2800	3100	3000
Brown	2600	2600	2600	2200	2200	2200	2600	2600	3000	2800	2000	1900	2000	2200	2900	2900	2800	3100	3300
White	2600	2600	2600	2200	2200	2200	2600	2600	3000	2800	2000	1900	2000	2200	2900	2900	2800	3100	3300
Red/Blue	3100	3100	3500	2800	2800	2900	3200	3500	3700	3500	2500	2400	2500	2800	3300	3200	3100	3800	3800
Yel/Whit*	3300	3300	3600	3200	3100	3300	3200	3500	3700	3500	2700	2500	2700	3200	4000	3700	3600	3800	3850
White	3500	3500	4000	3800	3100	3300	3200	3500	3700	3500	2700	2500	2700	3200	4000	3700	3600	3800	3850
Sil/Blk*	3700	3700	4000	4000	3800	4000	3900	4000	4200	4100	3300	3000	3300	3900	4500	4400	4300	4300	4500
Sil/Grn	4100	4100	4100	4300	4000	4300	4000	4100	4700	7600	3800	3700	3800	4100	5100	5100	4900	4800	4700
Sil/Org*	4100	4100	4100	4300	4000	4300	4000	4100	4700	4600	3800	3700	3800	4100	5100	5100	4900	4800	4700
Yel/Rnd Wire	4100	4100	4100	4300	4000	4300	4000	4100	4700	4600	3800	3700	3800	4100	5100	5100	4900	4800	4700
Purple	4100	4100	4500	4400	4200	4400	4200	4500	4700	4600	3800	3700	3800	4300	5100	5100	4900	4800	4900
Blue	4200	4200	4700	4500	4300	4500	4500	4600	5000	4700	3900	3800	4100	4400	5300	4100	5000	5100	5000
Cam Arm	AB-2	AC-1	AC-3	B-1	B-2	B-3	B-4	C1-M	C-2	C2-M	D	E	F-2	HE-1	HE-2	HE-3	HE-4	HE-5	
Pink	208457	215242	215922	207802	208232	209341	211331	208967	208964	209403	203088	203089	211333	205353	205357	205385	206995	207820	
Black*	2500	2200	2400	2300	2400	2600	2400	2700	2500	2700	2300	2100	1900	2400	2000	2800	2000	2200	
Brown	2500	2200	2450	2600	2700	2900	2600	2900	2800	2900	2500	2600	1900	2700	2000	3100	2000	2200	
White	3100	2500	3100	2800	3100	3200	2900	3300	3100	3300	2800	2900	2400	3100	2500	3600	2500	2800	
Red/Blue	3100	2800	3350	3100	3500	3700	3500	4000	3600	4000	3400	3500	2500	3500	2700	4100	2700	3200	
Yel/Whit*	3100	2800	3350	3100	3500	3700	3500	4000	3600	4000	3400	3500	2500	3500	2700	4100	2700	3200	
White	3500	3000	3500	3400	4000	4100	3900	4400	4000	4400	3800	3900	3000	4000	4500	4900	3200	3800	
Sil/Blk*	3600	3200	3800	3500	4200	4400	4100	4500	4300	4500	4000	4100	3000	4200	4900	5600	3300	4000	
Sil/Grn	3700	3350	3900	4500	4700	5100	4500	5100	4900	5100	4400	4500	3700	4700	5600	5600	3800	4300	
Sil/Org*	3700	3350	3900	4500	4700	5100	4500	5100	4900	5100	4400	4500	3700	4700	5600	5600	3800	4300	
Yel/Rnd Wire	3700	3350	3900	4500	4700	5100	4500	5100	4900	5100	4400	4500	3700	4700	5600	5600	3800	4300	
Purple	4050	3550	3900	4500	4700	5100	4500	5100	4900	5100	4400	4500	3700	4700	5600	5600	3800	4400	
Blue	4200	3750	4450	4600	4800	5100	4700	5300	5000	5300	4600	4600	3800	4700	5700	5700	4100	4500	

Engagement for 217500 - All other EXP Models add 300 to 400 RPM

COMET 108 EXP/102C/108CSPRING ENGAGEMENT CHART

Cam Arm	HE-6	K-1	K-2	L	N-1	P-1	Q	R	R-1	T	U	U-1	W	X	X-1	Z	Z-1	Z-2
108EXP	209776	209011	213337	203837	209642	209782	206911	205249	207674	205137	205169	207753	205257	207270	207331	207400	207422	207439
Pink	1900	1900	2000	3000	2100	2700	2700	2000	1900	2300	1900	2100	1900	2100	2200	3000	3000	2700
Black*	1900	1900	2000	3300	2200	2800	2900	2000	1900	2500	1900	2600	2200	2600	2700	3000	3000	3100
Brown	1900	1900	2000	3300	2200	2800	2900	2000	1900	2500	1900	2600	2200	2600	2700	3000	3000	3100
White	2400	2400	2500	3800	2800	3500	3300	2500	2400	2800	2300	3100	2400	3100	3200	3700	3700	3500
Red/Blue	2500	2500	2700	3900	3200	3500	4000	2700	2600	3400	2600	3300	2500	3300	3400	3700	3700	3800
Ye/Wht*	2500	2500	2700	3900	3200	3500	4000	2700	2600	3400	2600	3300	2500	3300	3400	3700	3700	3800
White	3000	3000	3200	4100	3700	3800	4400	3000	2900	3800	2900	3500	3000	3500	3600	3900	3900	4400
Sil/Blk*	3000	3000	3300	4400	3900	4100	4500	3200	3100	4000	3100	3700	3300	3700	3800	4200	4200	4900
Sil/Grn	3700	3700	3800	4700	4100	4600	5100	3600	3500	4400	3500	4100	3700	4100	4200	4700	4700	5400
Sil/Org*	3700	3700	3800	4700	4100	4600	5100	3600	3500	4400	3500	4100	3700	4100	4200	4700	4700	5400
Ye/Rnd Wire	3700	3700	3800	4700	4100	46000	5100	36000	3500	4400	3500	4100	3700	4100	4200	4700	4700	5400
Purple	3700	3700	3800	4900	4300	4600	5100	3600	3500	4500	3500	4200	3700	4200	4300	4700	4700	5400
Blue	3800	3800	4100	5000	4400	4700	5300	3700	3600	4600	3600	4300	3800	4300	4400	5000	5000	5500
Cam Arm	A-1	MOD A-1	A-2	A-3	A-4	A-5	A-6	A-7	A-8	A-9	A-10	A-11	A-12	A-13	A-14	A-15	A-16	A-17
102C/108C	207689	209940	208221	20268	212135	212639	212821	212822	212820	213370	213371	213400	213864	213867	214172	214255	214989	215149
Pink	2700	2650	3400	3400	3400	2400	3350	3500	3550	3450	3550	3300	3350	3550	2600	3200	3550	3350
Black*	3600	3500	3700	3600	3300	3500	4000	4150	4100	4100	4250	3900	4000	4200	4300	3850	4350	3950
Brown	3600	3600	3700	3600	3300	3500	4000	4150	4100	4100	4250	3900	4000	4200	4300	3850	4350	3950
White	3250	3750	3850	3750	3900	3650	4100	4450	4450	4150	4600	4000	4300	4450	4500	3850	4350	4050
Red/Blue	4100	4100	4200	4000	4100	4100	4000	4400	4300	4300	4500	3800	4250	4350	4600	4100	4350	4250
Ye/Wht*	4150	4100	4200	4050	4100	4150	4150	4800	4800	4700	4950	4450	4650	4600	4750	4200	4600	4500
White	4200	4150	4400	4400	4250	4300	3950	4600	4600	4700	4800	4000	4500	4300	4350	3700	4200	4000
Sil/Blk*	4200	4200	4400	4400	4300	4300	4600	4950	4950	4850	5100	4500	4800	4900	5200	4800	5050	4650
Sil/Grn	4700	4600	4750	4850	4650	4750	4800	5150	5150	4850	5300	4700	5000	5150	5200	4550	5050	4800
Sil/Org*	4650	4600	4750	4850	4650	4750	5050	5400	5400	5100	5550	4950	5250	5400	5450	4800	5300	5000
Ye/Rnd Wire	4600	4600	4700	4800	4650	4700	4550	4900	4900	4600	5050	4450	4750	4900	4950	4300	4800	4700
Purple	4650	4600	4750	4800	4700	4700	4950	5300	5200	5150	5700	4900	5050	5350	5450	4750	5350	5050
Blue	4700	4700	4800	4800	4850	4700	4800	5500	5100	5100	5200	4600	4900	5300	5400	4550	4200	4650
Cam Arm	A-18	A-19	A-20	A-22	A-23	A-24	A-25	A-26	A-28	A-52	A-54	AA-1	AA-2	AB-1	AB-2	AC		
102C/108C	215400	215407	215575	215867	216061	216065	216087	216089	216381	214897	214651	208394	208395	208455	208457	215218		
Pink	3000	3350	3200	3600	3250	3650	3450	3550	3550	3000	2950	3300	3500	4100	3400	2800		
Black*	3750	3950	3850	4150	3850	4200	4050	4150	3950	3800	3700	3900	4300	4700	3500	3550		
Brown	3750	3950	3850	4150	3850	4200	4050	4150	3950	3800	3700	3900	4300	4700	3500	3550		
White	3550	4100	4050	4650	4100	4400	4250	4200	4250	3650	3500	4100	4400	4900	3950	3600		
Red/Blue	3600	4300	3850	4550	4000	4300	4350	4450	4350	4000	3600	4300	4500	5200	4100	3500		
Ye/Wht*	4650	4200	4150	4650	4300	4950	4607	4500	4450	3850	3850	4400	4800	5500	4100	3650		
White	3400	3950	3700	4500	3950	4200	4300	4400	4300	3500	3350	4100	4500	5000	4150	3450		
Sil/Blk*	4200	4900	4450	5150	4600	4900	4750	5050	4950	4600	4200	4700	5150	6000	4200	4100		
Sil/Grn	4200	5100	4650	5350	4800	5100	5150	5250	5150	4800	4400	6700	7800	6500	5000	4300		
Sil/Org*	4900	5400	5000	5600	5050	5350	5400	5500	5400	4600	4450	7500	8500	9400	5300	4550		
Ye/Rnd Wire	4200	4700	4500	5100	4600	4800	4800	4850	4600	4100	3950	4600	5100	5100	4650	4050		
Purple	4900	5300	4600	5300	4850	5100	5050	5400	5100	4450	4450	5000	5700	7200	4600	4300		
Blue	4300	4850	4550	5100	4650	5000	4900	5200	4800	4350	5140	4400	4850	5600	4900	4000		

Engagement for 217500 - All other EXP Models add 300 to 400 RPM



COMET 108 EXP SPRING ENGAGEMENT CHART

Cam Arm	AC-1	AC-3	B-1	B-2	B-3	B-4	C1-M	C-2	C2-M	D	E	F-2	HE-1	HE-2	HE-3	HE-4	HE-5	HE-6
Pink	3050	3600	3400	4000	3800	3400	3500	3400	3300	3550	3550	3100	3450	3000	4350	3200	3250	3000
Black	3750	4200	3700	4800	4600	3500	4300	3600	4400	3800	3800	3100	3500	3050	4400	3100	3400	3000
Brown	3600	3600	3700	3600	3300	3500	4000	4150	4100	4100	4250	3900	4000	4200	4300	3850	4350	3950
White	3250	3750	3850	3750	3900	3650	4100	4450	4450	4150	4600	4000	4300	4450	4500	3850	4350	4050
Red/Blue	3800	4600	4300	4900	4600	4200	4500	4200	4200	4600	4200	3700	3950	3900	5600	3700	4150	3550
Yel/Whit*	3950	4750	4350	5000	4650	4250	4900	4200	4400	4650	4250	3700	3950	3900	5600	3800	4150	3600
White	3650	4300	4500	4800	4800	4300	4400	4500	4100	4700	4600	3800	4300	4050	3950	3900	4200	4000
Sil/Blk*	4400	5200	4500	5500	4800	4300	5800	4500	6200	4700	4600	3800	4300	4100	3950	3900	4250	4000
Sil/Gm	4600	5400	4950	5800	5650	4750	5950	4950	5700	5350	4950	4250	4900	4450	6500	4350	4450	4200
Sil/Org	4850	5650	4950	6400	5650	4750	6800	4950	6000	5350	4950	4250	4900	4450	6500	4350	4450	4200
Yel/Rnd Wire	4250	4900	4900	5300	5300	4700	5100	4900	4600	5300	4900	4200	4900	4450	6500	4300	4600	4100
Purple	4500	5500	4900	6400	5650	4720	5800	4900	5100	5000	4950	4200	4950	4600	6600	4350	4750	4150
Blue	4400	5500	4900	5100	5700	4800	4900	4900	4500	5100	5000	4200	5000	4850	7000	4300	5000	4100
Cam Arm	K-1	K-2	L	N-1	P-1	Q	R	R-1	T	U	U-1	W	X	X-1	Z	Z-1	Z-2	
209011	213337	203837	209642	209782	206911	205249	207674	205137	205169	207753	205257	207270	207331	207400	207422	207439		
Pink	3050	3200	3600	3450	3800	3800	2700	3600	2650	2850	3050	3800	3200	3700	3900	3900	4100	
Black	3000	3300	3800	3900	4500	4600	3050	3150	4000	2700	2900	3100	3800	3800	4500	4200	4900	
Brown	3000	3300	3800	3900	3900	4100	3050	3150	4000	2700	2900	3100	3800	3400	3900	4200	4500	
White	3150	3450	3950	4000	4600	4600	3250	3300	4150	3200	3400	3250	3850	4100	4600	4300	5100	
Red/Blue	3500	3900	5000	4100	4800	5100	3400	3500	4700	3250	3450	3500	4050	4600	4900	4800	5300	
Yel/Whit	3550	3950	5000	4150	5000	5200	3400	3500	4700	3250	3450	3550	4050	4500	5000	4850	5700	
White	3700	3900	4000	4300	4700	4800	3700	3800	3300	3500	3500	3800	3900	4300	4800	5100	5300	
Sil/Blk*	3700	3900	5200	4300	6100	6400	3750	3800	4700	3300	3500	3800	4600	4700	5900	5100	6000	
Sil/Gm	3950	4450	5800	4650	8900	8900	4000	4100	5250	3500	3700	4050	4650	7100	5850	5450	6850	
Sil/Org	3950	4450	5550	4650	8700	8800	4000	4100	5250	3500	3700	4050	4950	7500	6000	5450	7600	
Yel/Rnd Wire	3900	4400	5800	4600	5300	5400	4000	4100	5200	3650	3850	4000	4250	5000	5300	5400	6100	
Purple	3900	4400	5500	4650	6000	5900	3950	4050	5200	3700	3900	4000	4950	5100	5800	5550	6650	
Blue	3900	4400	5500	4700	5500	5400	3950	4050	5100	4100	4300	4000	4400	5050	5400	5700	6100	





Fewer Parts, precisely made with perfect compatibility to one another makes the Duster the finest "Everyday" clutch for snowmobiles.

- Simple to install and calibrate
- Low maintenance
- Long Lasting

Specifications

- Diameter 7-1/4"
- 2-Cycle and 4-Cycle
- Housing: Stamped/Cast
- Bore 30mm 1:10 tapered 1" & 1-1/8"
- Up to 40 hp
- Engagement: 1600-4600 rpm



94C DUSTER

Simplicity at its finest!

* Price List For All Comet Parts see Pages 29

94-C COMET DUSTER CLUTCHES

TCI#	DESCRIPTION	BELT	PUCKS/QTY	SPRING/COLOR	RETAIL
218-206095	1" bore with 1/4" keyway	1-3/16"	206514/6	205858/Pink	\$294.95-F
	<i>Bore size and calibration is for 4-cycle engines</i>				
218-206096	30mm 1:10 tapered deep bore	1-3/8"	205918/6	205583/Orange	\$294.95-F
	<i>Deep bore (called "32mm" to note difference from a normal bore as in clutch 206094) Polaris style where crank extends approximately 2" into clutch.</i>				
218-206097	3/4"-16 threaded	1-3/16"	205918/6	205858/Pink	\$294.95-F
	<i>3/4" thread on clutch for Rotax Engine.</i>				
218-206098	7/8"-14 threaded	1-3/16"	205918/6	205847/Blue	\$294.95-F
	<i>7/8" thread on clutch for Rotax Engine.</i>				
218-209739	1-1/8" bore with 1/4" keyway	1-3/16"	206514/6	205858/Pink	\$323.95-F
	<i>Bore size and calibration is for 4-cycle engines</i>				
218-209942	30mm 1:10 tapered	1-5/16"	206143/6	205818/Yellow	\$294.95-F
	<i>Fixed Face. Has 6 "bosses" to accept various ring gears of Bombardier electric start. Great for machines such as Everest, etc.</i>				
218-211879	30mm 1:10 tapered	1-5/16"	205918/6	205583/Orange	\$294.95-F
	<i>Made for 277 and 377 Rotax engines. Fixed Face. Has 6 "bosses" to accept various ring gears of Bombardier electric start. Main application Ski-Doo Citation.</i>				
218-213051	30mm 1:10 tapered	1-1/4"	205918/6	212631/Red	\$299.95-F
	<i>This clutch fits ONLY Yamaha models built from 1974 to present which require a gear attached to the back side of clutch for driving oil injection system. Fits some GP models, GS-250 and GS-300 models Does not work on Yamaha "geared" models.</i>				
218-211493	30mm w/ribbed cover	1-3/16" & 1-1/2"	211477/6	205583/Orange	\$294.95-F
	<i>This clutch comes with Spacer Kit 205828 pre-installed and can accept both 1-3/16" and 1-1/4" wide belts. The ribbed cover And matching pucks make this clutch more durable in higher load and temperature conditions.</i>				

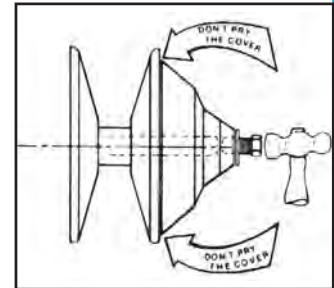
94C DUSTER CALIBRATION GUIDE

Calibrating the 94C DUSTER is a simple matter of adding or deleting a set of three activator pucks ... or substituting a set(s) of an alternate weight or shape. Additionally, by changing just the spring still more unique calibrations are possible. Because it can be disassembled so easily, anyone can quickly calibrate the 94C DUSTER.

Each DUSTER model's calibration of pucks and spring was selected to optimize performance for its typical expected machine application. **And fortunately**, while there are literally hundreds of separate 94C DUSTER calibrations possible, for the typical user the 94C DUSTER 'out of the box' 0146 set-up works fine because the unique DUSTER design features make it so much more **efficient, sensitive and smooth**. **Thus as a general rule we encourage that the 94C DUSTER be tried first just as it comes out of the box.**

REMOVING THE COVER ... DISASSEMBLY OF 94C DUSTER

1. Remove the clutch from the engine crankshaft PTO.
2. Using the washer (205748) and puller bolt (205747), thread the bolt into the clutch stem approximately $\frac{1}{2}$ " as shown.
3. Rap the head of the puller bolt briskly with a hammer several times until the cover springs loose. This also allows further disassembly of 94C.
4. To reassemble, place the cover in position, align the flats of the post with the flats in the cover. Use the washer (205748) and the puller bolt and tighten until top of cover is flush with tip end of stem. Remove the puller bolt and washer ... **Caution!** Before final installation see Instruction which come with clutch.



Never pry or beat on the cover (205760) to break it loose for removal from the assembly!

Use the Puller Bolt furnished and follow this procedure (see the illustration):

* *The 94C DUSTER, for all its ruggedness and simplicity, is yet a mechanical device subjected to extreme pressures and speeds. Be sure that it is reassembled carefully and properly. Study parts list and assembly sequence packed with clutch.*

SOME TROUBLE SHOOTING TIPS:

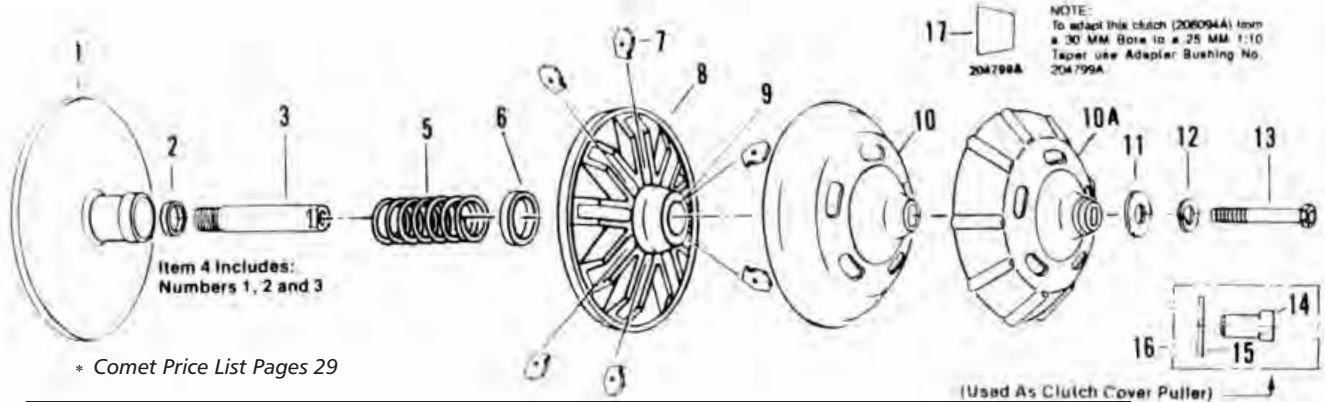
If excessive 'black build-up' appears on the faces soon after installation and/or the DUSTER seems more than just warm immediately after engine shut-down, a calibration problem probably exists requiring more puck mass and/or a weaker spring, etc. **Note:** This condition can also result from simultaneous use of the throttle and brake mechanisms. The resulting strain from such '**excessive loading and forced inefficiency**' of the fire clutch can cause unusual belt slippage, in turn causing extreme heat to accumulate ... eventually damaging both the drive belt and drive clutch activator pucks.

Though most conventional drive clutches would likely destroy the drive belt in this instance, the DUSTER usually prevents total instant belt failure; partial puck melt will occur first, acting as your drive train's 'fuse link'. Operation will be quite sluggish afterward but usually sufficient to get you home! Should this occur, replace the pucks and inspect the clutch, particularly the movable face bushings. Other examples of 'excessive loading' of the drive clutch include trying to operate the machine in extreme, adverse conditions - while stuck in deep, powdery snow or mud, etc. or operating the machine with a malfunctioning driven unit. **Many problems attributed to drive clutches actually stem from a malfunctioning driven unit. Always inspect the driven unit and the complete drive train to make sure it is working free and properly.**

Eventual wear of the activator pucks is also normal, tending to cause slight engine 'over rev' and they should be replaced when necessary. Likewise, if clutch performance is becoming sluggish, then the spring may be getting 'tired' and in need of replacement. This will probably never occur in the average life of a 94C DUSTER. **Caution! This condition is also caused when significant belt residue has accumulated from 'much use and little care' or should the guide bushings in moveable face be worn.**

'Bogging off the line' may indicate need for engagement at a higher RPM rate. Such a solution may cause yet another problem that of engine 'over rev'. This is often eliminated via a weaker spring setting (or weaker spring) in the driven torque converter and/or a cam therein with a more acute angle.

94C CLUTCH PARTS CROSS REFERENCE



* Comet Price List Pages 29

COMET 94C DUSTER CLUTCH PARTS CROSS REFERENCE						
Description		Comet Clutch Part Number				
		218-206094	218-206096	218-209942	218-211493	218-211879
1	Fixed Face	n/a	n/a	n/a	n/a	n/a
2	Spacer kit	218-205744	n/a	n/a	218-205744	n/a
3	Stem	218-205580	n/a	n/a	218-205580	n/a
4	Fixed Face With Stem	n/a	n/a	n/a	n/a	218-211882
5	Spring	218-205583	218-205583	218-205818	218-205583	218-205583
6	Spacer	n/a	n/a	n/a	n/a	n/a
7	Activator Puck	218-205918	218-205918	218-206143	218-211477	218-205918
8	Moveable Face with Bearings	n/a	n/a	n/a	n/a	n/a
9	Upper Guide Bushing	n/a	n/a	n/a	n/a	n/a
10	Smooth Cover	218-205760	218-205760	218-205760	n/a	218-205760
10A	Ribber Cover	n/a	n/a	n/a	n/a	n/a
11	Flat Washer	218-205746	n/a	218-205746	218-205746	218-205746
12	Lock Washer	218-205761	218-205836	218-205761	218-205761	218-205761
13	Mounting Bolt	218-205591	218-205834	218-205591	218-205591	218-205591
14	Puller Bolt	218-205747	218-205747	218-205747	218-205747	218-205747
15	Flat Washer	n/a	n/a	n/a	n/a	n/a
16	Puller Kit, Bolt & Washer	218-206189	218-206189	218-206189	218-206189	218-206189
17	25mm Adapter	n/a	n/a	n/a	n/a	n/a
	Puller Rod	218-205817	n/a	n/a	218-205817	n/a
	Puller Kit, Rod & Bolt	218-205838	n/a	218-205838	218-205838	218-205838
	Belt Width	1-1/4"	1-3/8"	1-5/16"	1-1/4"	1-5/16"
	Engagements	3100 RPM	3100 RPM	4000 RPM	3100 RPM	3100 RPM
	Bore Depth	0 (Flush)	+0.812	0 (Flush)	0 (Flush)	+0.100

Spacer Parts to be used to adjust 218-206094 and 218-211493 Comet Clutches:

Belt Width	Spacer Part #
1-3/16 to 1-1/4"	218-205828



* Price List For All Comet Parts see Pages 29

Comet 94C Service Parts

DESCRIPTION		TCI PART #
Belt Width Kit	Adjusts Clutch 206094A to accept both 1 3/16" and 1 1/4" top width belts.	218-205828
Clutch Puller Rod	Use with cover puller bolt packed with Clutches 206094A & 215060A	218-205817
Clutch Puller Kit	Includes 218-205817 rod, cover puller bolt and washer	218-205838

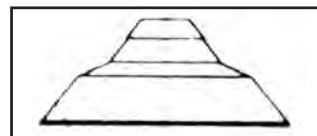
94C CLUTCH PARTS CROSS REFERENCE

COMET 94C DUSTER CLUTCH PARTS CROSS REFERENCE							
Description		Comet Clutch Part Number					
		218-206095	218-209739	218-206097	218-206098	218-212629	218-213051
4	Fixed Face with Stem	n/a	n/a	n/a	n/a	218-212630	n/a
5	Spring	218-205858	218-205858	218-205858	218-205847	n/a	n/a
7	Activator Puck	n/a	n/a	218-205918	218-205918	218-205918	218-205918
8	Moveable Face with Bearings	n/a	n/a	n/a	n/a	n/a	n/a
9	Upper Guide Bushing	n/a	n/a	n/a	n/a	n/a	n/a
10	Smooth Cover	218-205760	218-205760	218-205760	218-205760	218-205760	218-205760
11	Flat Washer	n/a	n/a	n/a	n/a	218-205746	218-205746
12	Lock Washer	n/a	n/a	218-205864	218-205864	218-205761	218-205761
13	Mounting Bolt	n/a	n/a	218-205747	218-205747	218-205591	218-205591
14	Puller Bolt	218-205747	218-205747	218-205747	218-205747	218-205747	218-205747
15	Flat Washer	n/a	n/a	n/a	n/a	n/a	n/a
16	Puller Kit, Bolt & Washer	218-206189	218-206189	218-206189	218-206189	218-206189	218-206189
	Puller Rod	n/a	n/a	n/a	n/a	218-205817	218-205817
	Puller Kit, Rod & Bolt	n/a	n/a	n/a	n/a	n/a	218-205838
	Belt Width	1-1/4"	1-3/16"	1-1/4"	1-3/16"	1-1/4"	1-1/4"
	Engagements	1800 RPM	1800 RPM	2350 RPM	3700 RPM	2900 RPM	2900 RPM
	Bore Depth	1" Straight	1-1/8" Straight	3/4" x 16 Threaded Rotax	7/8" x 14 Threaded Rotax	-0.025	-0.025

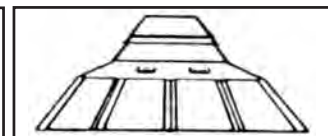
94-C DUSTER FREQUENTLY USED ENGAGEMENTS						
			Fits Clutches 206094A, 206096A, 209942A, 211493A, 211879A			Fits Clutches 206095A, 206097A, 206098A, 212629A, and 213051A
Activator Puck Part #	Qty.	Collective Puck Mass	Green Spring 205819	Orange Spring 205583	Yellow Spring 205818	Blue Spring 205847
218-205198	6	153	2700	3100	3200	4000
218-206143	6	120	3300	3600	4000	4400

Activator Pucks

Approximate Gram Weight	For use with	
	Smooth Cover 218-205760	Ribbed Cover 218-211489
15.6gr. - 1" Hole	218-206649	
20.0gr. - 3/4" Hole	218-206143	218-212029.so
25.5gr. - Solid	218-205918	218-211477
53.5gr. 7/8" Steel Insert		218-211482



218-205760



218-211489

Smooth Cover/Ribbed Cover

The 'Ribbed' Cover can be used in lieu of the 'Smooth' Cover. This cover is designed for use in a high load, or heat conditions to stop rotation of the moveable face.

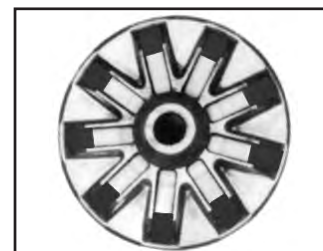
** Important! Only matching ribbed pucks can be used with the ribbed cover.*



Three Puck Position



Six Puck Position



Nine Puck Position

* Price List For All Comet Parts see Pages 29

... THE DUSTER BY COMET CON'T.

Springs

* Price List For All Comet Parts see Pages 29

Fits 206094, 206096, 209942, 211493, 211879 (Spring OD=1 5/16 ")

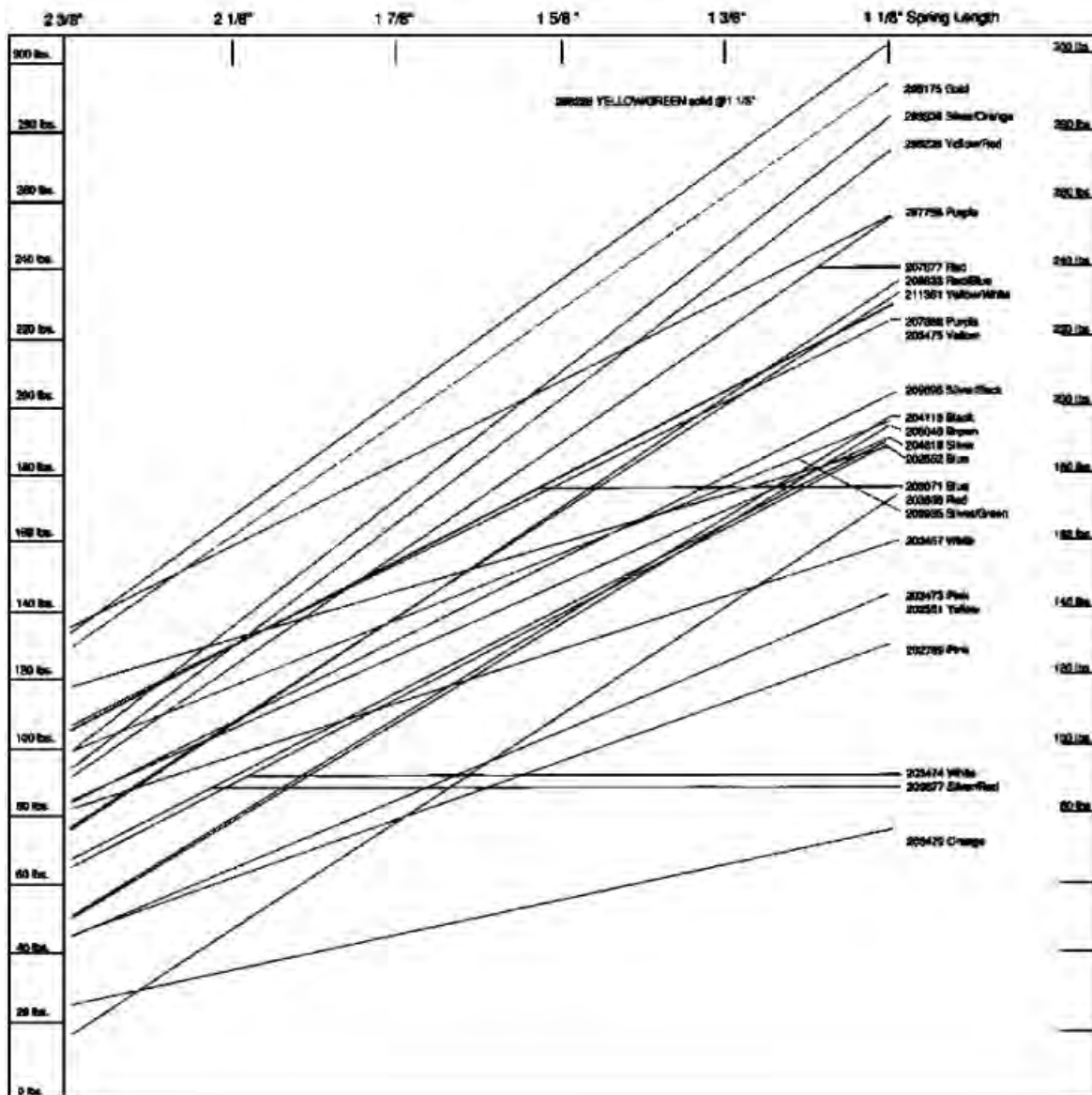
SPRING PART#	COLOR	TENSION AT:	
		2 5/16" DUSTER	1 1/4" DUSTER
218-205819	Green	66	150
218-205821	Red	75	160
218-205583	Orange	74	233
218-205818	Yellow	86	205



Fits 206095, 206097, 206098, 209739, 212629, 213051 (Spring OD=1 9/16 ")

SPRING PART#	COLOR	TENSION AT:	
		2 5/16" DUSTER	1 1/4" DUSTER
218-205858	Pink	43	87
218-205847	Blue	99	196

* DUSTER Pound tension when compressed to height of 2 5/16" and 1 1/4".
 *Note: Accepted industry tolerance for compression spring is ± 10%. Thus a given 94C DUSTER calibration may vary somewhat from a like set-up shown above.



COMET APPLICATION GUIDE * Comet Price List Pages 29

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
ARCTIC CAT										
BEARCAT (Suzuki Engine)	340	95-96			219500	219600	A-9	213384A1	SILVER	204818
BEARCAT (Suzuki Engine)	440	95-96			219500	219600	A-54	214651A1	RED	207877
BEARCAT (Suzuki Engine)	550	95-96			219500	219600	A-15	214255A1	YEL/GRN	208228
CHEETAH (Kawasaki Engine)	340	1972	206094	212600			F-2	211333A1	BLACK	204115
CHEETAH (Kawasaki Engine)	400	72-73	211493	212600			F-2	211333A1	BLACK	204115
CHEETAH+A41	440	72-73	211493	212600			F-2	211333A1	BLACK	204115
CHEETAH 295 (Kawasaki Engine)	294	1975	206094	212600			K-1	209011A1	BLACK	204115
CHEETAH 340 (Kawasaki Engine)	340	72-75	206094	212600			F-2	211333A1	WHITE	203474
CHEETAH 440 (Kawasaki Engine)	436	74-75	211493	212600			K-1	209011A1	WHITE	203474
CHEETAH 4000 (Spirit Engine)	434	1976	211493	212600			F-2	211333A1	PINK	203473
CHEETAH 5000T (Spirit Engine)	500	76-78	211493	212600			K-1	209011A1	PINK	203473
CHEETAH L/C (Spirit Engine)	529	1988			219500	219600	A-2	208221A1	WHITE	203474
CHEETAH TOURING (Spirit Engine)	440	91-94			219500	219600	A-2	208221A1	BLU/RED	209833
CHEETAH (Spirit Engine 1-3/8" Belt)	440	91-94			219500	219600	A-8	212820A1	RED	207877
CHEETAH TOURING (Spirit Engine)	500	88-93			219500	219600	A-2	208221A1	BLU/RED	209833
COUGAR (Spirit Engine)	440	91-95			219500	219600	A-1	207689A1	PURPLE	207888
COUGAR (Spirit Engine)	500	85-90			219500	219600	F-2	211333A1	SILVER	204818
COUGAR (Spirit Eng-High Alt. Calib)	500	88-90			219500	219600	A-2	208221A1	BLU/RED	209833
					219500	219600	A-5	212369A1	PURPLE	207888
COUGAR (MT CAT) (Suzuki Engine)	550	95-98			219500	219600	A-15	214255A1	YEL/GRN	208228
CROSSFIRE 5 - F5	499	2007			219500	219600	A-54	214651A1	YEL/RED	208238
CROSSFIRE 6 - F6	599	2006			219508	219608	A-25	216087A1	RED	207877
CROSSFIRE 7	698	2006			219508	219608	A-54	214651A1	RED	207888
CROSSFIRE 8 - F8	800	2007			219508	219608	A-54	214651A1	PURPLE	207888
CROSSFIRE 1000 - F1000	1000	2007			No Fit	No Fit				
EL TIGRE (Kawasaki Engine)	250	73-74	211493	212600			C-2	208968A1	SILVER	204818
EL TIGRE (Kawasaki Engine)	340	73-75	211493	212600			C-2	208968A1	PURPLE	207888
EL TIGRE (Kawasaki Engine)	400	73-74	211493	212600			B-1	207801A1	WHITE	202467
EL TIGRE (Kawasaki Engine)	440	73-76	211493	212600			B-1	207801A1	WHITE	202467
EL TIGRE 4000 (Spirit Engine)	440	76-77	211493	212600			K-1	209011A1	BLACK	204115
" EL TIGRE 5000 " SECONDARY #12 30 DEGREE CAM	500	76-80	211493	212600			A-1	207689A1	SILVER	204818
EL TIGRE 5000 (Spirit Engine)	435	87-88			219500	219600	A-13	213867A1	RED	207877
EL TIGRE 5000 (Spirit Eng 1-3/8" Belt)	500	1981			219500	219600	K-2	213337A1	SILVER	204818
EL TIGRE 5000 (Spirit Engine)	500	1981			219500	219600	F-2	211333A1	BLACK	204115
EL TIGRE 6000 (Spirit Engine)	529	86-90			219500	219600	A-2	213864A1	RED	207877
EL TIGRE 6000 (Spirit Engine - 1-3/8" Belt High Altitude Calibration)	500	1981			219500	219600	A-1	207689A1	RED	207877
EL TIGRE 6000 (Spirit Eng 1-3/8" Belt)	500	80-81/84-85			219500	219600	A-2	208221A1	YEL/GRN	208228
EL TIGRE 6000	440	78-79		212600			A-13	208968A1	RED	207877
EXT (Spirit Eng. High Alt Calibration)	529	89-93			219500	219600	A-12	213864A1	YEL/GRN	208228
EXT 580/EFI/MC (Spirit Engine)	580	94-97			219500	219600	A-25	216087A1	RED	207877
EXT 600	599	1998			219500	219600	A-25	216087A1	RED	207877
EXT-SPC/MC	529	89-93			219500	219600	A-15	214255A1	RED	207877
EXT DLX/EFI	580	1998			219500	219600	A-25	216087A1	RED	207877
FIRECAT F 5	499	03-06			219500	219600	A-2	208221A1	YEL/GRN	208228
FIRECAT F6	599	04-06			219508	219608	A-25	216087A1	RED	207877
FIRECAT F 7	698	03-06			219508	219608	A-54	214651A1	RED	207877
JAG AFS (Spirit Engine)	431	89-93			219500	219600	A-1	207689A1	SILVER	204818
JAG LT (Spirit Engine)	431	92-93			219500	219600	A-5	212639A1	SILVER	204818
JAG SPCL/DELUXE/Z (Spirit Engine)	440	92-99			219500	219600	A-1	207689A1	RED	207877
JAG 340/340 MC (Spirit Engine)	339	88-99			219500	219600	A-9	213370A1	WHITE	203474
JAG 440 (Spirit Engine)	431	1988			219500	219600	A-5	212639A1	WHITE	203474
JAG 2000 (Spirit Engine)	275	76-78	206094	212600			K-1	209011A1	PINK	203473
JAG 3000 (Spirit Engine)	340	76-80	206094	212600			K-1	209011A1	BLACK	204115
JAG 4000 (Spirit Engine)	431	80-81	211493	212600			F-2	211333A1	BLACK	204115
SUPER JAG (Spirit Engine)	431	88-93			219500	219600	A-1	207689A1	WHITE	203474
KING CAT 900	862	05-06				219608				
KITTY CAT	60	ALL				209748		Centrifugal Clut		4 INCH
LYNX (Kawasaki Engine)	292	71-73	206094	212600			K-1	209011A1	PINK	203473
LYNX II (Kawasaki Engine)	340/440	1974	211493	212600			K-1	209011A1	BLACK	204115
LYNX 250 (Kawasaki Engine)	246	1975	206094	212600			K-1	209011A1	PINK	203473
LYNX 2000S/T (Spirit Engine)	250/275	77-80	206094	212600			K-1	209011A1	PINK	203473
LYNX DELUXE (Suzuki Engine)	339	92-93			219500	219600	A-9	213370A1	SILVER	204818
LYNX-MC (Suzuki Engine)	339	92-93			219500	219600	A-9	213370A1	SILVER	204818
M 5	499	05-06			219500	219600	A-2	208221A1	YEL/GRN	208228
M 6	599	05-06			219508	219608	A-25	216087A1	RED	207877
M 7	698	05-06			219508	219608	A-54	214651A1	RED	207877

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MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
ARCTIC CAT - con't										
M 8	794	2007			219508	219608	A-54	214651A1	PURPLE	207888
M 1000	999	2007			No Fit	No Fit				
MT CAT 1000	999	01-02			219500	219600	AC	215218A1	YEL/GRN	208228
MT CAT 900	862	03-04			219508	219608	A54	214651A1	RED	207877
MT CAT 800	785	01-02			219500	219600	A54	214651A1	PURPLE	207758
MT CAT 800	785	03-04			219508	219608	A54	214651A1	PURPLE	207758
MT CAT 600	599	03-04			219500	219600	A25	216087A1	RED	207877
MT CAT 500	497	01-03			219500	219600	A-2	208221A1	YEL/GRN	208228
MT CAT 570	565	03-04			219500	219600	A25	216087A1	PURPLE	207888
MT CAT 370	367	2001			219500	219600	A12	213864A1	PURPLE	207888
PANTHER	340	71-74	206094	212600			F-2	211333A1	BLACK	204115
PANTHER	400	72-73	211493	212600			F-2	211333A1	BLACK	204115
PANTHER (MT CAT)	440	89-96			219500	219600	A-9	213370A1	SILVER	204818
PANTHER	440	71-75	211493	212600			F-2	211333A1	BLACK	204115
PANTHER	634	1971	211493	212600			F-2	211333A1	BLACK	204115
PANTHER	760	1970	211493	212600			K-1	209011A1	PINK	203473
PANTHER DELUXE	400	94-95	211493	212600			A-1	207689A1	RED	207877
PANTHER TWIN	340	1971	211493	212600			F-2	211333A1	BLACK	204115
PANTHER	370	06-07			219500		A-12	213864A1	PURPLE	207888
PANTHER	431	98-01			219500	219600	A-1	207689A1	WHITE	203474
PANTHER	550	98-03			219500	219600	A-15	214255A1	YEL/GRN	208228
PANTHER ESR 570	565	03-07			219500	219600	A15	214255A1	RED	207877
PANTHER 660+A117	660	06-07			219508	219608	A-54	214651A1	SILVER	204818
PANTHER 400	399	1971	211493	212600			F-2	211333A1	BLACK	204115
PANTHER 4000	434	76-84	211493	212600			K-1	209011A1	BLACK	204115
PANTERA 5000 (High Alt Calibration)	500	76-81	211493	212600A			C-2	208968A1	PURPLE	207888
PANTHER 5000T	500	76-79		212600			F-2	211333A1	PINK	203473
PANTERA	435	76-92			219500	219600	A-17	215149A1	RED	207877
PANTERA	550	93-94/02-05			219500	219600	A-2	208221A1	YEL/GRN	208228
PANTERA	580	95-97			219500	219600	A-15	214255A1	RED	207877
PANTERA	580	99-01			219500	219600	A-25	216087A1	RED	207877
PANTHER 440	431	2002			219500	219600	A-1	207689A1	SILVER	204818
PANTERA 600	599	03-05			219500	219600	A-25	216087A1	RED	207877
PANTERA TOUR	600	1999			219500	219600	A-25	216087A1	RED	207877
PANTERA	794	98-99			219500	219600	A-23	216061A1	RED	207877
PANTERA 800 EFI	785	2002			219500	219600	A-54	214651A1	PURPLE	207758
PANTERA 800 EFI	785	03-04			219508	219608	A-54	214651A1	PURPLE	207758
PANTERA 1000	999	00-01			219500	219600	AC	215218A1	YEL/GRN	208228
PROWLER	440	90-93			219500	219600	A-2	208221A1	YEL/GRN	208228
PROWLER (2 UP)	440	1995			219500	219600	A-15	214255A1	RED	207877
PROWLER SPCL	436	1992			219500	219600	A-19	215407A1	YEL/GRN	208228
POWDER SPCL	580	95-97			219500	219600	A-25	216087A1	RED	207877
POWDER SPCL	599	98-99			219500	219600	A-25	216087A1	RED	207877
POWDER SPCL 500	497	99-00			219500	219600	A-2	208221A1	YEL/GRN	208228
POWDER SPCL 600	599	2001			219500	219600	A-25	216087A1	RED	207877
POWDER SPCL 700	700	99-00			219500	219600	A-54	214651A1	PURPLE	207758
POWDER EXTREME	594	1998			219500	219600	A-25	216087A1	RED	207877
PUMA DLX	340	94-97			219500	219600	A-1	207689A1	SIL/BLK	209696
SABERCAT 500 LX	499	04-06			219500	219600	A-2	208221A1	YEL/GRN	208228
SABERCAT 600 LX EFI	599	04-06			219508	219608	A-25	216087A1	RED	207877
SABERCAT 700EFI EXT	698	04-06			219508	219608	A-54	214651A1	RED	207877
T660 TURBO TOURING	660	05-07			219508	219608	A-54	214651A1	SILVER	204818
THUNDERCAT	900	94-96			219500	219600	A-54	214651A1	SILVER	204818
THUNDERCAT	999	98-02			219500	219600	AC	215218A1	YEL/GRN	208228
TRAIL CAT 3000	340	79-80	211493	212600			K-1	209011A1	PINK	203473
TRAIL CAT 4000	431	80-81	211493	212600			K-1	209011A1	WHITE	203474
TRIPLE TOURING 600	594	99-01			219500	219600	A-25	216087A1	RED	207877
WILD CAT/EFI		88-96			219500	219600	A-18	215400A1	RED	207877
Z	250	1976			212600		AB-2	208457	YEL/RED	208238
Grind sides off to a weight of 33gr.										
Z1 JAGUAR	1056	2007			No Fit	No Fit				
Z370 ES LX	370	99-07			219500	219600	A-12	213864A1	PURPLE	207888
Z440	440	94-97			219500	219600	A-1	207689A1	RED	207877
Z440 ESR LX	431	96-06			219500	219600	A-1	207689A1	SILVER	204818
Z570 EST LX	565	03-07	217500		219500	219600	A15	214255A1	RED	207877
ZR440	440	94-99			219500	219600	A-22	215867A1	SILVER	204818
ZR500	497	98-02			219500	219600	A-2	208221A1	YEL/GRN	208228

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MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
ARCTIC CAT - con't										
ZR580	580	94-97			219500	219600	A-25	216087A1	RED	207877
ZR600 EFI	599	98-02			219500	219600	A-25	216087A1	RED	207877
ZR700	699	1999			219500	219600	A-54	214651A1	PURPLE	207758
ZR 800 EFI	785	2001			219500	219600	A54	214651A1	PURPLE	207758
ZR 800 EFI	785	02-03			219508	219608	A54	214651A1	PURPLE	207758
ZR 900	862	03-06			219508	219608	A54	214651A1	RED	207877
ZRT600	600	96-02			219500	219600	A-25	216087A1	RED	207877
ZR700/EFI	700	94-95			219500	219600	A-54	214651A1	RED	207877
ZRT800	800	95-01			219500	219600	A-23	216061A1	RED	207877
ZL440	436	97-00			219500	219600	A-1	207689A1	RED	207877
ZL500 EFI	497	98-02			219500	219600	A-2	208221A1	YEL/GRN	208228
ZL550 esr	550	00-03			219500	219600	A-2	208221A1	YEL/GRN	208228
ZL580	580	2000			219500	219600	A-25	216087A1	RED	207877
ZL600 EFI SS ESR	599	99-03			219500	219600	A-25	216087A1	RED	207877
ZL700	700	2000			219500	219600	A-54	214651A1	RED	207877
ZL800	785	2001			219500	219600	A54	214651A1	PURPLE	207758
ZL800 EFI SS ESR	785	2003			219508	219508	A54	214651A1	RED	207877
4 Cycle Trail/Touring	658	02-03			219500	219600	A-54	214651A1	SILVER	204818

BOMBARDIER										
MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
775	771	1971			219503		F-2	211333A1	WHITE	203474
ALPINE	497/503	86-91/94-95			217504		A-1	207689A1	PINK	203473
BLIZZARD 9700	534	83-84			217504		A-2	208221A1	YEL/GRN	208228
BLIZZARD 5500	496	79-84		208303			F-2	211333A1	SILVER	204818
BLIZZARD 6500	339	1978		208302			C-2	208968A1	SILVER	204818
BLIZZARD 7500	339	78-81		208302			C-2	208968A1	PURPLE	207888
BLIZZARD 9500	436	79-82		208302			D	203088A1	PURPLE	207888
CROSS CNTRY RV	340	77-78		208302			B-1	207801A1	PURPLE	207888
ELITE 444 RV	444	78-81		208302			F-2	211333A1	SIL/BLK	209696
ELITE 464 RV	462	81-83		208302			K-1	209011A1	WHITE	203474
ELITE 1500 4 CYC	1500	2005								
ESCAPADE	503	88-89			217504		A-1	207689A1	SILVER	204818
EVEREST 340	339	77-79		208303			F-2	211333A1	SIL/BLK	209696
EVEREST 440	436	78-79		208303	208303		F-2	211333A1	SIL/BLK	209696
EVEREST 440SM	437	74-75		209003 (OBS)			F-2	211333A1	SIL/BLK	209696
EVEREST 444	436	78-79		208302			B-1	207801A1	BLACK	204115
EVEREST 464 RV	462	1982		208302			F-2	211333A1	SILVER	204818
EVEREST 500	496	80-83		208303			K-2	213337A1	SILVER	204818
EXPEDITION SPORT	550	05-07			219903		A-1	207689A1	SIL/BLK	209696
EXPEDITION TUV	600	05-07			219507	219607	A-1	207689A1	PURPLE	207758
EXPEDITION SPORT TUV V-800 (4	800	2007								
EXPEDITION TUV 4CY	1000	05-06			219507	219607	A-1	207689A1	BROWN	205040
FORMULA 380 DLX	368	99-00			219903		A-1	207689A1	BLACK	204115
FORMULA 500	499	1997			219507	219607	A-1	207689A1	SILVER	204818
FORMULA 500 (DLX)	494	1998			219507	219607	A-1	207689A1	SILVER	204818A
FORMULA 500 DLX	497	99-00			219507	219607	A-1	207689A1	SILVER	204818
FORMULA 500 (DLX LC)	499	99-00			219507	219607	A-1	207689A1	SIL/BLK	209696
FORMULA 580	580	1999			217504		A-2	208221A1	YEL/GRN	208228
FORMULA 583 (DLX)	583	98-99			217504		AC	215218A1	PURPLE	207758
FORMULA 670 DLX	669	1999			219507	219607	AC1	215242A1	PURPLE	207758
FORMULA III 600 LT DLX	598	96-00			219507	219607	AC-1	215242A1	PURPLE	207758
FORMULA III 700 DLX	699	98-00			219507	219607	AC	215218A1	PURPLE	207758
FORMULA III 800	797	1999			219507	219607	AC3	215922A1	BLUE	202552
FORMULA LC	499	1999			219507	219607	A-1	207689A1	SILVER	204818
FORM MACH Z (LT)	773/796	93-03			219507	219607	AC-3	215922A1	BLUE	202552
FORMULA MX/MX	463	85-95			217504		A-1	207689A1	RED	207877
FORMULA MX (LT)+	463	85-95			217504		A-2	208221A1	YEL/GRN	208228
FORMULA MX-Z	463	93-95			217504		A-1	207689A1	RED	207877
FORMULA MX-Z 670	669	97-99			219507	219607	AC-1	215242A1	PURPLE	207758
FORMULA MX-Z 583	580	96-98			219903		A-2	207689A1	YEL/GRN	208228
FORMULA MX-Z 440	437	95-00			217504		A-1	207689A1	RED	207877
FORMULA MX-Z 440F	437	1997			217504		A-1	207689A1	RED	207877
FORMULA PLUS (EFI)	582	92-93			217504		AC	215218A1	PURPLE	207758A
FORMULA PLUS	537	87-91			217504		A-1	207689A1	SIL/BLK	209696
FORMULA PLUS	521	85-86			217504		AC-1	215242A1	SIL/BLK	209696
FORMULA PLUS X	582	1993			217504		A-2	208221A1	YEL/GRN	208228
FORMULA S	377	95-98			217504		F-2	211333A1	SILVER	204818

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MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
BOMBARDIER - con't										
FORMULA S	368	99-00			219903		A-1	207689A1	SILVER	204818
FORMULA SL	503	95-99			217504		A-1	207689A1	SILVER	204818
FORMULA SS	670	95-96			219507	219607	AC-1	215242A1	PURPLE	207758
FORMULA SS/SP	463	85-86			217504		A-5	212639A1	RED	207877
FORMULA STX (LT)	583	94-95			217504		A-2	208221A1	PURPLE	207758
FORMULA Z	580	94-99			217504		A-2	208221A1	PURPLE	207758
FORMULA Z 500	499	1999			219507	219607	A-1	207689A1	SILVER	204818
FORMULA Z 670	670	98-99			219507	219607	AC-1	215242A1	PURPLE	207758
FREESTYLE	300	06-07			219903					
FREESTYLE	550	2007			219903		A-1	207689A1	SIL/BLK	209696
GSX-GTX FAN	380	05-06			219903		A-1	207689A1	SILVER	204818
GSX-GTX FAN	550	05-07			219903		A-1	207689A1	SIL/BLK	209696
GSX-GTX SPORT	500	05-07			219507	219607	AC	215218A1	PURPLE	207758
GSX-GTX SPORT	600	05-07			219507	219607	A-1	207689A1	PURPLE	207758
GSX-GTX LIMITED	600	05-07			219507	219607	A-1	207689A1	PURPLE	207758
GSX-GTX LIMITED	800	05-07			219507	219607	AC-1	215242A1	BLUE	202552
GRAND TOURING 380	380	2003			219903		A-1	207689A1	SILVER	204818
GRAND TOUR 500	494	96-03			219507	219607	AC	215218A1	PURPLE	207758
GRAND TOUR 550	550	2003			219903		A-1	207689A1	SIL/BLK	209696
GRAND TOUR 580	583	96-99			217504		AC	215218A1	PURPLE	207758
GRAND TOUR 600	598	2003			219507	219607	AC	215218A1	PURPLE	207758
GRAND TOUR 700	699	99-03			219507	219607	AC-1	215242A1	PURPLE	207758
GRAND TOUR SE	670	94-96			219507	219607	AC-1	215242A1	PURPLE	207758
GRAND TOUR 800	796	99-03			219507	219607	AC	215218A1	PURPLE	207758
GRAND TOUR SE	496	1997			217504	217604	AC	215218A1	RED	207877
GRAND TOUR SE700	699	98-01			219507	219607	AC	215218A1	PURPLE	207758
LEGEND 380	380	02-04			219903		A-1	207689A1	SILVER	204818
LEGEND 500	500	02-04			219507	219607	AC	215218A1	PURPLE	207758
LEGEND 550	550	03-04			219903		A-1	207689A1	SIL/BLK	209696
LEGEND 600	600	02-04			219507	219607	A-1	207689A1	PURPLE	207758
LEGEND 700	700	02-04			219507	219607	AC	215218A1	BLUE	202552
LEGEND 800	800	02-04			219507	219607	AC-1	215242A1	BLUE	202552
LEGEND V-800 (4 CYLINDER)	800	2007								
LEGEND 1000 (4 CYLINDER)	1000	03-05			219507	219607	A-1	207689A1	BROWN	205040
MACH-1	583	89-90			217504		A-2	208221A1	PURPLE	207758
MACH-1	617	91-92			217504		AC	215218A1	PURPLE	207758
MACH-1	670	93-96			219507	219607	AC-1	215218A1	PURPLE	207758
MACH-1	699	97-99			219507	219607	AC	215218A1	PURPLE	207758
MACH-Z X Adrenaline	1000	05-07								
MX-Z 380	380	03-06			219903		A-1	207689A1	SILVER	204818
MX-Z 440F	440	2001			219903		A-1	207689A1	SILVER	204818
MX-Z 500	499	98-07			219507	219607	AC-1	215242A1	SILVER	207758
MX-Z 550	550	03-07			219903		A-1	207689A1	SIL/BLK	209696
MX-Z 600 REV	597	99-07			219507	219607	AC-1	215242A1	PURPLE	207758
MX-Z 700	698	00-03			219507	219607	AC	215218A1	PURPLE	207758
MX-Z 800 REV	800	00-07			219507	219607	AC-1	215242A1	BLUE	202552
MX-Z RENEGADE X	1000	2007								
NORDIK 377	368	82-83		208303			F-2	211333A1	WHITE	203474
RV250	250	1976		208303			Z	207400	SILVER	204818
SAFARI 377/SCOUT-L	377	85-94	211879		217504		F-2	211333A1	WHITE	203474
SAFARI 447	436	85-86			217504		F-2	211333A1	WHITE	203474
SAFARI LX-LCE-GLX	436/447	90-92			217504		F-2	211333A1	WHITE	203474
SAFARI CHY/RALLY	497	93-94			217504		A-1	207689A1	SILVER	204818
SAFARI GRAND LUXE	521	85-86			217504		F-2	211333A1	SIL/BLK	209696
SKANDIC	300	2007								
SKANDIC/SKANDICII	368	85-87/92-99			217504		F-2	211333A1	SILVER	204818
SKANDIC SWT	497	99-03			219903		A-1	207689A1	SILVER	204818
SKANDIC WT LC	499	98-03			219507	219607	AC-1	215242A1	SILVER	204818
SKANDIC II	497	93-99			217504		A-1	207689A1	SILVER	204818
SKANDIC 280/TUNDRA	280	04-05			219903					
SKANDIC 277	268	1983	211879	208303			F-2	211333A1	SIL/BLK	209696
SKANDIC 380	368	99-00			219903		A-1	207689A1	BLACK	204115
SKANDIC TUNDRA	440	2003			219903		A-1	207689A1	RED	207877
SKANDIC LT	440	02-07			219903		A-1	207689A1	RED	207877
SKANDIC 500	499	99-03			219507	219607	A-1	207689A1	SILVER	204818
SKANDIC 550 sport suv wt	550	04-07			219903		A-1	207689A1	SIL/BLK	209696
SKANDIC 600 swt-suv	600	01-07			219507	219607	AC	215218A1	RED	207877
SKANDIC V-800 (4 CYLINDER)	800	2007								

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MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
STRATOS	497	1988			217504		A-1	207689A1	SILVER	204818
SUMMIT 470	470	1994			217504		A-1	207689A1	SILVER	204818
SUMMIT 500 LC	499	96-02			219507	219607	AC	215218A1	PURPLE	207758
SUMMIT 500 FC	499	96/02-04			217504		AC	215218A1	PURPLE	207758
SUMMIT 550	550	03-07			219903		A-1	207689A1	SIL/BLK	209696
SUMMIT 583	583	94-98			217504		AC	215218A1	PURPLE	207758
SUMMIT 600	598	99-07			219507	219607	A-1	207689A1	PURPLE	207758
SUMMIT 670	669	95-99			219507	219607	AC-1	215242A1	PURPLE	207758
SUMMIT 700	700	2003			219507	219607	AC	215218A1	PURPLE	207758
SUMMIT 800	800	03-07			219507	219607	AC-1	215242A1	PURPLE	207758
SUMMIT 1000	1000	05-07								
TNT 340S	339	69/75		209003A(OBS)			C-2	208968A1	PURPLE	207888
TNT 340	346/339	74-78		208303			F-2	211333A1	WHITE	203474
TNT 440	438	1978		208303			F-2	211333A1	WHITE	203474
TOURING E	368	99-00			219903		A-1	207689A1	BLACK	204115
TOURING SLE	497	97-00			217504		AC	215218A1	RED	207877
TOURING LE	436	97-00			219507	219607	AC-1	212542	SILVER	204818
MINI-Z		98-05		209768						STRAIGHT CENTRIFUGAL CLUTCH

CHAPARREL (Liquid Cooled)

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
FIREBIRD	292	73-74	206094	212600			F-2	211333A1	PINK	203473
FIREBIRD	338	71-72	206094	212600			F-2	211333A1	WHITE	203474
FIREBIRD	340	73-74	206094	212600			F-2	211333A1	WHITE	203474
FIREBIRD	400	71-73	211493	212600			F-2	211333A1	WHITE	203474
FIREBIRD	440	71/73-74	211493	212600			C-2	208968A1	BLACK	204115
*SSX	340	1974	211493	212600			B-1	207801A1	WHITE	203474
**SSX	432	1974	211493	212600			B-1	207801A1	WHITE	203474
THUNDERBIRD	340	71-73	211493	212600			F-2	211333A1	WHITE	203474
THUNDERBIRD	400	71-72	211493	212600			B-1	207801A1	WHITE	203474
THUNDERBIRD	440	71-73	211493	212600			B-1	207801A1	WHITE	203474
THUNDERBIRD	493	71-72	211493	212600			F-2	211333A1	WHITE	203474
*SSX Liquid Cooled	340	1974		212600			B	202550	WHITE	203474
*SSX Liquid Cooled	432	1974		212600			B	202550	WHITE	203474

*90D Driven 203364A – Wht Spg 203843A - 34° Cam (NEITHER AVAILABLE) INFO ONLY

No. 2 Hole – Wrap to Second Cam – Gear 17:36

JOHN DEERE

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
JDX4	292			212600			F-2	211333A1	WHITE	203474
JDX 4	339			212600			F-2	211333A1	WHITE	203474
JDX 4	339			212600			F-2	211333A1	WHITE	203474
JDX 6	399			212600			F-2	211333A1	WHITE	203474
JDX 8	438			212600			F-2	211333A1	WHITE	203474
JD 500	436			212600			F-2	211333A1	WHITE	203474
JD 600	436			212600			F-2	211333A1	WHITE	203474
JD 800	438			212600			F-2	211333A1	WHITE	203474
LIQUIFIRE 340	340			208306	217505		F-2	211333A1	SILVER	204818
LIQUIFIRE 440	438		211493	208306	217505		F-2	211333A1	BLACK	204115
+ LIQUIFIRE 440	440			208306	217505		HE-5	207820	GOLD	208175
LIQUIFIRE 440	436			208306	217505		B-1	207801A1	PURPLE	207888
+ LIQUIFIRE 440	440			217506	217506		HE-5	207820	GOLD	208175
LIQUIFIRE 440	436			217506	217506		B-1	207801A1	PURPLE	207888
SPORTFIRE 440	436			208306	217505		U	205169A1	SILVER	204818
TRAILFIRE 340	339			208306	217505		R-1	207674	SILVER	204818
TRAILFIRE LX440	436			208306	217505		B	207801A1	PURPLE	207888
295 S	295		206094	212600			E	203089	WHITE	203474
340 S	339			208306	217505		E	203089	WHITE	203474

For John Deere models, check J. D. number and compare with J.D. to Comet complete cross reference guide

If you do not have a John Deere number, check the chart above and use the Comet clutch no. to fit your model

KAWASAKI

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
DRIFTER	440	79-80	211493	212600			F-2	211333A1	WHITE	203474
INTERCEPTOR	530	1982		208306			A-2	208221A1	PURPLE	207888
INVADER		1979		208306			C-2	208968A1	BLACK	204115
INTERCEPTOR	535	1982		208306			B-1	207801A1	GRN/SIL	209935
INTRUDER	440	1979		208306			F-2	211333A1	BLACK	204115
INVADER/LTD		1980		208306			HE-4	206995	PURPLE	207888
INVADER		1979		208306			B-1	207801A1	PURPLE	207888
INTRUDER		1978		212600			F-2	211333A1	WHITE	203474
LTD	440	1986		212600			B-1	207801A1	WHITE	203474

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MERCURY

SNOW TWISTER

1974 – 212600A – “L” arm 203837A, red spring 205040A. 1 or 2 spring spacers 203849A. Remove 203849A spacers underneath the spider.
 1975 – 212600A – “B – 1” arm 207801A1. Remove 1/8” of weight from bottom of tip. Remove 1 – 203150A spacer. Use purple spring 207888.
 1976 – 212600A – “AB – 1” arm 208455A and a gold spring 208175
 Less Aggressive – “D” arm 203088A1, yellow spring 203088. Both 203150A spacers removed.
 Trail Riding – “B – 1” arm 207801A1, yellow spring 203475. 2 spring spacers 203849A.
 ALL CALIBRATIONS START WITH 212600A AS BOXED.

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
TRAIL TWISTER				212600			A-12	213864A1	PUR	207888

POLARIS

Polaris calibrations are general and may vary from original. It is permissible to use the original or new Polaris weights and spring

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
340 Classic	339	03-07			219503		A-1	207689A1	SILVER	204818
440 Pro X Fan	438	2003			219503					
500 EFI/SKS	498	1995			219503	219603	A-1	207689A1	YEL/GRN	208228
500(RMK)	488	99-02			219503	219603	A-1	207689A1	RED	207877
500 XC (SP)	498	99-07			219503	219603	A-1	207689A1	YEL/GRN	208228
500 Classic Touring	488	89-06			219503	219603	A-1	207689A1	RED	
550 Classic & Prox	544	03-07			219503	219603	A-54	214651A1	GOLD	208175
600 Classic & Edge	600	00-05			219503	219603	AC	215218A1	BLUE	202552
600 Classic XC/Dlx	593	00-04			219503	219603	A-2	208221A1	YEL/GRN	208228
600 Switchback/Fusion/Classic/Touring	599	04-07			219503	219603	A-2	208221A1	YEL/GRN	208228
700 Classic/Touring/Edge	700	00-04			219503	219603	AC	215218A1	BLUE	202552
700 Switchback	700	2004			219503	219603	AC	215218A1	BLUE	202552
700 Dragon RMK	700	2007			219503	219603	AC	215218A1	BLUE	202552
700 Fusion Tour Classic RMK	755	2006			219503	219603				
FST IQ Classic Touring Switchback (4 Cycle)	755	06-07			219503	219603				
600 XCR	580	1995			219503	219603	A-2	207689A1	YEL/GRN	208228
700 SKS	700	1999			219503	219603	AC	215218A1	PURPLE	207758
800 SKS 1 7/16 Belt	794	2003			219503	219603	AC	215218A1	BLUE	202552
800 LE	794	00-01			219503	219603	AC	215218A1	RED	207877
800 RMK 1 7/16 belt	794	00-05			219503	219603	AC	215218A1	BLUE	202552
800 XC SP 1 7/16 belt	794	03-05			219503	219603	AC	215218A1	BLUE	202552
800 XCR 1 7/16 belt	794	99-03			219503	219603	AC	215218A1	BLUE	202552
800 PROX 1 7/16 belt	794	03-04			219503	219603	AC	215218A1	BLUE	202552
800 SWITCHBACK	794	04-05			219503	219603	AC	215218A1	BLUE	202552
800 CLASSIC TOUR EDGE	794	04-05			219503	219603	AC	215218A1	BLUE	202552
900 FUSION/RMK	866	05-06				219603				
APOLLO	340	79-80	206096		217502		C-2	208968A1	SIL/RED	209677
CENTURION	510	79-82			217502		A-12	213864A1	BLUE	202552
CLASSIC	498	1995			219503	219603	A-1	207689A1	RED	207877
COBRA	340	78-79	206096		217502		F-2	211333A1	SIL/BLK	209696
COBRA	440	78-79	206096		217502		F-2	211333A1	PINK	203473
COLT	175	1976	206096		217502		N-1	209642A1	ORANGE	203472
COLT	250	75-78	206096		217502		F-2	211333A1	SILVER	204818
COLT	244	76-78	206096		217502		N-1	209640	ORANGE	203472
COLT SS	340	75-77	206096		217502		F-2	211333A1	SILVER	204818
COLT SS	250	1977	206096		217502		F-2	211333A1	SILVER	204818
CUTLASS	340	1981	206096		217502		F-2	211333A1	SIL/RED	209677
CUTLASS SS	440	1981	206096		217502		A-2	208221A1	BLACK	204115
CUTLASS SS	440	81-82			219503	219603	A-2	208221A1	BLACK	204115
ELECTRA	250	75-77	206096		217502		N-1	209642A1	PINK	203473
ELECTRA	340	75-77	206096		217502		N-1	209642A1	PINK	203473
ELECTRA	440	75-77	206096		217502		N-1	209642A1	PINK	203473
GALAXY	340	1980	206096		217502		F-2	211333A1	SIL/BLK	209696
GALAXY	440	80-81	206096		217502		U	205169A1	PINK	203473
GEMINI	244	79-80	206096		217502		N-1	209642A1	SIL/RED	209677
GEMINI	250	79-81	206096		217504		N-1	209642A1	RED/BLU	209833
GEMINI	250	1983	206096		217502		C-2	208968A1	PINK	203473
INDY 340 EDGE	339	03-05			219503		A-1	207689A1	SILVER	204818
INDY 400	400	85-94			219503	219603	A-1	207689A1	PINK	203473
INDY 440	432	1998			219503	219603	A-1	207689A1	SILVER	204818
INDY 440 SKS	440	93-97			219503	219603	A-39	217288A1	RED	207877
INDY 500	488	89-05			219503	219603	A-20	215575A1	GOLD	208175
INDY 500 (7000-9000)	488	89-05			219503	219603	D	203088A1	GOLD	208175
INDY 600 XCR	600	97-98			219503	219603	A-54	214651A1	GOLD	208175
INDY 600 XC (SP)	597	97-05			219503	219603	A-2	208221A1	YEL/GRN	208228

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MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
POLARIS - con't										
INDY 600	600	1983			217502		A-4	212135A1	YEL/WHIT	211361
INDY 600	600	84-87			219503	219603	A-1	207689A1	RED	207877
INDY 600 RMK	593	98-05			219503	219603	A-2	208221A1	RED	207877
600 PRO X X2	593	03-04			219503	219603	A-1	207689A1	SILVER	204818
INDY 650/INDY RXL	648	88-97			219503	219603	A-54	214651A1	GOLD	208175
INDY 650/RXL H.A.	650	88-95			219503	219603	A-4	212135A1	GOLD	208175
INDY 700RMK1 7/16 belt	700	98-05			219503	219603	AC	215218A1	PURPLE	207758
INDY 700SKS 1 7/16 belt	700	97-03			219503	219603	AC	215218A1	PURPLE	207758
INDY 700 XC SP 1 7/16 belt	700	98-05			219503	219603	AC	215218A1	PURPLE	207758
INDY 700 XCR 1 7/16 belt	700	98-99			219503	219603	AC	215218A1	PURPLE	207758
700 PRO X2 1 7/16 belt	700	03-04			219503	219603	AC	215218A1	PURPLE	207758
INDY 800 LE (Fuji engine)	800	00-01			219503		AC	215218A1	RED	207877
INDY 800 RMK (Fuji engine)	800	00-05			219503	219603	AC	215218A1	BLUE	202552
INDY C/C	350	1983			219503	219603	C-2	208968A1	YEL/RED	208238
INDY CLASSIC TOURING	488	99-01			219503	219603	A-1	207689A1	RED	207877
INDY SPORT/INDY SPT GT	340	87-91/93-94			219503	219603	A-2	208221A1	SIL/GRN	209935
INDY SPORT/TOURING	432	1997			219503	219603	A-1	207689A1	SILVER	204818
INDY STORM	794	93-99			219503	219603	AC	215218A1	BLUE	202552
INDY SUPER SPT	446	98-99			219503	219603	A-1	207689A1	SILVER	204818
INDY SUPER TRAK	488	1992			219503	219603	A-1	207689A1	SILVER	204818
INDY TRAIL	440	83-85			219503	219603	K-2	213337A1	SILVER	204818
INDY TRAIL (DLX)	488	86-99			219503	219603	A-4	212135A1	SIL/BLK	209696
INDY TRAIL RMK/500RMK	488	98-01			219503	219603	A-1	207689A1	SILVER	204818
INDY TRAIL/TOUR	488	97-99			219503	219603	A-1	207689A1	RED	207877
INDY TRANSPORT	432	95-97			219503	219603	A-1	207689A1	SILVER	204818
INDY TRIUMPH	597	2000			219503	219603	A-2	208221A1	YEL/GRN	208228
INDY ULTRA SPX	679	1997			219503	219603	AC	215218A1	PURPLE	207758
INDY ULTRA SP	679	97-98			219503	219603	AC	215218A1	PURPLE	207758
INDY ULTRA TOUR	679	1997			219503	219603	AC	215218A1	PURPLE	207758
INDY WIDE TRAK (LX)	488	90-01/05			219503	219603	A-1	207689A1	RED	207877
INDY XLT (CLASSIS SPL)	597	93-99			219503	219603	A-2	208221A1	YEL/GRN	208228
INDY XLT LIMITED	597	1999			219503	219603	A-2	208221A1	YEL/GRN	208228
INDY XLT TOURING	597	98-99			219503	219603	A-2	208221A1	YEL/GRN	208228
INDY XCF	440	97-99			219503	219603	A-1	207689A1	SILVER	204818
LONG TRAK	440	83-89			219503	219603	HE-4	206995	WHITE	202467
S/S	340	1978	206096				C-2	208968A1	SIL/RED	209677
S/S	440	83-86			219503	219603	A-2	208221A1	PINK	203473
SPORT	440	1983			219503	219603	A-2	208221A1	PINK	203473
SPORT TOURING (ES)	544	00-04			219503	219603	A-1	207689A1	RED	207877
SPRINT/SPRINT ES	340	86-91			219503	219603	F-2	211333A1	BLACK	204115
STAR	250	83-84					C-2	208968A1	WHITE	202467
STAR FIRE	250	1976					C-2	208968A1	YEL/RED	208238
STAR FIRE	340	1976					Z	207400	SIL/RED	209677
STAR LT	250	1984					F-2	211333A1	BLACK	204115
STAR	250	85-87			219503	219603	C-2	208968A1	BLACK	204115
STAR/STAR TRAK	244	88-91			219503	219603	C-2	208968A1	BLACK	204115
SUPER SPORT	544	03-07			219503	219603	A-1	207689A1	RED	207877
TC	175	1975					N-1	209642A1	ORANGE	203472
TC	250	1975					N-1	209642A1	PINK	203473
TOURING 340	339	03-04			219503	219603	A-1	207689A1	SILVER	204818
TOURING E	368	98-99			219503	219603	A-1	207689A1	SILVER	204818
TRAIL RMK/ TOURING	544	99-06			219503	219603	A-1	207689A1	RED	204818
TX/TX-C	340	1980	206096		217502		C-2	208968A1	BLACK	204115
TX-C	440	81-82			217504		A-2	208221A1	WHITE	202467
TX	250	75-79	206096		217502		F-2	211333A1	SILVER	204818
+TXL	340	80-82			219503	219603	A-14	214172A1	YEL/GRN	208228
+TXL	340	77-80			217502		A-14	214172A1	YEL/GRN	208228
TXL INDY	340	80-82			219503	219603	C-2	208968A1	YEL/RED	208238
+TXL INDY	340	80-82			219503	219603	A-14	214172A1	YEL/GRN	208228
WIDE TRAK LX/GT	488	90-96/03-07			219503	219603	A-1	207689A1	RED	207877
XCR 600	580	95-96			219503	219603	A-54	214651A1	GOLD	208175
XCR 440	440	96-99			219503	219603	A-2	208221A1	YEL/GRN	208228
XLT-ALL (RMK)	580	1996			219503	219603	A-2	208221A1	YEL/GRN	208228
XLT TOURING	597	1999			219503	219603	A-2	208221A1	YEL/GRN	208228

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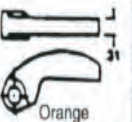

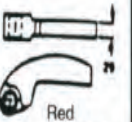
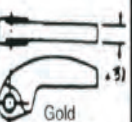
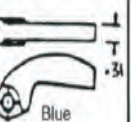
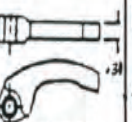
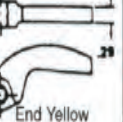
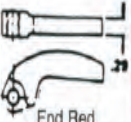
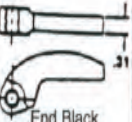

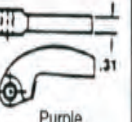
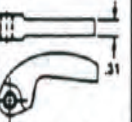
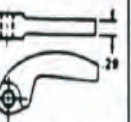
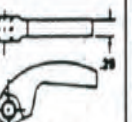
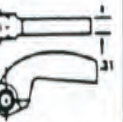

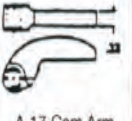


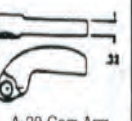


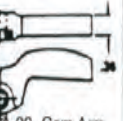
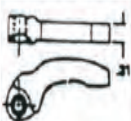
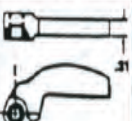
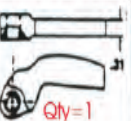
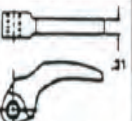
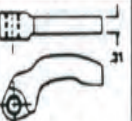


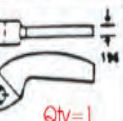

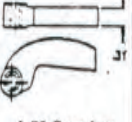
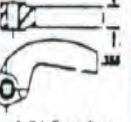


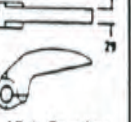

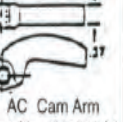

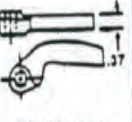

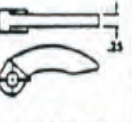

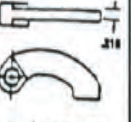
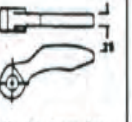
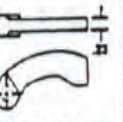
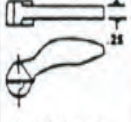


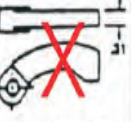


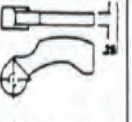



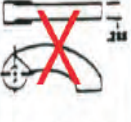


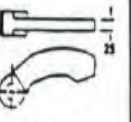


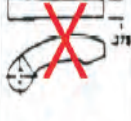






RUPP										
MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
NITRO	FC340	1975		212600			F-2	211333A1	BLACK	204115
NITRO	FC440	1975		212600			F-2	211333A1	BLACK	204115
NITRO	FA340			212600			B-1	207801A1	BLACK	204115
NITRO	FA440			212600			B-1	207801A1	BLACK	204115
NITRO II: Clutch will not fit, hits steering.										
NITRO	F250	1977		212600			D	203088A1	WHITE	203474
	LC	1976		212600			A-14	214172A1	PURPLE	207888
SCORPION										
MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
SIDEWINDER	440	1980		212600			B-1	207801A1	SILVER	204818
SIDEWINDER	440	1981		212600			A-2	208221A1	YEL/GRN	208228
S STINGER	290	1975	206094	212600			B-1	207801A1	BLACK	204115
S STINGER	338	1975	206094	212600			B-1	207801A1	BLACK	204115
S STINGER	399	1975	206094	212600			B-1	207801A1	SILVER	204818
S STINGER	428	1975	206094	212600			B-1	207801A1	SILVER	204818
STING 400	399	1979	206094	212600			B-1	207801A1	SILVER	204818
STING 440	428	1977	206094	212600			B-1	207801A1	WHITE	203474
STING 440	428	1979	206094	212600			B-1	207801A1	SILVER	204818
STING 440	428	1980	206094	212600			K-2	213337A1	SILVER	204818
STING 440 PS/PR	428	1978	206094	212600			B-1	207801A1	WHITE	203474
SCORPION - con't										
TK 340	339	1980	206094	212600			B-1	207801A1	SILVER	204818
TK 440	428	1980	206094	212600			B-1	207801A1	SILVER	204818
TK 440	428	1978	206094	212600			B-1	207801A1	SILVER	204818
TK 440	428	1979	206094	212600			B-1	207801A1	SILVER	204818
TKX 440	428	1979	206094	212600			B-1	207801A1	SILVER	204818
TKX 440	428	1978	206094	212600			B-1	207801A1	WHITE	203474
WHIP 340	338	1975	206094	212600			F-2	211333A1	SILVER	204818
WHIP 340	339	1977	206094	212600			F-2	211333A1	SILVER	204818
WHIP 340	338	79-80	206094	212600			B-1	207801A1	SILVER	204818
WHIP 340	338	1976	206094	212600			B-1	207801A1	WHITE	203474
WHIP 340 PR	338	1978	206094	212600			B-1	207801A1	SILVER	204818
WHIP 400	399	1975	206094	212600			B-1	207801A1	WHITE	203474
WHIP 440	428	79-80	206094	212600			B-1	207801A1	SILVER	204818
WHIP 44 PS/PR	428	1978	206094	212600			B-1	207801A1	WHITE	203474
WHIP SLIDER	428	1976	206094	212600			B-1	207801A1	SILVER	204818
SNO-JET										
MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
SST 440	433	1975		212600			C-2	208968A1	PURPLE	207888
THUNDER JET	433	1975		212600			C-2	208968A1	PURPLE	207888
WHISPER JET	433	1975		212600			K-2	213337A1	WHITE	203474
SST 440	433	1976		212600			F-2	211333A1	WHITE	203474
ASTRO 340	338	1977	206094	212600			F-2	211333A1	PINK	203473
YAMAHA										
MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#	
BRAVO LNG TRK	246	97-01		208300			A-1	207689A1	PINK	203473
ENTICER ET300	294	78-86	212629	*208301			F-1	211333A1	PINK	203473
ENTICER ET340	338	79-84	212629	*208301			F-2	211333A1	PINK	203473
ENTICER ET400	410	89-95	212629	*208301			F-2	211333A1	SILVER	207818
ENTICER 340	337	1988	212629	*208301			A-1	207689A1	WHITE	203474
ENTICER ET340T	338	81-86	212629	*208301			F-2	211333A1	PINK	203473
ENTICER 340 DELUXE	338	79-80	212629	*208301			F-2	211333A1	PINK	203473
EW 643	643	72-73	212629	*208301			K-2	211337	PINK	203473
EX 340	338	1978	212629	*208301			F-2	211333A1	WHITE	203474
EX 440	433	78-81	212629	*208301			F-2	211333A1	SILVER	204818
EXCEL-III	338	81-86	212629	*208301			F-2	211333A1	WHITE	203474
EXCEL-III	337	1988	212629	*208301			A-1	207689A1	WHITE	203474
EXCEL V	535	79-80/82-86	212629	*208301			F-2	211333A1	SILVER	204818
EXCITER STX-340	339	1976		*208301			F-2	211333A1	WHITE	203474
EXCITER STX-440	433	1976	212629	*208301			F-2	211333A1	SIL/BLK	209696
*(SET YAMAHA SECONDARY IN A-2 SETTING)										
EXCITER	570	87-89		208300			A-1	207689A1	SILVER	204818
EXCITER II	570	90-93			219703	219803	A-1	207689A1	SILVER	204818
+EXCITER II	570	90-93			219703	219803	A-1	207689A1	SIL/ORG	209936
GP 246	USE 94C	213051A		213051						
GP 250	USE 94C	213051A		213051						
GP 300	USE 94C	213051A		213051						
GP440	433	1978		*208301			F-2	211333A1	SILVER	204818



COMET APPLICATION GUIDE

MODEL	CC	YEAR	94C	102C	108EXP	108-4Pro	Cam Arm	Spring	Spring#
YAMAHA - con't									
GPX	440	1974	212629	*208301			F-2	211333A1	SILVER 204818
* NOTE: ALL SLEDS THAT USE 208301A CAN BE EQUIPPED WITH A 212629A 94C									
HI ALT EXCITER	570	1990			219703	219803	A-1	207689A1	YEL/WHT 211361
MTN MAX 600	598	98-02			219703	219803	AC-1	215242A1	SIL/RED 209677
MTN MAX 700	698	98-02/04			219703	219803	AC-1	215242A1	SILVER 204818
SM 292	USE 94C 213051A								
+ PHAZER	480	84-92		208300			C-2	208968A1	SILVER 204818
"(SET YAMAHA SECONDARY IN A-1 SETTING)									
PHAZER	480	84-91		208300			A-1	207689A1	SIL/BLK 209696
PHAZER 500/DLX	485	99-01			219703	219803	A-1	207689A1	SIL/BLK 209696
PHAZER II	480	92-98			217501		A-1	207689A1	SIL/BLK 209696
PHAZER MTN LITE	485	00-01			219703	219803	A-1	207689A1	SILVER 204818
PHAZER FX GT MOUNTAIN LITE	499	2007			219703	219803	A-1	207689A1	SILVER 204818
OVATION LE	337	98-99			219703	219803	F-2	211333A1	SILVER 204818
RX 1/Warr ATTAK Apex	998	03-07			219703	219803	A-54	214651A1	RED 207877
NITRO RAGE VECTOR VENTURE GT	973	05-07			219703	219803	A-54	214651A1	RED 207877
VENTURE LITE	499	2007			219703		A-1	207689A1	SILVER 204818
+ SR 540	535	82-86			217501		W	205257	PURPLE 207888
"(#3 HOLE 90 DEGREE TWIST)									
+SRV 540	535	83-90			217501		A-1	207689A1	PURPLE 207758
SRV (SR540)	535	80-90		208300			A-1	207689A1	RED 207877
SRV (SR540)	535	80-90			217501		A-1	207689A1	RED 207877
+SRV (SR540)	535	80-90		208300			A-3	208268A1	PURPLE 207888
SRX 340		1976		212600			N-1	209642A1	PURPLE 207888
SRX 440	437	1980			217501		N-1	209642A1	PURPLE 207888
SRX 440	437	76-79			219703	219803	N-1	209642A1	PURPLE 207888
SRX 440	437	1981		208306			N-1	209642A1	PURPLE 207888
SRX 600	598	98-99			219703	219803	AC-1	215242A1	SIL/RED 209677
SRX 700/MTN	696	98-02			219703	219803	AC	215218A1	PURPLE 207758
+SS 440	437	80-83			217501		T	205137	SILVER 204818
SS 440	437	80-85			217501		F-2	211333A1	SILVER 204818
SSR 440	439	1978		212600			N-1	209642A1	PURPLE 207888
VK540 (VIKING)	540	92-99			217501		A-54	214651A1	SIL/BLK 209696
VK540 III	540	00-05			217501		A-54	214651A1	SIL/BLK 209696
VK PRO	973	2007			219703	219803	A-54	214651A1	RED 207877
V-MAX	540	83-87			217506		A-3	208268A1	SILVER 204818
@V-MAX	540	83-87			217506		A-3	208268A1	SILVER 204818
+V-MAX	540	83-87			217506		A-3	208268A1	SIL/ORG 209936
V-MAX 4/ST	791	92-97			217506		AC	215218A1	RED 207877
V-MAX 500	494	94-00			219703	219803	AC-1	215242A1	SILVER 204818
SX 500 R	494	00-01			219703	219803	AC-1	215242A1	SILVER 204818
V-MAX 500 SX	490	94-01			219703	219803	A-5	212639A1	SIL/RED 209677
V-MAX 500XTC/500XT	494	98-99			219703	219803	A-1	207689A1	SILVER 204818
V-MAX 500 DELUXE	494	00-01			219703	219803	A-1	207689A1	SILVER 204818
V-MAX	540	83-87			217506	217605	A-3	208268A1	SILVER 204818
+V-MAX 600SX	598	94-99			219703	219803	AC-1	215242A1	SIL/RED 209677
V-MAX 600 SX	598	94-98			219703	219803	AC-1	215242A1	SILVER 204818
SX 600 R	598	99-03			219703	219803	AC-1	215242A1	RED 207877
V-MAX 600XTC/600XT	598	98-99			219703	219803	AC-1	215242A1	SIL/RED 209677
V-MAX 600 DELUXE ER	598	00-03			219703	219803	AC-1	215242A1	RED 207877
V-MAX 700 DELUXE	698	97-01			219703	219803	AC-1	215242A1	SILVER 204818
V-MAX 700 ER	698	00-02			219703	219803	AC-1	215242A1	PURPLE 207758
V-MAX 700SX MTN MAX	698	97-03			219703	219803	AC-1	215242A1	SIL/BLK 209696
V-MAX 700XTC/700 XT	698	98-99			219703	219803	AC	215218A1	PURPLE 207758
SX 700 R	698	00-01			219703	219803	AC-1	215242A1	PURPLE 207758
VENTURE 500	494	97-01			219703	219803	A-1	208221A1	SILVER 204818
VENTURE 600	598	97/03-05			219703	219803	A-1	208221A1	SILVER 204818
VENTURE 700	698	98/03-04			219703	219803	AC	215218A1	PURPLE 207758
VENTURE XL	485	99-01			219703	219803	AC-1	215242A1	SIL/RED 209677
VENTURE XL/GT	598	91-96			217501		A-1	207689A1	SILVER 209696
XLV	535	88-90			217501		A-1	207689A1	SILVER 204818
SX VENOM er VENTURE 600	593	04-06			219703	219803	A-1	208221A1	SILVER 204818
SX VIPER - ER S	696	01-04			219703	219803	AC-1	215242A1	PURPLE 207758
SX VIPER - MTN	696	03-06			219703	219803	AC-1	215242A1	PURPLE 207758

+ DENOTES HIGH ALTITUDE CALIBRATION
 @ RED SPG & A-1 ARM ALSO GOOD SET-UP
 * CLUTCH EQUIPPED WITH OIL PUMP DRIVE GEAR

 A-1 Cam Arm Part No. 207689A1 48.5 gr. ± .75	 Orange A-1 Mod Cam Arm Part No. 209940A1 47.3 gr. ± .75	 Hub Yellow A-2 Cam Arm Part No. 208221A1 48.0 gr. ± .75	 Red A-3 Cam Arm Part No. 208268A1 44.9 gr. ± .75	 Gold A-4 Cam Arm Part No. 212135A1 48.7 gr. ± .75	 Blue A-5 Cam Arm Part No. 212639A1 46.8 gr. ± .75	 A-6 Cam Arm Part No. 212821A1 43.8 gr. ± .75	 End Yellow A-7 Cam Arm Part No. 212822A1 42.3 gr. ± .75
 End Red A-8 Cam Arm Part No. 212820A1 44.3 gr. ± .75	 End Black A-9 Cam Arm Part No. 213370A1 44.8 gr. ± .75	 End Brown A-10 Cam Arm Part No. 213371A1 41.3 gr. ± .75	 Purple A-11 Cam Arm Part No. 213400A1 49.0 gr. ± .75	 A-12 Cam Arm Part No. 213864A1 45.3 gr. ± .75	 A-13 Cam Arm Part No. 213867A1 43.3 Gr. ± .75	 A-14 Cam Arm Part No. 214172A1 40.3 gr. ± .75	 A-15 Cam Arm Part No. 214255A1 50.0 gr. ± .75
 A-16 Cam Arm Part No. 214898A1 50.0 gr. ± .75	 A-17 Cam Arm Part No. 215149A1 46.5 gr. ± .75	 A-18 Cam Arm Part No. 215400A1 52.7 gr. ± .75	 A-19 Cam Arm Part No. 215407A1 46.2 gr. ± .75	 A-20 Cam Arm Part No. 251575A1 49.2 gr. ± .75	 A-21 Cam Arm Part No. 215865A1 45.5 gr. ± .75	 A-22 Cam Arm Part No. 215867A1 46.9 gr. ± .75	 A-23 Cam Arm Part No. 216061A1 53.5 gr. ± .75
 A-24 Cam Arm Part No. 216065A1 44.0 gr. ± .75	 A-25 Cam Arm Part No. 216087A1 49.5 gr. ± .75	 A-26 Cam Arm Part No. 216089A1 51.5 gr. ± .75	 A-27 Cam Arm Part No. 216091A1 39.7 gr. ± .75	 A-28 Cam Arm Part No. 216381A1 46.5 gr. ± .75	 A-35 Cam Arm Part No. 217282A1 35.3 gr. ± .75	 A-37 Cam Arm Part No. 217285A1 37.3 gr. ± .75	 A-39 Cam Arm Part No. 217288A1 39.3 gr. ± .75
 A-41 Cam Arm Part No. 217291A1 41.3 gr. ± .75	 A-52 Cam Arm Part No. 214897A1 52.5 gr. ± .75	 A-54 Cam Arm Part No. 214651A1 54.3 gr. ± .75	 AA-1 Cam Arm Part No. 208394A1 44.3 gr. ± .75	 AA-2 Cam Arm Part No. 208395A1 43.3 gr. ± .75	 AB-1 Cam Arm Part No. 208455A1 40.8 gr. ± .75	 Silver AB-2 Cam Arm Part No. 208457A1 47.7 gr. ± .75	 AC Cam Arm Part No. 215218A1 57.3 gr. ± .75
 AC-1 Cam Arm Part No. 215242A1 52.3 gr. ± .75	 AC-3 Cam Arm Part No. 215922A1 54.3 gr. ± .75	 B-1 Cam Arm Part No. 207801A1 46.0 gr. ± .75	 B-2 Cam Arm Part No. 208232A1 41.3 gr. ± .75	 Special Order B-3 Cam Arm Part No. 209431A1 44.7 gr. ± .75	 B-4 Cam Arm Part No. 211331A1 42.7 gr. ± .75	 C1-M Cam Arm Part No. 208967A1 38.0 gr. ± .75	 C-2 Cam Arm Part No. 208968A1 43.4 gr. ± .75
 C-2M Cam Arm Part No. 209403A1 37.6 gr. ± .75	 D Cam Arm Part No. 203088A1 42.6 gr. ± .75	 E Cam Arm Part No. 203089A1 40.0 gr. ± .75	 F-2 Cam Arm Part No. 211333A1 54.0 gr. ± .75	 HE-1 Cam Arm Part No. 205353A1 51.7 gr. ± .75	 HE-2 Cam Arm Part No. 205357A1 54.1 gr. ± .75	 HE-3 Cam Arm Part No. 205385A1 45.7 gr. ± .75	 HE-4 Cam Arm Part No. 206995A1 55.9 gr. ± .75
 HE-5 Cam Arm Part No. 207820A1 45.7 gr. ± .75	 K-1 Cam Arm Part No. 209011A1 59.7 gr. ± .75	 K-2 Cam Arm Part No. 213337A1 54.0 gr. ± .75	 L Cam Arm Part No. 203837A1 38.6 gr. ± .75	 N-1 Cam Arm Part No. 209642A1 45.5 gr. ± .75	 P-1 Cam Arm Part No. 209782A1 41.8 gr. ± .75	 Special Order Q Cam Arm Part No. 206911A1 56.9 gr. ± .75	 R Cam Arm Part No. 205249A1 59.6 gr. ± .75
 R-1 Cam Arm Part No. 207674A1 57.7 gr. ± .75	 T Cam Arm Part No. 205137A1 48.1 ± .75	 U Cam Arm Part No. 205169A1 63.0 gr. ± .75	 Special Order U-1 Cam Arm Part No. 207753A1 61.5 gr. ± .75	 Special Order W Cam Arm Part No. 205257A1 59.5 gr. ± .75	 X Cam Arm Part No. 207270A1 56.7 gr. ± .75	 X-1 Cam Arm Part No. 207331A1 49.7 gr. ± .75	

COMET

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TCI Part #	Description
218-202467	Comet Spring White
218-202551	Comet Spring Yellow
218-202552	Comet Spring Blue
218-203150	Comet Spacer Washers 2/Pk
218-203378A1	Comet Arm .K.
218-203473	Comet Spring Pink
218-203474	Comet Spring White
218-204097	Comet Moly Lube 12.75 oz
218-204115	Comet Spring Black
218-204203A	Comet Washers 6/pkg.
218-204280	Comet Lower Bushing
218-204332	Comet Buttons 3/pkg.
218-205040	Comet Spring Brown
218-205200	Roller Pin
218-205353A1	Comet Arm .He-1.
218-205385A1	Comet Arm .He-3.
218-205580	94C Stem
218-205583	94C Spring Orange
218-205591	Mounting Bolt
218-205744	Spacer Kit
218-205746	Flat Washer
218-205747	Mounting Bolt
218-205760	94C Smooth Cover
218-205761	Lock Washer
218-205817	Comet Puller Rod Only - 94C
218-205818	94C Spring Yellow 1 5/16"
218-205819	Comet 94C Green Spring
218-205821	94C Spring Red 1 5/16"
218-205828	Comet 94C Spacer Kit
218-205834	Mounting Bolt
218-205836	Lock Washer
218-205838	Comet Duster Puller Kit
218-205847	94C Spring Blue 1 9/16'
218-205858	94C Spring Pink 1 9/16"
218-205864	Lock Washer
218-205918	94C Puck 24.86Gr
218-206095	Comet 94C Clutch
218-206096	Comet 94C Clutch
218-206097	Comet 94C Clutch
218-206098	Comet 94C Clutch
218-206143	Comet Puck 94C 20Gr
218-206189	Comet Puller Bolt 94C
218-206512	Comet Puck 5/8
218-206513	94C Puck 44.43 Gr.
218-206649	Comet Puck 15.6 Gr.
218-206950	Comet Loctite 271 Tube
218-207296	Comet 102 Cover Bolts 6/pkg.
218-207398	Comet Belt Spacer 102C
218-207439A1	Comet Arm .Z2.
218-207869	Pivot Nuts And Bolts
218-207888	Comet Spring Purple
218-207953	Lock Nuts
218-208268A1	Comet Arms A-3 - Each
218-208302	Comet 102C
218-208394A1	Comet Arm .Aa-1.
218-208395A1	Comet Arm Aa-2
218-208794A	Comet Mounting Bolt
218-209187	Comet 94C Clutch
218-209642A1	Comet Arm N-1
218-209675	Comet Nut 1/4" 3/pkg.
218-209696	Comet Spring Sil/Blk
218-209739	Comet 94C Clutch
218-209782A1	Comet Arm P-1
218-209833	Comet Spring Blu/Rd

TCI Part #	Description
218-209935	Comet Spring Sil/Gm
218-209936	Comet Spring Sil/Org
218-209940A1	Comet Arm A-1 Mod
218-209942	Comet 94C Clutch
218-211331A1	Comet Arm B-4
218-211333A1	Comet Arm F-2 - Each
218-211361	Comet Spring Yel/Wht
218-211477	94C Puck 25.5Gr 3/pkg.
218-211482	94C Puck 53.5Gr 3/pkg.
218-211489	94C Ribbed Cover
218-211493	Comet 94C Clutch
218-211879	Comet 94C Clutch
218-211882	94C Fixed Half
218-212135A1	Comet Arm A-4
218-212630	94C Fixed Half
218-212820A1	Comet Arm A-8 - Each
218-212821A1	Comet Arm A-6
218-212822A1	Comet Arm A-7
218-213051	Comet 94C Clutch
218-213265	Bushing Kit
218-213370A1	Comet Arm A-9
218-213371A1	Comet Arm A-10
218-213823	Comet Lower Bushing Kit 108C '87 Only
218-213867A1	Comet Arm A-13
218-214172A1	Comet Arm A-14
218-214898A1	Comet Arm A-16
218-215060	94C Comet Yam Golf Car 1979 Up
218-215295	Comet Roller Bushing
218-215300	Exp Cover Plate
218-215311	Pivot Bolts And Nuts
218-215316	Comet Axle Pin
218-215407A1	Comet Arm A-19
218-215575A1	Comet Arm A-20 - Each
218-215784	Retaining Bolt Kit Clutch'93-95
218-215790	Retaining Bolt Kit
218-215867A1	Comet Arm A-22
218-215922A1	Comet Arm Ac-3
218-216056	Wide Roller 3/pkg.
218-216061A1	Comet Arm A-23 - Each
218-216089A1	Comet Arm A-26
218-216091A1	Comet Arm A-27
218-216350	Comet Spider Spacer 2/pkg.
218-216354	Exp Movable Half
218-216381A1	Comet Arm A-28
218-217097	Comet Fixed Sheave
218-217099	Comet Cover Plate Screws 8/pkg.
218-217110	Comet Fixed Face
218-217118	Pilot Washer
218-217122	Comet Pilot Washer
218-217159	Comet Mounting Bolt
218-217160	Comet Mounting Bolt
218-217184	Comet Fixed Half
218-217205	Comet 108 4Pro Clutch
218-217222	Comet Spider Tool 4-Post
218-217282A1	Comet Arm A-35
218-217288A1	Comet Arm A-39
218-217291A1	Comet Arm A-41
218-217336	Comet Puller Exp/4Pro
218-217505	Comet 108 Exp
218-217605	Comet 108 4Pro Clutch
218-217610	Comet Driven Clutch
218-217855	Comet 4Pro Arm Bolt Kit
218-219508	Comet 108 Exp
218-219608	Comet 108 4Pro Clutch
218-302373A.so	Comet Kit Spline Liners (6/pkg.)