

"THE THING"

Custom Built Stealth Cans

"THE REVOLUTIONARY EXHAUST COMPONENT FOR SERIOUS SLEDDERS!"

"The Thing" keeps the main exhaust pipe running at a constant pressure regardless of elevation or temperature. Designed to maintain a constant vacuum in the pipe which dramatically assists the motor's ability to get more fuel above the piston for firing. Manipulated sound waves achieved through shape, successfully provides correct pipe pressure over a broad range of atmospheric conditions.

No Matter Where You Sled!

The Thing offers durability, lifetime packing, high quality ceramic coating and more horsepower.



Arctic Cat				
TCI Part #	Description	Year	Style	Retail
545-2105	M6/M7 Standard	05-06	Regular	\$265.00-E
545-2109	M6/M7 modified with kit to M8	05-06	Regular	\$265.00-E
545-2110	M8 Standard	2007	Regular	\$265.00-E
545-2101	900 older chassis	2003	Regular	\$265.00-E
545-2111	M1000 Standard	2007	Regular	\$265.00-E
Polaris				
TCI Part #	Description		Style	Retail
545-2205	600 RMK		Quiet/SLP fit	\$265.00-E
545-2218	700 RMK IQ chassis		Quiet	\$265.00-E
545-2202	750FST 4-Stroke	all	Stinger	\$265.00-E
545-2214	800 RMK	pre '06	SLP fit	\$265.00-E
545-2222	900 RMK IQ chassis		Quiet	\$265.00-E
Ski Doo				
TCI Part #	Description		Style	Retail
545-2305	600 REV	04-07	Quiet	\$265.00-E
545-2306	600 REV	04-07	Regular	\$265.00-E
545-2314	600 ZX	99-01	Regular	\$265.00-E
545-2308	800 REV Low Elevation	03-06	Quiet	\$265.00-E
545-2309	800 REV High Elevation	03-06	Quiet	\$265.00-E
545-2312	800 Rev High & Low Elevations	2007	Quiet	\$265.00-E
545-2320	800 Rev	2008	Regular & Quiet	\$265.00-E
545-2321	800 Rev XP	08-09	Quiet	\$265.00-E
545-2322	800 Rev XP	08-09	High Gloss	\$350.00-E
545-2316	800 ZX	00-03	Regular	\$265.00-E
545-2319	1000 SDI		Semi Direct Injection	\$265.00-E



Custom Pipes, Inc.

Arctic Cat 900 Mountain Cat TWIN PIPES 2003-2006

Check out our NEW 900 Cat pipes. The pipes with a gutted air box achieved an incredible 174.4 HP. The machine dyno-ed stock 151.5 HP and gutting the air box raised the HP to 155.1. These pipes fit well and are very easy to install. All hardware needed for installation is included. The below price includes silencers.



TCI Part#	Description	Retail
545-1103	Twin Chrome M/C '04-06	\$850.00-F
545-1104	Twins Powder Coated M/C '04-06	\$750.00-F
545-1105	Twin Powder Coated M/C '03	\$740.00-F

900 ARCTIC CAT SINGLE PIPES 2003-2006

This Single pipe with gutted air box make a incredible gain of 13.3 hp to give you 163.8 at only 7650 rpm. This baby will pull your arms off.

TCI Part#	Description	Retail
545-1106	Single Power Coated '04-06	\$375.00-F
545-1102*	Quiet Can Silencer M/C '04-06	\$340.00-F
545-1108	Single Powder Coated '03	\$290.00-F
545-1109*	Quiet Can Silencer M/C '03	\$300.00-F



WOW!
13.3 H.P. Gain
at 7650 RPM

* Note: Quiet Can Very Close to Stock Noise Level,
Quiet Can & Stinger Can be Used With Stock Exhaust

Polaris 800 RMK

TCI Part#	Description	Retail
545-1202	800 RMK '00-01 (Gen II) Twin Pipes Chrome	\$850.00-F
545-1200	800 RMK '02-05 (Edge) Twin Pipes Chrome	\$790.00-F



Note: Pipe Will Not Fit Pro-X Chassis

Ski Doo 800 Rev Single 2003-2008

Gains 9 HP will saving 9 pounds in weight. This pipe is easy to install. All you do is pull the springs, remove the old exhaust system, install the pipe and muffler, reattach the springs and drop the clickers. This pipe can be used with the stock muffler or any other after market mufflers. This pipe is best in the higher altitudes. We are also offering a glass-packed muffler that is way louder.

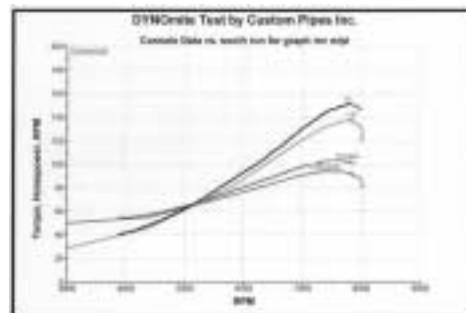


TCI Part#	Description	Retail
545-1302*	Silencer Stinger Glass Pack '03-05 '03 Silencers will not work with stock Pipe	\$245.00-F
545-1317*	Silencer Glass Pack '07	\$245.00-F

Note: Quiet Can Very Close to Stock Noise Level,
Quiet Can & Stinger Can be Used With Stock Exhaust

Recommended Clutching and Jetting Instructions for the new 800 Skidoo Rev

- If you have DPM models: Jet up 2 sizes and drop clickers 2 clicks, or whatever it takes to run 7800 RPM.
- For sport models: Stock Jetting will work
- For Nitrous: You will also have to jet up



Ski Doo Summit 1000

TCI Part#	Description	Retail
545-1313	Silencer Glass Pack	\$200.00-F



AAEN PIPES

Aaen Performance Pipes

Aaen Performance has manufactured snowmobile power pipes since 1978. With 25 years of experience Aaen knows how to make snowmobile pipes that deliver quick throttle response, hard acceleration and a wide power band with good backup torque. This makes the pipes easy to clutch and jet.

Aaen has developed their own unique silencing system. This system utilizes an internal stinger, which runs from the silencer into the mid-section of the pipe. By exiting the exhaust from the mid-section where the sound pressure is lowest, Aaen cuts the sound in half before it reaches the silencer.

Aaen Double Core Silencers

Performance riders want to replace these large heavy silencers with smaller and lighter units. The "Double Core" Bolt-On Silencer Factory mufflers, are approaching the size of a small suitcase, and weigh up to 25 pounds. The sound waves are broken up when passing through a special multi-baffled center core into a second chamber. The second chamber has a larger heavily perforated core backed up with a thick layer of our high density long strand packing material. The result is a lightweight muffler with a pleasant "turbo" sound.

ARCTIC CAT PIPES

Model	cc	Year	Description	TCI Part #	Power Increase	Weight Saving
Cougar F/C, EXT AFS		pre 1991	Single Pipe w/built-in silencer	544-A10019.so	6 hp.	12 lbs.
Prowler		1990	Single Pipe w/built-in silencer	544-A10030.so	6 hp.	12 lbs.
Powder Special		1997	Single Pipe w/built-in silencer	544-A10272	6 hp.	10 lbs.
Prowler/ Cougar 440 L/C	440	91-96	Single Pipe w/built-in silencer	544-A10049	6 hp.	12 lbs.
550 L/C	550	95-98	Single Pipe w/built-in silencer	544-A10233	6 hp.	10 lbs.
Z570 Fan	570	00-04	Single Pipe w/built-in silencer	544-A10294	6 hp.	15 lbs.
580 ZR	580	1993	Single Pipe w/built-in silencer	544-A10230	6 hp.	10 lbs.
580 ZR	580	1994	Single Pipe w/built-in silencer	544-A10241.so	6 hp.	10 lbs.
580 ZR Carb-EFI	580	95-97	Single Pipe w/built-in silencer	544-A10242.so	6 hp.	10 lbs.
ZR 580 Carb Only	580	95-96	Twin Pipe w/built-in silencer	544-A10235	6 hp.	10 lbs.
580 EXT	580	1994	Single Pipe w/built-in silencer	544-A10232.so	6 hp.	10 lbs.
580 EXT / Powder Special	580	95-98	Single Pipe w/built-in silencer	544-A10233	6 hp.	10 lbs.
600 ZRT	600	1996	Triple Pipe w/built-in silencer	544-A10243	15 hp.	22 lbs.
600 ZRT	600	97-98	Triple Pipe w/built-in silencer	544-A10271	15 hp.	22 lbs.
600 ZRT	600	99-01	Triple Pipe w/built-in silencer	544-A10277	15 hp.	22 lbs.
F7	700	03-05	Double Core Silencer	544-A12712.so	5 hp.	10 lbs.
M7	700	05-09	Double Core Silencer	544-A12711.so	5 hp.	10 lbs.
700 ZR / Wild Cat	700	95-96	Twin Pipe w/built-in silencer	544-A10210.so	10 hp.	10 lbs.
Wildcat 700 AWS	700	92-94	Twin Pipe w/built-in silencer	544-A10067	10 hp.	10 lbs.
F8 / EXT 800	800	10-11	Single Pipe	544-A12715.so	8 hp.	5 lbs.
F9 / EXT 800	800	10-12	Double Core Silencer	544-A12716.so	5 hp.	10 lbs.
F8 / EXT 800	800	2012	Double Core Silencer	544-A12720.so	5 hp.	10 lbs.
F8 / M8 / XF8	800	12-14	Double Core Silencer	544-A12720.so	2 hp.	16 lbs.
M8	800	05-09	Double Core Silencer	544-A12711.so	5 hp.	10 lbs.
800 ZR	800	01-03	Twin Pipe w/built-in silencer	544-A10287	12 hp.	8 lbs.
800 ZRT	800	96-97	Triple Pipe w/built-in silencer	544-A10270.so	12 hp.	24 lbs.
800 ZRT	800	1998	Triple Pipe w/built-in silencer	544-A10202	12 hp.	24 lbs.
800 ZRT	800	99-01	Triple Pipe w/built-in silencer	544-A10275.so	12 hp.	24 lbs.
ZR 800 ('01 Carb/'02-'03 EFI)	800	01-03	Single Pipe w/built-in silencer	544-A10286	5 hp.	22 lbs.
Thunder Cat 900	900	96-97	Triple Pipe w/built-in silencer	544-A10270.so	12 hp.	24 lbs.
900 Thunder Cat	900	94-95	Triple Pipe w/built-in silencer	544-A10200.so	12 hp.	24 lbs.
900 ZR	900	03-05	Twin Pipe w/built-in silencer	544-A10292.so	15 hp.	15 lbs.
M1000	1000	06-08	Double Core Silencer	544-A12714.so	5 hp.	10 lbs.
Thunder Cat 1000	1000	1998	Triple Pipe w/built-in silencer	544-A10202	12 hp.	24 lbs.
Thunder Cat 1000	1000	99-01	Triple Pipe w/built-in silencer	544-A10275.so	12 hp.	24 lbs.

Please call to confirm pricing



AAEN PIPES

POLARIS PIPES

Model	cc	Year	Description	TCI Part #	Power Increase	Weight Saving
Indy 400-500,440 / 488 Trail (Wedge Chassis)	400-500	91-98	Single Pipe w/built-in silencer	544-P10548.so	8 hp.	12 lbs.
440 Indy Evolved F/C	440	98-99	Single Pipe w/built-in silencer	544-P10626	5 hp.	10 lbs.
XCF 440 F/C	440	99-00	Single Pipe w/built-in silencer	544-P10719.so	6 hp.	11 lbs.
500 Edge	500	01-06	Double Core Silencer	544-P10903		
500 Evolved	500	94-95	Single Pipe w/built-in silencer	544-P10624	5 hp.	10 lbs.
500 Evolved	500	96-97	Single Pipe w/built-in silencer	544-P10625.so	5 hp.	10 lbs.
500 Evolved F/C	500	98-99	Single Pipe w/built-in silencer	544-P10626	5 hp.	10 lbs.
500 Indy XC (Edge Chassis)	500	00-06	Single Pipe w/built-in silencer	544-P10815.so	5 hp.	10 lbs.
IQ 550	550	2009	Single Pipe	544-P10929.so	6 hp.	5 lbs.
IQ 550	550	2009	Double Core Silencer	544-P10930		
550 Supersport	550	99-00	Single Pipe w/built-in silencer	544-P10719.so	6 hp.	11 lbs.
550 Supersport	550	01-07	Single Pipe w/built-in silencer	544-P10804.so	6 hp.	11 lbs.
550 Trail RMK	550	99-05	Single Pipe w/built-in silencer	544-P10805.so	6 hp.	11 lbs.
580 XLT SP/XLT	580	95-97	Triple Pipe w/built-in silencer	544-P10658.so	20 hp.	10 lbs.
580-600 XLT	580-600	93-95	Triple Pipe w/built-in silencer	544-P10660	20 hp.	10 lbs.
600 Dragon	600	08-10	Single Pipe	544-P10921.so	6 hp.	5 lbs.
600 Edge	600	01-06	Double Core Silencer	544-P10903		
Fusion 600 / IQ 600 / Dragon 600 (Carb Only)	600	06-10	Single Pipe	544-P10911.so	6 hp.	5 lbs.
Indy 600	600	89-94	Triple Pipe w/built-in silencer	544-P10518.so	20 hp.	10 lbs.
600 Indy XLT SP/XLT	600	95-97	Triple Pipe w/built-in silencer	544-P10658.so	20 hp.	10 lbs.
600 Indy XLT SP	600	97-99	Triple Pipe w/built-in silencer	544-P10713	20 hp.	10 lbs.
600 Pro X	600	2001	Single Pipe w/built-in silencer	544-P10725.so	6 hp.	24 lbs.
600 Pro X	600	02-03	Single Pipe w/built-in silencer	544-P10806.so	6 hp.	24 lbs.
Rush 600	600	10-14	Single Pipe	544-P10931.so	8 hp.	5 lbs.
600R Rush	600	10-14	Double Core Silencer	544-P10932.so	2 hp.	12 lbs.
600 Vertical Edge/RMK/Switchback	600	02-05	Single Pipe	544-P10916.so	8 hp.	20 lbs.
XC 600	600	95-96	Triple Pipe w/built-in silencer	544-P10691	20 hp.	10 lbs.
XCR 600	600	1997	Triple Pipe w/built-in silencer	544-P10691	20 hp.	10 lbs.
600 XC SP Edge (Gen II Chassis)	600	99-00	Single Pipe w/built-in silencer	544-P10723.so	6 hp.	24 lbs.
600 XC SP Edge	600	01-05	Single Pipe w/built-in silencer	544-P10724	6 hp.	24 lbs.
Indy 650	650	89-94	Triple Pipe w/built-in silencer	544-P10518.so	20 hp.	10 lbs.
680 Ultra SP/Ultra	680	96-98	Triple Pipe w/built-in silencer	544-P10632	35 hp.	12 lbs.
700 Dragon IQ / 700 IQ	700	07-10	Single Pipe	544-P10919.so	8 hp.	5 lbs.
700 Dragon / 700 IQ	700	07-10	Double Core Silencer	544-P10918		
700 Edge	700	2001	Single Pipe w/built-in silencer	544-P10720	8 hp.	20 lbs.
700 Edge	700	2001	Twin Pipe w/built-in silencer	544-P10722	12 hp.	10 lbs.
700 Edge	700	02-06	Single Pipe	544-P10813.so	6 hp.	5 lbs.
700 Edge	700	02-06	Double Core Silencer	544-P10902		
700 Edge	700	02-05	Single Pipe w/built-in silencer	544-P10802	6 hp.	22 lbs.
700 Edge	700	02-05	Twin Pipe w/built-in silencer	544-P10800	12 hp.	14 lbs.
700 RMK	700	00-01	Single Pipe w/built-in silencer	544-P10808.so	8 hp.	20 lbs.
700 XC	700	97-00	Twin Pipe w/built-in silencer	544-P10707.so	12 hp.	10 lbs.
700 Switchback	700	07-08	Single Pipe	544-P10923.so	8 hp.	5 lbs.
700 Switchback	700	07-08	Double Core Silencer	544-P10922		
700 Vertical Edge/RMK/Switchback	700	02-05	Single Pipe	544-P10916.so	8 hp.	20 lbs.
700 XC	700	97-00	Single Pipe w/built-in silencer	544-P10716.so	6 hp.	20 lbs.
700 XCR	700	98-99	Triple Pipe w/built-in silencer	544-P10653	20 hp.	25 lbs.
Dragon/RMK/Assault 800	800	2010	Single Pipe	544-P10933.so	8 hp.	5 lbs.
Dragon/RMK/Assault 800	800	09-10	Double Core Silencer	544-P10934.so	2 hp.	15 lbs.
800 Dragon RMK/Assault	800	2009	Single Pipe	544-P10928.so	10 hp.	12 lbs.
800 Dragon RMK	800	2008	Single Pipe	544-P10925.so	8 hp.	5 lbs.
800 Dragon RMK	800	2008	Double Core Silencer	544-P10924		

Please call to confirm pricing



AAEN PIPES

POLARIS PIPES (cont)

Model	cc	Year	Description	TCI Part #	Power Increase	Weight Saving
800 Edge	800	2001	Single Pipe w/built-in silencer	544-P10720	8 hp.	20 lbs.
800 Edge	800	2001	Twin Pipe w/built-in silencer	544-P10722	12 hp.	10 lbs.
800 Edge	800	02-06	Single Pipe	544-P10813.so	6 hp.	5 lbs.
800 Edge	800	02-06	Double Core Silencer	544-P10902		
800 Edge	800	02-05	Single Pipe w/built-in silencer	544-P10802	6 hp.	22 lbs.
800 Edge	800	02-05	Twin Pipe w/built-in silencer	544-P10800	12 hp.	14 lbs.
800 RMK	800	00-01	Single Pipe w/built-in silencer	544-P10808.so	8 hp.	20 lbs.
800 RMK/Assault	800	11-12	Single Pipe	544-P10937.so	8 hp.	5 lbs.
800 RMK / Assault	800	11-14	Double Core Silencer	544-P10938.so	2 hp.	6 lbs.
800 RMK Pro/Assualt	800	13-14	Single Pipe	544-P10935.so	8 hp.	5 lbs.
800 Rush	800	11-14	Single Pipe	544-P10935.so	8 hp.	5 lbs.
800 Rush	800	11-14	Double Core Silencer	544-P10936.so	2 hp.	10 lbs.
800 Vertical Edge/RMK/Switchback	800	02-05	Single Pipe	544-P10916.so	8 hp.	20 lbs.
Fusion 900	900	05-07	Double Core Silencer	544-P10901	8 hp.	15 lbs.

SKI-DOO PIPES

Model	cc	Year	Description	TCI Part #	Power Increase	Weight Saving
Mach I	583/617	90-91	Single Pipe w/built-in silencer	544-S11516	8 hp.	10 lbs
MXZ 580-583	580/583	97-99	Twin Pipe w/built-in silencer	544-S11582	12 hp.	15 lbs
E-TEC	800	11-14	Single Pipe	544-S11648	8 hp.	5 lbs
E-TEC	800	11-13	Double Core Silencer	544-S11649	6 hp.	5 lbs
E-TEC	800	11-13	Single Pipe	544-S11648-SUM.so	8 hp.	5 lbs
MXZ 800	800	00-01	Twin Pipe w/built-in silencer	544-S11607	12 hp.	10 lbs
MXZ 800	800	2002	Twin Pipe w/built-in silencer	544-S11609.so	12 hp.	10 lbs
Rev 800 H.O	800	03-07	Single Pipe	544-S11611	8 hp.	5 lbs
Rev 800 H.O	800	03-07	Double Core Silencer	544-S11613		
Rev 800	800	03-07	Double Core Silencer (Sno Cross)	544-S11612		
Rev-XP 800	800	08-10	Double Core Silencer (Sno Cross)	544-S11637		
800R E-TEC	800	11-12	Double Core Silencer	544-S11649		
800R Rev XP	800	08-10	Single Pipe	544-S11635	8 hp.	5 lbs
800R Rev XP	800	08-10	Double Core Silencer	544-S11634		
Summit 800 R	800	2007	Single Pipe	544-S11627	8 hp.	5 lbs
Summit 800 R	800	2007	Double Core Silencer	544-S11614		
800R Summit, Rev XP	800	11-14	Double Core Silencer	544-S11649		
700 MXZ	700	99-01	Twin Pipe w/built-in silencer	544-S11606	8 hp.	12 lbs
MXZ 670	670	98-99	Twin Pipe w/built-in silencer	544-S11600	15 hp.	12 lbs
600 Rev	600	03-07	Double Core Silencer	544-S11618		
Rev 600 H.O SDI	600	03-07	Single Pipe	544-S11621	6 hp.	5 lbs
Rev 600 H.O SDI	600	03-07	Double Core Silencer	544-S11618		
XP E-TEC 600	600	09-14	Single Pipe	544-S11638.so	6 hp.	5 lbs
XP E-TEC 600	600	09-14	Double Core Silencer	544-S11639.so	6 hp.	5 lbs
550 Freestyle/Tundra	550	07-09	Double Core Silencer	544-S11636	6 hp.	5 lbs
Rev 550 Fan	550	05-09	Single Pipe	544-S11622	8 hp.	5 lbs
Rev 550 Fan	550	05-09	Double Core Silencer	544-S11619		
Rev XP 550	550	10-12	Single Pipe	544-S11646	8 hp.	5 lbs
Rev XP 550	550	10-12	Double Core Silencer	544-S11647	6 hp.	5 lbs

Please call to confirm pricing

AAEN PIPES

SKI-DOO PIPES (con't)

Model	cc	Year	Description	TCI Part #	Power Increase	Weight Saving
Formula Plus	500	07-08	Single Pipe w/built-in silencer	544-S11516	8 hp.	10 lbs
Rev 500ss	500	03-07	Single Pipe	544-S11621	6 hp.	5 lbs
500 Rev	500	03-07	Double Core Silencer	544-S11618		
500 Rev-XP	500	08-12	Single Pipe w/built-in silencer	544-S11631.so	6 hp.	5 lbs
500 Rev-XP	500	08-12	Double Core Silencer	544-S11630.so		
Mach Z	1000	05-07	Double Core Silencer	544-S11620		
Summit 1000	1000	05-07	Double Core Silencer	544-S11620		

YAMAHA PIPES

Model	cc	Year	Description	TCI Part #	Power Increase	Weight Saving
Ovation	340	ALL	Single Pipe w/built-in silencer	544-Y11023	5 hp.	10 lbs
SRV / SS 440 Trail	440	ALL	Single Pipe w/built-in silencer	544-Y11046	6 hp.	8 lbs.
Phazer I / II "CAN"	480	84-97	Single Pipe w/built-in silencer	544-Y11055	14 hp.	10 lbs
Phazer I / II Torquer	480	84-97	Single Pipe w/built-in silencer	544-Y11060.so	14 hp.	10 lbs
Phazer Race	480	84-97	Single Pipe w/built-in silencer	544-Y11068	20 hp.	12 lbs.
Phazer 500 Mountain Lite	500	99-02	Single Pipe w/built-in silencer	544-Y11056	14 hp.	10 lbs
Phazer 4 Stroke	500	08-14	Mega Power Pipe	544-Y14003.so	9 hp.	7 lbs
V-Max 500	500	94-96	Twin Pipe w/built-in silencer	544-Y12033	10 hp.	10 lbs
Exciter 570	570	87-93	Twin Pipe w/built-in silencer	544-Y11085	10 hp.	10 lbs
Exciter II / SX 570 Trail	570	87-93	Single Pipe w/built-in silencer	544-Y11080	6 hp.	7 lbs.
600 SRX	600	1998	Triple Pipe w/built-in silencer	544-Y12096	10 hp.	25 lbs.
600 SX	600	2000	Triple Pipe w/built-in silencer	544-Y12095	18 hp.	15 lbs.
Venom 600	600	04-05	Triple Pipe w/built-in silencer	544-Y12095	18 hp.	15 lbs.
V-Max 600	600	94-95	Single Pipe w/built-in silencer	544-Y12026	6 hp.	12 lbs.
V-Max 600	600	94-96	Twin Pipe w/built-in silencer	544-Y12033	10 hp.	10 lbs
V-Max 600 / IFS	600	97-99	Twin Pipe w/built-in silencer	544-Y12080	10 hp.	10 lbs
700 SRX	700	98-02	Triple Pipe w/built-in silencer	544-Y12094	10 hp.	25 lbs.
Viper 700	700	02-04	Triple Pipe w/built-in silencer	544-Y13000	28 hp.	15 lbs.
V-Max 700 SX/SXR	700	98-01	Triple Pipe w/built-in silencer	544-Y12071	22 hp.	15 lbs.
V-Max 4	750	93-97	Quad Pipe w/built-in silencer	544-Y12010	18 hp.	12 lbs.
FX Nytro / RTX 4-stroke	1049	08-14	Mega Power Pipe	544-Y14002	6 hp.	7 lbs
Nytro	1049	08-14	Header	544-Y14002-H.so	8 hp.	1 lbs



Please call to confirm pricing



AAEN AFTERMARKET PERFORMANCE SILENCERS

Aaen Performance Steel Silencer

- Bolt-on Silencers mount with a clamp to your stinger.
- The core O.D. Is the same as the stinger you mount it on
- Weld-on Silencers weld directly to the rear cone
- Weld-on Models come with a piece of tubing to weld to the end of the cone for the core to mount into

****Prices subject to change****
Please call to confirm current pricing



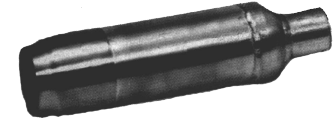
STYLE	BODY LENGTH	BODY O.D	PIPE I.D.	PART#	RETAIL
Bolt-on	4"	2 1/4"	1"	546-14495.so	\$69.95-H
Bolt-on	4"	2 1/4"	1 1/8"	546-14496.so	\$69.95-H
Bolt-on	4"	2 1/4"	1 1/4"	546-14497.so	\$69.95-H
Bolt-on	4"	2 1/4"	1 3/8"	546-14498.so	\$69.95-H
Bolt-on	7"	2 1/4"	1"	546-14804	\$69.95-H
Weld-on	7"	2 1/4"	1"	546-14807	\$69.95-H
Bolt-on	7"	2 1/4"	1 1/8"	546-14805	\$69.95-H
Weld-on	7"	2 1/4"	1 1/8"	546-14808	\$69.95-H
Bolt-on	7"	2 1/4"	1 1/8"	546-14806	\$69.95-H
Bolt-on	7"	2 1/4"	1 3/8"	546-14801.so	\$69.95-H
Weld-on	9"	3"	1 1/4"	546-14809	\$82.95-H
Weld-on	9"	3"	1 1/2"	546-14802.so	\$79.95-H

Aaen Aluminum Silencer

Lightweight, polished aluminum silencers. These silencers weld directly to the rear cone.

- Comes complete with tubing to weld to the end of the cone for the core to mount in.

Style	Body Length	Body O.D	Pipe I.D.	PART#	RETAIL
Weld-on	7"	2 1/4"	1"	546-14503	\$79.95-H
Weld-on	7"	2 1/4"	1 1/8"	546-14504	\$79.95-H
Bolt-on	9"	3"	1 1/4"	546-14510.so	\$86.95-H
Weld-on	9"	3"	1 1/4"	546-14508	\$86.95-H
Bolt-on	9"	3"	1 3/8"	546-14507	\$86.95-H
Weld-on	9"	3"	1 3/8"	546-14509	\$86.95-H
Weld-on	9"	3"	1 1/2"	546-14511.so	\$86.95-H



Aaen Aluminum Race Silencer

Re-buildable racing silencers meet the new I.R.S race silencer rules. This fibre-packed silencer has the required 6" core length and a lightweight 2.25" aluminum body. A steel cap is fastened with 3 screws to make it quickly re-buildable. The steel end clamp can be clamped or welded to the stinger. The silencers are sized to fit over the O.D. of your stinger. The core will then match the O.D. Of your stinger pipe. Shorten your stinger pipe 6" when mounting to obtain correct flow and tubing length.

Style	Body Length	Body O.D	Pipe I.D.	PART#	RETAIL
Race	7"	2 1/4"	1"	546-14501	\$86.95-H
Race	7"	2 1/4"	1 1/8"	546-14502	\$86.95-H
Race	7"	2 1/4"	1 1/8"	546-14506	\$86.95-H



EXHAUST ACCESSORIES

Aaen Silencer Rebuild Kits

We have simplified our rebuild kits to make sure you can get the parts that will work with our earlier silencer designs. Each kit contains a standard core with a welded on end cap and insulation.

DESCRIPTION	PART#	RETAIL
1.375 Core	546-14547	\$31.50-H
Silencer Rebuild Kit	546-13027	\$26.95-H

Aaen Spring Tabs

546-13041

\$10.20-J

- 10/pkg



EXHAUST ACCESSORIES

Aaen Exhaust Repacking Kit (9"x15")

546-13028

\$19.95-J

Enough high density insulation material to pack two 2.25" silencers.

- Insulation only



FMF Muffler Repacking Kit



DESCRIPTION	TCI PART #	RETAIL
2-stroke	501-1002	\$ 8.50-G
4-Stroke	501-1001	\$10.95-G
2-Stroke Performance Packing	501-1003	\$ 9.95-G
4-Stroke Performance Packing	501-1004	\$12.95-G

Aaen Double Seal Flange

A radiused edge matches the inside of the flange to allow movement, while a piston ring takes care of the secondary sealing.



DESCRIPTION	TCIPART#	RETAIL
Complete Kit	546-13007	\$34.95-H
Replacement Double Seal Flange Ring (1)	546-13016	\$ 7.95-H

Aaen Flanges and Cups

DESCRIPTION	TCI PART#	RETAIL
Arctic Cat Flange Cup (Old Style)	546-14511	\$16.95-H
Arctic Cat Flange Cup (New Style)	546-14512	\$20.75-H
2" ACS Ball Coupler (2 pces)	546-14513	\$24.50-H
Universal Blank Flange (Fits most snowmobile models)	546-14514	\$13.95-H

Thermo Tec Heat Wrap

546-14781

\$89.95-H

Keeping the heat inside the pipe builds horsepower faster and reduces the temperature under the hood. Thermotec heat wrap contains no asbestos, insulates better than ceramic coatings, and protects against powder snow dust that can crack pipes.

- 50' x 2" x 1/16" (wraps 2 pipes)
- Increases horsepower
- Decreases underhood temps
- Low profile - Only 1/16" thick
- Withstands continuous heat up to 2000°



SPI Ceramic Heat Shield

549-2014

\$20.95-J

Ceramic Cloth with Aluminum foil coating that is backed with 3M adhesive. Provides high heat protection to hoses and wiring. For use on belly pans or hoods.

- 18" x 18"



Thermo Tec High Heat Barrier

546-14783

\$23.50-J

The coating will protect the wrap from abrasion and harmful liquid spills.

- Extra resins and binders toughen the surface, extend the life of wrap by protecting seal the pores to minimize the penetration of harmful liquids.
- The coating also works excellent as a paint directly on metal surfaces.



Thermo Tec Strap Snap

546-14782

\$65.95-J

Easily secures the exhaust insulating wrap with no tools needed.

- Made of high temperature stainless steel.
- Pre-cut lengths with a tough multi-lock system.
- Kit contains 20 feet of strap and 20 clips.



EXHAUST SPRINGS

Exhaust Spring									
Length (mm)	Length (in)	Wire Dia. (mm)	O.D (mm)	Rolls	Application	Years	OEM #	TCI Part #	Retail
45	1.77	2	12.3	11	Arctic Cat	72-97	0123-321	549-1050	\$1.00-L
					John Deere	76-84	M66155		
					Kawasaki	77-82	92081-3502		
47	1.85	2.3	16	8	Polaris	72-97	3080459	549-1071	\$1.20-L
							3081078		
							7042031		
49	1.93	1.6	12.7	17	Bombardier		414.1391.00	549-1051	\$1.00-L
					Moto Ski	75-82	414.2825.00		
					Ski Doo	73-84	414.3590.00		
60.5	2.38	2.2	15.4	17	Universal			549-1060	\$1.95-J
60.5	2.38	2.2	16	12	Bombardier		414.3589.00	549-1061	\$1.95-L
					Moto Ski	79-85	414.8937.00		
					Ski Doo	79-97			
				12	Ski Doo	11-14	514-0542-26	549-1055	\$3.95-L
62.6	2.46	2.3	13.2	10	Universal			549-1062	\$1.95-L
65	2.56	2.6	16.2	14	Bombardier		415.1071.00	549-1065	\$2.50-L
68	2.68	2.4	16.4	10	Polaris		7042029	549-1068	\$1.75-L
101.8	4	2	12	14	Yamaha	72-85	1821-14773-00-00	549-1075	\$1.50-L
105	4.13	2.3	12	18	Yamaha	82-97	90506-20272-00	549-1080	\$3.50-L
115	4.53	1.8	12.4	20	Universal			549-1070	\$1.95-L
115	4.53	2	16	42	Universal			549-1073	\$2.95-L
240	9.45	1.6	10	102	Yamaha	74-80	90506-16076-00	549-1076	\$2.95-L
					Bravo 250	82-97			
254	10	2		155	Universal			549-1074	\$1.95-L
279	10.98	1.6	10.1	120	Yamaha	76-90	90506-16130-00	549-1090	\$2.95-L



TCI # 549-1050
A/C, John Deere, Kawasaki



TCI # 549-1051
Bombardier



TCI # 549-1061
Bombardier



TCI # 549-1062
Bombardier



TCI # 549-1065
Bombardier



TCI # 549-1068
Polaris



TCI # 549-1071
Polaris



TCI # 549-1075
Yamaha



TCI # 549-1076
Yamaha



TCI # 549-1080
Yamaha



TCI # 549-1090
Yamaha



TCI # 549-1060
Universal



TCI # 549-1070
Universal



TCI # 549-1072
Universal



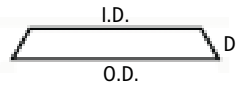
TCI # 549-1073
Universal



TCI # 549-1074
Universal

EXHAUST HEADER JOINTS

I.D (mm)	O.D (mm)	Depth (mm)	Part #	Application	OEM #	Header Joint Location	Retail Retail
28.8	37.9	37.9	549-1172	Ski Doo	514-0536-77	Between Muffler and Resonator	\$24.95-J
28.8	37.9	37.9	549-1187	Yamaha	8DF-14714-10-00	Between Muffler and Resonator	\$18.95-J
35	43.2	43.2	549-1181	Yamaha	8AB-14714-01-00	Bewteen Exhaust Manifold and Muffler (except Mountain Max 600 fits between Muffler and Resonator)	\$24.95-J
35.5	52.4	52.4	549-1150	Arctic Cat	0612-188	Between Muffler and Resonator	\$19.95-J
38.2	46.5	46.5	549-1180	Yamaha	8CA-14714-00-00	Between Exhaust Manifold and Muffler	\$28.95-J
38.8	57.4	57.4	549-1151	Arctic Cat	0612-693	Between Muffler and Resonator	\$19.95-J
41.7	66.9	66.9	549-1184	Yamaha	8DF-14714-00-00	Between Muffler and Resonator	\$19.95-J
45	65.6	65.6	549-1154	Arctic Cat	1612-323	Between Muffler and Resonator	\$16.95-J
48.3	66.2	66.2	549-1182	Yamaha	8EK-14714-0000	Between Muffler and Resonator	\$28.95-J
48.4	64	64	549-1155	Arctic Cat	0612-993	Between Muffler and Resonator	\$18.95-J
48.6	58.7	58.7	549-1165	Polaris	3610046	Between Exhaust Manifold and Muffler	\$24.95-J
48.8	58.5	58.5	549-1171	Ski Doo	514-0534-87	Between Exhaust Manifold and Muffler	\$19.95-J
51.7	65.3	65.3	549-1152	Arctic Cat	0612-131	Between Exhaust Manifold and Muffler	\$27.95-J
57	74.5	19.6	549-1185	Yamaha	8GC-14623-00-00	Between Exhaust Manifold and Muffler	\$10.95-J
61	75	75	549-1157	Arctic Cat	1612-066	Between Muffler and Resonator	\$24.95-J
64	77	14.8	549-1186	Yamaha	8FA-14623-00-00	Between Exhaust Manifold and Muffler	\$19.95-J
66	82.4	82.4	549-1156	Arctic Cat	0612-059	Bewteen Exhaust Manifold and Muffler	\$22.95-J
67.3	85	85	549-1153	Arctic Cat	1612-014	Between Exhaust Manifold and Muffler	\$22.95-J
67.7	80.4	13.9	549-1170	Ski Doo	514-0538-12	Between Muffler and Resonator	\$19.95-J
68.5	85	85	549-1183	Yamaha	8DF-14623-00-00	Between Exhaust Manifold and Muffler	\$23.95-J



Arctic Cat Header Joints



Ski Doo Header Joints



Yamaha Header Joints



EXHAUST VALVE GASKET

<p>Arctic Cat 549-719102 \$11.95-J</p> <ul style="list-style-type: none"> • OEM Gasket 3005-283 (qty 2) • OEM O-Ring 3005-226 (qty 2) <p>Fits:</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>500 Mountain</td><td>2002</td></tr> <tr><td>500 ZL/ZR</td><td>01-02</td></tr> <tr><td>600 Mountain Cat</td><td>03-04</td></tr> <tr><td>600 Pantera</td><td>04-05</td></tr> <tr><td>600 ZL</td><td>01-03</td></tr> <tr><td>600 ZR</td><td>01-02</td></tr> <tr><td>800</td><td>01-04</td></tr> <tr><td>900</td><td>03-06</td></tr> </tbody> </table>		Model	Year	500 Mountain	2002	500 ZL/ZR	01-02	600 Mountain Cat	03-04	600 Pantera	04-05	600 ZL	01-03	600 ZR	01-02	800	01-04	900	03-06		<p>Polaris 549-719107 \$9.95-J</p> <ul style="list-style-type: none"> • OEM 5812350 Gasket (qty 2) <p>Fits:</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>500 XC SP</td><td>02-07</td><td>700 SKS</td><td>2002</td></tr> <tr><td>600 Classic</td><td>02-06</td><td>700 Switchback</td><td>2004</td></tr> <tr><td>600 PRO X</td><td>02-04</td><td>700 XC SP</td><td>02-05</td></tr> <tr><td>600 RMK</td><td>02-05</td><td>800 PRO X</td><td>03-04</td></tr> <tr><td>600 Touring</td><td>02-06</td><td>800 RMK</td><td>02-05</td></tr> <tr><td>600 XC SP</td><td>02-05</td><td>800 Switchback</td><td>04-05</td></tr> <tr><td>700 Classic</td><td>02-04</td><td>800 Touring</td><td>03-05</td></tr> <tr><td>700 Classic Touring</td><td>2004</td><td>800 Classic</td><td>03-04</td></tr> </tbody> </table>		Model	Year	Model	Year	500 XC SP	02-07	700 SKS	2002	600 Classic	02-06	700 Switchback	2004	600 PRO X	02-04	700 XC SP	02-05	600 RMK	02-05	800 PRO X	03-04	600 Touring	02-06	800 RMK	02-05	600 XC SP	02-05	800 Switchback	04-05	700 Classic	02-04	800 Touring	03-05	700 Classic Touring	2004	800 Classic	03-04	
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MUFFLER CLAMPS

<p>1 3/4 " TCI # 549-1020 \$2.95-I</p>	<p>2 " TCI # 549-1030 \$2.95-I</p>	<p>1 5/8 " TCI # 549-1040 \$1.65-I</p>
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BALL JOINT ASSEMBLY


<ul style="list-style-type: none"> • Heavy Duty Top Quality Construction • 16 ga. Pipe and 20 ga. Flange • Includes Springs 	<p>1 5/8 " I.D. \$17.95-J TCI # 549-1143 Kimpex # 02-114-03</p>	<p>2 " I.D. \$13.95-J TCI # 549-1144 Kimpex # 02-114-04</p>
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GROMMET


<p>TCI # 549-1470 \$6.95-K Kimpex # 02-147 Bombardier # 570.1406.00 570.0287.00 540.1011.45 Rubber 55mm high</p>	<p>MOTOSKI</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>Futura 400</td><td>1977</td></tr> <tr><td>Futura 440</td><td>76-79</td></tr> <tr><td>MS-F 340/440</td><td>1973</td></tr> <tr><td>Sonic 340</td><td>75/77</td></tr> <tr><td>Spirit 250</td><td>76-83</td></tr> </tbody> </table>	Model	Year	Futura 400	1977	Futura 440	76-79	MS-F 340/440	1973	Sonic 340	75/77	Spirit 250	76-83	<p>SKI-DOO</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>Elan</td><td>71-96</td></tr> <tr><td>Everest 340</td><td>77-78</td></tr> <tr><td>Everest 440</td><td>74-78</td></tr> <tr><td>Nordic 399</td><td>1971</td></tr> <tr><td>Olympique 300</td><td>71-74</td></tr> <tr><td>Olympique 335</td><td>71-72</td></tr> <tr><td>Olympique 340</td><td>73-74</td></tr> <tr><td>Olympique 399</td><td>71-72</td></tr> </tbody> </table>	Model	Year	Elan	71-96	Everest 340	77-78	Everest 440	74-78	Nordic 399	1971	Olympique 300	71-74	Olympique 335	71-72	Olympique 340	73-74	Olympique 399	71-72	<p>SKI-DOO</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>Olympique 400</td><td>73-74</td></tr> <tr><td>Olympique 440</td><td>1974</td></tr> <tr><td>RV 340</td><td>1977</td></tr> <tr><td>Skandic 335</td><td>71/73</td></tr> <tr><td>TNT 292</td><td>71-72</td></tr> <tr><td>TNT 340</td><td>71-77</td></tr> <tr><td>TNT 294</td><td>1973</td></tr> <tr><td>TNT 440</td><td>'73-77</td></tr> </tbody> </table>	Model	Year	Olympique 400	73-74	Olympique 440	1974	RV 340	1977	Skandic 335	71/73	TNT 292	71-72	TNT 340	71-77	TNT 294	1973	TNT 440	'73-77
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EXHAUST MOUNT


<p>TCI # 549-1480 \$5.95-K Kimpex # 02-148 540.1011.89 570.1205.00 Made of Rubber</p>	<p>MOTOSKI</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>Champ</td><td>74-75</td></tr> <tr><td>Futura</td><td>74-82</td></tr> <tr><td>G.P. Spec</td><td>79-81</td></tr> <tr><td>Gr and Sport</td><td>74-75</td></tr> <tr><td>Sonic</td><td>75-78</td></tr> <tr><td>Super Sonic</td><td>1979</td></tr> </tbody> </table>	Model	Year	Champ	74-75	Futura	74-82	G.P. Spec	79-81	Gr and Sport	74-75	Sonic	75-78	Super Sonic	1979	<p>SKI-DOO</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Year</th> </tr> </thead> <tbody> <tr><td>Blizzard</td><td>78-84</td></tr> <tr><td>Everest</td><td>74-83</td></tr> <tr><td>RV340</td><td>77-79</td></tr> <tr><td>TNT F/A & F/C</td><td>73-78</td></tr> </tbody> </table>	Model	Year	Blizzard	78-84	Everest	74-83	RV340	77-79	TNT F/A & F/C	73-78
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Spindles			
DESCRIPTION	TCI PART #	RETAIL	
Arctic Cat Fits AWS5 (Mtn Cats thru '05)	900-1001	\$649.95-F	
• A/C includes top steering as pictured			
Arctic Cat Firecat & M7 / M6	900-1003	\$449.95-F	
Polaris '00-'05	900-1002	\$449.95-F	

Jack Shaft Conversion Kits			
DESCRIPTION	TCI PART #	RETAIL	
<i>Allow the mounting use of Arctic Cat secondary clutch (not included) which has faster back shifting and lower belt temperature!</i>			
<ul style="list-style-type: none"> • Jack shafts fits original mounting brackets & uses stock chain case components • Mount kit includes bolts, washers, key, spacers and bearings 			
Yamaha '97-05 (SX, SX-R, SRX, Viper, Mtn)	207-9001	\$169.95-F	
Yamaha Mount Kit	207-9004	\$ 62.95-F	

Aluminum Tunnels	755-8307	\$495.00-E	
<ul style="list-style-type: none"> • Racer's Edge Ski Doo 151/156 • 5052 aluminum & .080 thick 			

Ski-Doo XP Belly Brace	755-6000	\$104.95-H	
<p>Designed to prevent costly repair from hitting frozen ice, rocks, or other hidden objects. The stock cast aluminum mount is easily broken and repairs can be costly.</p> <ul style="list-style-type: none"> • Fits '08 -12 Ski-Doo MXZ/Renegade XP' Models • Strengthens the A-arm mounting points. Protects entire A-Arm area against rocks or other hard hits. • Helps to prevent the stock cast aluminum mount from breakage • Easy bolt-on design. • All necessary hardware included • Comes with instructions. 			

Coolers for Yamaha	755-8999	\$199.95-E	
<ul style="list-style-type: none"> • 25% cooler than stock 			

Cooler Guards				
DESCRIPTION	TCI PART#	RETAIL		
Think of these guards as "mini" skid plates to protect the front of the running board coolers. Made from hard rubber that allows the sled to slide easily over unexpected obstacles without damaging your coolers				
<ul style="list-style-type: none"> • If you plan to stud up your new sled, these aluminum cooler guards are a must to prevent coolant loss which could lead to engine damage. 				
POLARIS / YAMAHA				
Polaris - All liquid cooled machines and	755-8010	\$28.50-H		
Yamaha - Vmax SX & SRX 97+				
YAMAHA				
Front Cooler Vmax 500/600 XT '94-96	755-8030	\$27.75-H		
Rear Cooler Vmax 500/600 94-96, Exciter II SX '87-'93	755-8031	\$27.75-H		