

HYPERDRIVE PISTONS



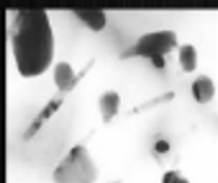
HYPERDRIVE PISTON KITS

WE ARE PROUD TO BRING YOU THE NEXT STEP IN THE EVOLUTION OF PERFORMANCE POWERSPORTS PISTONS. OUR NEWEST LINE IS MADE FROM A SPACE-AGE ALUMINUM ALLOY WHICH MAINTAINS ITS HIGH TENSILE STRENGTH UP TO 700°F (380°C), 50% HIGHER THAN A CONVENTIONAL CAST PISTON. THIS HIGH TEMPERATURE RESISTANCE SIGNIFICANTLY IMPROVES FATIGUE STRENGTH AND IMPACT TOUGHNESS, WHICH MEANS THAT WE WILL KEEP YOU RIDING LONGER AND HARDER THAN THE COMPETITION.

CONVENTIONAL CAST PISTONS



BEFORE

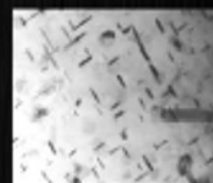


AFTER

HYPERDRIVE PISTON KITS



BEFORE



AFTER

THE IMAGES AT ABOVE SHOW TWO CAST ALUMINUM PISTONS THAT HAVE BEEN MAGNIFIED TO 1,000 NANOMETERS. THEY WERE BOTH SOAKED FOR 100 HOURS AT 800°F (318°C) TO SIMULATE OPERATING CONDITIONS.

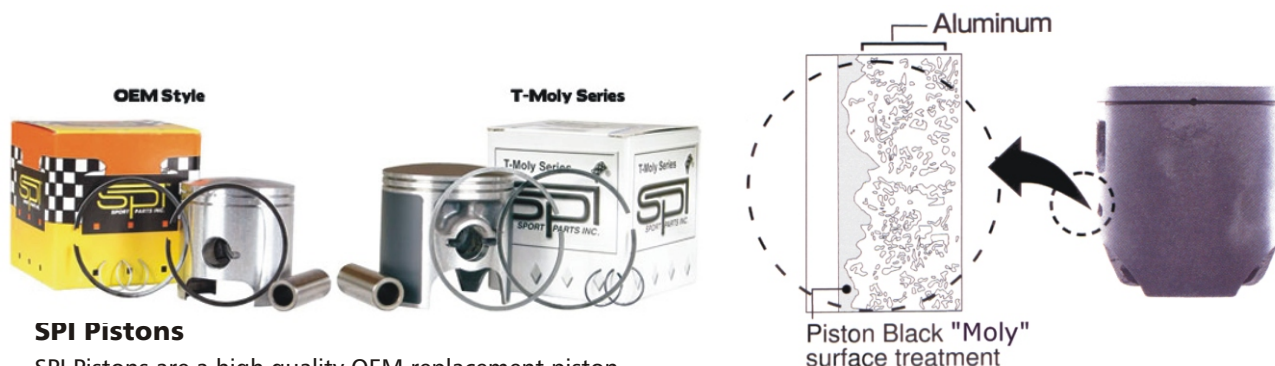
IT IS EASY TO SEE THAT THE CONVENTIONAL ALUMINUM ALLOY'S PARTICLES COARSEN SIGNIFICANTLY, THIS WEAKENING OF THE MATERIAL'S BONDS WILL LEAD TO A SHARP DROP IN PISTON STRENGTH. WHILE THE PARTICLES OF OUR NEW ALUMINUM ALLOY HAVE ONLY COARSENEED SLIGHTLY, SHOWING THAT THEY ARE STILL ABLE TO MAINTAIN A HIGHER STRENGTH FOR LONGER PERIODS.

ADDITIONAL TESTING SHOWS THAT THE BIGGEST HARDNESS DROP OCCURS AFTER 10 HOURS OF USE. OUR NEW ALUMINUM ALLOY STILL MAINTAINS TWICE THE HARDNESS OF CONVENTIONAL ALLOYS, EVEN AFTER 20 HOURS!

THIS NEW ALLOY, COMBINED WITH OUR ALREADY EXISTING TECHNIQUES OF ANODIZING THE CROWNS, MACHINE SMOOTHED HEADS AND MOS2 COATED SKIRTS FOR SMOOTHER STARTUPS AND BREAK-INS, MEETS THE DEMANDS FOR TODAY'S HIGH PERFORMANCE ENGINES.

MANUFACTURED BY  NAMURA

HYPERDRIVE™ IS A REGISTERED TRADEMARK OF NAMURA TECHNOLOGIES INC.



SPI Pistons

SPI Pistons are a high quality OEM replacement piston. Manufactured to OEM specifications, and made from the highest quality materials with all parts interchanging with original components. Piston kits include: piston, rings, wrist pin and circlips.

"Moly" piston surface treatment

The aluminum piston's surface is treated with a special coating that include flourine which increases surface hardness, reduces friction, and contributes to improved power output and durability.

Piston and Ring Installation Guide for Snowmobile

Note: This guide is for experienced mechanics and not complete for installing pistons. Trans Can Imports assumes no liability for any damage that may occur through following these instructions.

Preparation - If the old piston has failed, determine the cause and remedy the problem before replacing the piston. Seizing on the exhaust side is caused by a too lean mixture or air leak. A "four corner" style seizure is caused from insufficient warm-up or clearance. A hole in the piston is caused from detonation, a result of advanced timing or poor fuel quality. A broken piston skirt is caused from excess piston to cylinder clearance.

- To remove a piston, use a piston pin puller and heat piston if necessary. **DO NOT HIT PIN WITH A HAMMER!**
- Measure the cylinder for clearances and out of roundness, service limit is .003" out of round up to 65 mm/.004" out of round over 66 mm larger size.
- Cast iron cylinders - finish cylinders with a 220 or 300 grit stone.
- Nikasil or electrofusion cylinders - if necessary can use a 500 grit hone to clean cylinder
- To prevent ring breakage, make sure all port edges are chamfered @ 30° angles with a radius of 0.9 to 1.4 mm.

Tips

- If the cylinder is in good condition but has aluminum build-up from a seizure, muriatic acid can be used to soften and clean off aluminum during the cylinder preparation.
- Chrome plated rings can be used in cast or nikasil or electrofusion bore but CANNOT be used in chrome bore. Chrome was used in pre-1980's and early 1980 productions but seldom used after that.
- Always check that the ring end gap will not be in align with a port. By putting a mark on the top of the piston where the ring locating pin(s) are a quick and easy way to check.

Installation - Check piston to cylinder clearance before assembly. Typical clearance range for snowmobiles is as follows but

always refer to manufacturers specifications:

Bore Size	Air Cooled	Liquid Cooled
50-65 mm	.003 - .004"	.004 - .005"
66-70 mm	.0035 - .0045"	.005 - .006"
70 and up	.005 - .006"	.0055 - .0065"

- Check ring end gap, single ring piston's range is from 0.010 - 0.025", while two ring piston's range is from 0.010 to 0.035".
- Install pistons with arrow facing exhaust or on some Polaris applications, the arrow will face the magneto side of the engine.
- If wrist pin has a tight interference - heat the piston + oil the pin for ease of assembly
- Put a rag under the piston and install the circlips without bending or distorting them. Be careful they are tight in the circlip groove.
- Remove rag and make sure gaskets are clean, oil the cylinder and install. Most engine builders like to position pin circlips at 12:00 o'clock or 6:00 o'clock positions.

Break-in Procedure

- For the 1st tank of fuel on oil injected machines use a 50:1 fuel to 2-stroke oil mixture
- On pre-mix applications use 20:1 fuel to 2-stroke oil mixture for the first tank
- Avoid prolonged high RPM operations for the first 5 hours of engine time.

Piston oversize Cross-Reference

Inches	mm	Inches	mm
0.010"	0.25 mm	0.020"	0.50 mm
0.030"	0.75 mm	0.040"	1.00 mm
0.060"	1.50 mm	0.080"	2.00 mm

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Cirdlip #	Needle Bearing	Crank Rod
Arctic Cat (Kawasaki)												
340	El Tigre 340 F/A	73-76		60	Std	09-606					566-0525	
340	Cheetah 340	72-75	60	60	std	09-685		562-6850	564-6850	564-9160	566-0525	16x20x21.7
	EXT 340A, 340A Special	1971		60.25	0.010	09-685-01		562-6851				
	Jag 340 FA	1975		60.5	0.020	09-685-02		562-6852				
	Lynx II 340	1974										
	Panther 340A	71-75										
	Puma 340A	71-75										
440	Cheetah 440	72-75	60	68	Std	09-688		562-6880	564-6880	564-9160	566-0525	16x20x21.7
	EXT 440A, 440A Special	1971		68.25	0.010	09-688-01		562-6881				
	Lynx II 440	1974		68.5	0.020	09-688-02		562-6882				
	Pantera 440F/C	1975		69	0.040	09-688-04		562-6884				
	Panther 440A	71-75										
	Puma440A, 440AP	71-73										
	Puma Mod 440A	1971										
	VIP 440	1974										
	* Dome Top with 2 rectangular rings											
440	El Tigre 440	73-75	60	68	Std.	09-689		562-6890	564-6880	564-9160	566-0522	16x20x22.5
	El Tigre Z 440	1975		68.25	0.010	09-689-01		562-6891				
	EXT 440	1973		68.5	0.020	09-689-02		562-6892				
	* Flat top with 1-L Ring & 1-Rectangular Ring											
Arctic Cat (Suzuki)												
250	Lynx 2000S (250cc)	77-80	65	70	Std	09-693*	Moly-Anodized Moly-Anodized Moly-Anodized	562-6930	564-6930	564-9180	566-0503	18x23x22
				70.5	0.020	09-693-02*		562-6932				
				71	0.040	09-693-04*		562-6934				
275	Jag 275	1976	60	54	Std	09-690		562-6900	564-6900	564-9160	566-0502	16x21x20
	Jag 2000 F/A	78-80		54.5	0.020	09-690-02		562-6902				
	Lynx 2000 T F/A	77-80		55	0.040	09-690-04		562-6904				
340	Bearcat 340	95-00	60	60	Std	09-692		562-6920	564-6920	564-9160	566-0502	16x21x20
	Cheetah 340	1994		60.5	0.020	09-692-02		562-6922				
	Jag 340 FA	76-77										
	Jag 340, Deluxe	76-77/98-99										
	Jag 340 MC	90-91										
	Jag 3000 F/A, F/C	78-80										
	Lynx 340 Deluxe	91-93										
	Lynx 340 MC	92-93										
	Panther 340A	98-00										
	Puma 340 Deluxe	94-95										
	Trail Cat 3000 F/C	79-80										
370	Pantera 370, R	01-08	65	60	Std	09-603*	Moly-Anodized			564-9180	566-0503	18x23x22
	Z 370, ES, LX	99-07										
440	Cheetah 440	1976	65	65	Std	09-697		562-6960	564-6970	564-9160	566-0502	16x21x20
431	El Tigre 4000 FA	1976										
	Panther 440	1976										
431	El Tigre 4000 F/A	1977	65	65	Std	09-698		562-6980	564-8010	564-9180	566-0503	18x23x22
	Panther 4000 F/C	77-78										
440	Cheetah Touring 440 L/C	91-94	60	68	Std	09-695*	Moly-Anodized	562-6950	564-7040	564-9180	566-0503	18x23x22
	Cougar 440 L/C	91-94		68.25	0.010	09-695-02		562-6951				
	El Tigre Cross Country	1979		68.5	0.020			562-6952				
	El Tigre 5000 L/C	1987										
	Jag 440 L/C	1996										

cc	Model	Year	Stroke mm	Bore mm	Size	TCl# Piston Kit	Notes	TCl # Rings	Wrist Pin	Rplcmnt Cirdlip #	Needle Bearing	Crank Rod
Arctic Cat (Suzuki)												
440	ZR 440	96-98	63	66.5	Std	09-618*	Moly-Anodized			564-9180		
440	ZR 440 Sno Pro	98-01	63	66.5	Std	09-619*	Moly-Anodized					
*** Can sub to 09-618 but the piston skirt is slightly different on the Sno Pro												
500	Cheetah 500 F/C	86-90	65	70	Std	09-691*	Moly-Anodized	562-6930	564-6930	564-9180	566-0503	
	Cougar 500	86-90		70.5	0.020	09-691-02*	Moly-Anodized	562-6932			18x23x22	
500	Cougar 500 SE	76-78	65	70	Std	09-693*	Moly-Anodized	562-6930	564-6930	564-9180	566-0503	
	El Tigre 500	1976		70.5	0.020	09-693-02*	Moly-Anodized	562-6932			18x23x22	
	El Tigre 5000	77-81		71	0.040	09-693-04*	Moly-Anodized	562-6934				
	Pantera 500	1976										
	Pantera 5000	77-81										
	Pantera 500, (elec), (man)	1980										
	Panther 500	86-88										
500	Crossfire 5, EFI, T	07-09	63	71	Std	09-608*	Moly-Anodized				566-0552	
	F5 EFI, LXR, Sno-Pro	04-14									22x27x23.7	
	Firecat 500, F5, LXR, Sno-Pro	03-11										
	M5, EFI	05-06										
	Sabrecat 500	04-06										
	Sno-Pro 500	10-14										
	T500, Touring	08-09										
	ZR 4000	15-17										
500	El Tigre 6000 L/C	76-79	60	68 68.25 68.5	Std 0.010 0.020	09-695 09-695-02		562-6950 562-6951 562-6952	564-7040	564-9180	566-0503 18x23x22	
500	El Tigre 6000 L/C	80-85	65	70	Std.	09-694*	Moly-Anodized	562-6930	564-7040	564-9180	566-0503	
500	Mountain Cat 500 EFI	01-02	62.7	71	Std	09-605*	Moly-Anodized				566-0552	
	ZR 500 EFI	01-02									22x27x23.7	
	ZL 500	01-02										
	ZL 500 EFI	01-02										
B-case series - 22 mm wrist pin												
500	Powder Special 500 EFI	2000	62.7	71	Std	09-679*	Moly-Anodized			564-9200	566-0523	
	ZL 500	98-00									20x26x24	
	ZL 500 EFI	99-01										
	ZR 500	98-00										
A-case - 20mm wrist pin												
530	Cheetah 530 L/C	86-89	65	72	Std	09-699		562-6990	564-6930	564-9180	566-0503	
	El Tigre 6000	86-89			0.010	09-699-01		562-6991			18x23x22	
	El Tigre EXT 530 L/C	89-90			0.020	09-699-02		562-6992				
	El Tigre EXT MC 530 L/C	1990										
550	Bearcat 550 L/C	95-02	65	73.4	Std	09-687*	Moly-Anodized	562-6830		564-9200	566-0523	
	Cheetah 550 L/C	95-98									20x26x24	
	EXT MC 550 L/C	91-92										
	EXT Special 550 L/C	91-92										
	EXT 550, EFI, WFI MC	93-94										
550	Pantera 550 L/C, EFI	93-94/03-05	65	73.4	Std	09-687*	Moly-Anodized	562-6830		564-9200	566-0523	
	Pantera 550, Deluxe	97-01									20x26x24	
	Powder Special	1996										
	Prowler 2-up	1995										
	ZL 550 esr	00-03										

PISTONS, RINGS, BEARINGS

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
Arctic Cat (Kawasaki)												
600	EXT 600 Triple Touring Triple Touring 600 ZRT 600	96-97 99-00 96-00	57	66.5	Std	09-601*	Moly-Anodized		564-7040		566-0503 18x23x22	
600	Mountain Cat 600 Mountain Cat LE Pantera 600 EFI Powder Special 600 EFT ZL 600 EFI ZL 600 EFI ESR ZL 600 EFI SS ZR 600 ZR 600 EFI (all) B case series 22 mm pin	01-04 01-04 02-05 2000 00-03 01-03 02-03 00-02 01-02	62.7	78	Std	09-609*	Moly-Anodized	562-6090	564-6090		566-0552 22x27x23.7	
600	Crossfire 6, EFI F6 / EFI (all) Firecat 600 / EFI (all) M6 / EFI (all) Sabrecat 600	06-09/11 06-09/11 04-05 05-09/11 04-06	70	73.8	Std	09-616*	Moly-Anodized				566-0552 22x27x23.7	
600	M6000 ES/SE M6000 Sno Pro/ES Norseman 6000/ES Pantera 6000 ES XF 6000 Cross Country/Trek ES XF 6000 Cross Tour XF 6000 High Country/ES ZR 6000 EL Tigre ES ZR 6000 ES/LTD/LXR/RR/Sno Pro ZR 6000 R SX / RS LTD ES ZR 6000 R XC	17-19 2017 2018 2018 17-19 2018 17-19 17-18 17-19 2017 16-19		73.8	Std	09-622*	Moly-Anodized					
600	M 6000 C-tec2 Engine XF 6000 ZR6000	14-16 15-16 14-16		73.8	Std	09-600*	Moly-Anodized					
650	Mountain Cat 650 Wildcat 650 L/C	1990 88-90	68	78	Std	09-684		562-6840	564-6840	564-9200	566-0523 20x26x24	
700	Mountain Cat 700 Mountain Cat 700 EFI Powder Special Wildcat 700 MtnCat/Touring ZL 700 ZR 700	91-93 92-96 99-00 91-96 2000 94-96/99-00	68	81 81.25 81.25	Std 0.010 0.020	09-682 09-682-01 09-682-02		562-6820	564-6840	564-9200	566-0523 20x26x24	
700	Crossfire 7 Firecat 700, Sno-Pro M7 (all) Sabrecat 700	2006 03-06 05-06 04-06	70	79.7 79.7	Std Std	09-607* 09-907*	Moly-Anodized Hyperdryve Kit				566-0552 22x27x23.7	
800	Pantera 800 ZRT 800 800 EFI Triple	98-99 95-00/02 01-02	65	72	Std	09-602				564-9200	566-0523 20x26x24	
800	Mountain Cat 800, EFI, LE Pantera 800 EFI ZL 800 (all) ZR 800 (all)	01-04 03-04 01-03 01-03	76	81	Std	09-611*	Moly-Anodized				566-0536 24x29x24	
800	Crossfire 8 (all) F8 (all) M8 (all)	07-09 07-09 07-09		85 85	Std Std	09-630* 09-931*	Moly-Anodized Hyperdryve Kit				566-0552 22x27x23.7	
800	CF8, CF8 LE, CF8 Sno-Pro F8 EFI F8, XF800, LXR, Sno-Pro M8 EFI, M800, Sno-Pro M8000 XF800 LXR, Sno-Pro Climb HC, LTD XF8000 Sno-Pro, Cross, High Country ZR8000 Sno-Pro, LXR	10-11 10-13 10-13 10-13 14-17 12-13 14-17 14-17	70	85	Std	09-633*	Moly-Anodized				566-0552 22x27x23.7	
800	M8000 Mountain Cat, Sno Pro XF8000 Cross Countru ZR8000 LTD/RR ZR8000 ES/Sno Pro	2018 2018 2018 18-19		85	Std	09-635*	Moly-Anodized					
900	King Kat 900 Mountain Cat 900 ZR 900 (all)	04-06 03-04 03-06	76	85	Std	09-614*	Moly-Anodized				566-0536 24x29x24	
900 triple	Thundercat 900	93-97		76.5	Std	09-686*	Moly-Anodized	562-6860		564-9200	566-0523 20x26x24	
1000	Crossfire 1000 (all) F1000 (all) M1000 (all)	07-10 07-09 07-10	78	90.3	Std	09-631*	Moly-Anodized				566-0536 24x29x24	

PISTONS, RINGS, BEARINGS

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
Arctic Cat (Suzuki)												
1000	Mountain Cat 1000	98-02	64.6	81	Std	09-612*	Moly-Anodized		564-6090		566-0552 22x27x23.7	
	Pantera 1000	00-01										
	Thundercat 1000	98-01										
John Deere (CCW / Kiortz)												
400	400/2,3,4	75-77	60	65 65.25 65.5	Std. 0.010 0.020	09-665 09-665-01 09-665-02		562-6650 562-6651 562-6652	564-8000	564-9180	566-0505 18x22x22	
440	Cyclone 440	76-78	64	66	Std. (left)	09-666		562-6660	564-7000	564-9180	566-0505 18x22x22	
	JDX-8	74-75			Std. (right)	09-667		562-6660				
	Liquifire	76-78		66.25	0.010 (left)	09-666-01		562-6661				
	(KEC 440/22, A)			66.5	0.010(right)	09-667-01		562-6661				
					0.020(left)	09-666-02		562-6662				
					0.020(right)	09-667-02		562-6662				
John Deere (Kawasaki)												
	Trailfire	79-83		60	Std.	09-606					566-0525 16x20x21.7	
	Spitfire	80-82										
	Snowfire	82-84										
JLO / Cuyuna												
340	LR 340/2-9	71-80	60	60 60.25 60.5	Std. 0.010 0.020	09-660 09-660-01 09-660-02		562-6600 562-6601 562-6602	564-6850	564-9160	566-0516 16x22x20	
399	LR 399/2-9		60	65	Std.	09-661		562-6610	564-6850	564-9160	566-0516 16x22x20	
400	Cuyuna 400	74-78		65.25 65.5	0.010 0.020	09-661-01 09-661-02		562-6611 562-6612				
440	LR 440/2-9	all	60	67.5	Std.	09-662		562-6620	564-6710	564-9180		
	Cuyuna 440	74-80		67.75	0.010	09-662-01		562-6621 or 562-6711				
	Cuyuna 440 F/C, LR 440/2	all		68	0.020	09-662-02		562-6622 or 562-6712				
	R 650/2 F/C	72-73				09-662-04						
Kawasaki												
340	Drifter 340 F/A, F/C	up to 79	60	60 60.25 60.5	Std. 0.010 0.020	09-685 09-685-01 09-685-02		562-6850 562-6851 562-6852	564-6850	564-9160	566-0501 16x20x22	
340	Drifter 340 F/A, F/C	80		60	Std.	09-606					566-0525 16x20x21.7	
	Invader 34 L/C	78-80										
440	Drifter 440	79-80	60	68	Std.	09-689		562-6890	564-6880	564-9160	566-0522 16x20x22.5	
	Intiguer 440	1978		68.25	0.010	09-689-01		562-6891				
	Intruder 440	78-80		68.5	0.020	09-689-02		562-6892				
	Invader 440	78-81										
440	Ltd 440	81-82			Std.	09-8072		562-8720				
Kohler												
250	K250-RLC			51.5	Std.	09-672						
340	K340-22AX	69-93	56	62 62.25 62.5	Std. 0.010 0.020	09-670 09-670-01 09-670-02		562-6700 562-6701 562-6702		564-9180	566-0505 18x22x22	
340	K340-2	69-93		62.38	0.020	09-675-02			564-6750	564-9160	566-0513 16x20x20	
340	K340-2AX, K340-2AS	69-93		60	Std.	09-676		562-6760				
Moto-Ski (Rotax)												
250	Spirit 250	76-78	66	69	Std.	09-740		562-7400	564-6930	564-9160	566-0505 18x22x22	
	Spirit 250	79-83			0.020 0.040 0.060 0.080 0.100	09-740-02 09-740-04 09-74006 09-740-08 09-740-10		562-7402 562-7404 562-7408 562-74010				
268	Mirage 1 (268)	80-82	61	72 72.25 72.5 73 73.5	Std. 0.010 0.020 0.040 0.060	09-741* 09-741-01* 09-741-02* 09-741-04* 09-741-06	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7410 562-7411 562-7412 562-7414	564-6930	564-9180	566-0505 18x22x22	
300	Mirage 300	1979	61	57 57.25 57.5	Std. 0.010 0.020	09-764 09-764-01 09-764-02		562-7640 562-7641 562-7642	564-7640	564-9150	566-0514 15x19x20	
300	Nuvik 300	75-77		55.5 55.75 56	Std. (left) Std. (right) .010 (left) .010 (right) .020 (left) .020 (right)	09-770 09-771 09-770-01 09-771-01 09-770-02 09-771-02		562-7710 562-7710 562-7711 562-7711 562-7712 562-7712	564-7700	564-9180	566-0505 18x22x22	
340	Sonic 340	76-78	54	63 63.25 63.5	Std. 0.010 0.020	09-767 09-767-01 09-767-02		562-7670 562-7671 562-7672	564-7530	564-9180	566-0505 18x22x22	

PISTONS, RINGS, BEARINGS

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
Moto-Ski (Rotax)												
340	Futura 340 Nuvik 340, E	1975 76-79	61	59.5 59.75 60 60.5	Std. (left) Std. (right) .010 (left) .010 (right) .020 (left) .020 (right) .040 (left) .040 (right)	09-747 09-748 09-747-01 09-748-01 09-747-02 09-748-02 09-747-04 09-748-04		562-7480 562-7480 562-7481 562-7481 562-7482 562-7482 562-7484 562-7484	564-7470	564-9180	566-0505 18x22x22	
340	Super Sonic 340 L/C	79-81	61	59.5 59.75 60 60.5	Std. 0.010 0.020 0.040	09-750 09-750-01 09-750-02 09-750-04		562-7500 562-7501 562-7502 562-7504	564-7500	564-9180	566-0505 18x22x22	
377	Mirage 377	80-85	61	62 62.25 62.5 63	Std. 0.010 0.020 0.040	09-751* 09-751-01* 09-751-02* 09-751-04*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7510 562-7511 562-7512 562-7514	564-7500	564-9180	566-0505 18x22x22	
399 or 400	Futura 400, E	77-79	61	64.5 64.75 65 65.5	Std.(pto) Std.(mag) Std.(pto) 0.010 0.010 0.010(mag) 0.020(mag) 0.020(pto) 0.020(pto) 0.040(Mag)	09-768 09-769 09-753 N/A N/A N/A 09-754-01 09-754-02 09-753-02 09-768-02 09-754-04	1R/1L 1R/1L 2R 1R/1L 2R 2R 2R 2R 1R/1L 2R	562-7690 562-7690 N/A 562-7691 562-7541 562-7541 562-7542 562-7542 562-7692 N/A	564-7530	564-9180	566-0505 18x22x22	
440	Futura 440 Nuvik 440	75-79 1977	61	67.5 67.75 68 68.5	Std. (left) Std. (right) .010 (left) .010 (right) .020 (left) .020 (right) .040 (left) .040 (right)	09-758 09-759 09-758-01 09-759-01 09-758-02 09-759-02 09-758-04 09-759-04		562-7590 562-7591 562-7592	564-7040 564-7040 564-7000 564-7000 564-7000	564-9180	566-0505 18x22x22	
440	Ultra Sonic 440	80-82	61	67.5 67.75 68 68.5	Std. 0.010 0-02 0.040	09-760 09-760-01 09-760-02 09-760-04		562-7600 562-7601 562-7602 752-7604	564-6930	564-9180	566-0505 18x22x22	
444 464 467	Futura 444 Futura 464 Sonic 467 L/C	- 80-82 1984	61	69.5 69.75 70 70.5	Std. 0.010 0.020 0.040	09-761* 09-761-01* 09-761-02* 09-761-04*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7610 562-7611 562-7612 562-7614	564-6930	564-9180	566-0505 18x22x22	
500 Grand Prix Special 503 Sonic 503	Futura 500, E Grand Prix Special Sonic 503	80-82 79-81 1982	61	72 72.25 72.5 73 73.5	Std. 0.010 0.020 0.040 0.060	09-741* 09-741-01* 09-741-02* 09-741-04* 09-741-06	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7410 562-7411 562-7412 562-7414 562-7416	564-6930	564-9180	566-0505 18x22x22	
Polaris												
244 250	Gemini 244 Colt 250 (single cylinder) Custom II 250 Electra 250 Star 250 Starlite 250 Starlite GT 250 Startrak 250 TC 250	79-83 72-78 1971 75-77 83-90 91-95 93-95 87-90 74-75	60	72 72.5 73	Std. 0.020 0.040	09-700 09-700-02 09-700-04		562-7000 562-7002 562-7004	564-7000	564-9180	566-0520 18x23x21	
250	Colt 250 (twin cylinder)	76-78	55.6	53.5	Std.	09-702		562-7020	564-6710	564-9160	566-0513	
250	Starfire 250 TX 250	1976 76-79	55.6	53.4	Std.	09-703		562-7030	564-7020	564-9160	566-0513 16x20x20	
335 340	TX 335 TX Racer 335 Colt 340 Colt SS 340 TX 340 Racer	72-74 1972 75-76 74-76 72-74	55.6	62	Std.	09-701		562-7010	564-6710	564-9160	566-0513 16x20x20	
340	Apollo 340 Cobra 340 Colt SS 340 Cutlass 340 Galaxy 340	79-80 78-79 77/79 1981 1980	55.6	61.78 62.28	Std. 0.020	09-708 09-708-02		562-7080 562-7082	564-6710	564-9160	566-0513 16x20x20	
340	EC 340 Starfire 340 TX 340, F/A TX-C 340 Superstar	79-80 1983 76-80 77-82	55.6	62 62.25 62.75	Std. 0.010 0.030	09-706-01 09-706-02 09-706-04		562-7061 562-7062 562-7064	564-6710	564-9160	566-0513 16x20x20	565-2435 Mag & PTO

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
Polaris												
340	Indy Cross Country 340 TX-L 340	1983 77-72	55.6	61.78 62.03 62.28 62.78	Std. 0.010 0.020 0.040	09-706 09-706-01 09-706-02 09-706-04		562-7060 562-7061 562-7062 562-7064	564-6710	564-9160	566-0513 16x20x20	565-2435 Mag &PTO
340	EC 340 2PM02A (cylinder honing required for std. bore on 86-89 models) Indy Lite Deluxe 340 Indy Lite, GT 340 Indy Lite Touring 340 Indy Sport 340	91-98 91-98 1998 87-89	55.6	62.25 62.5 62.75 63 63.25	Std. 0.010 0.020 0.030 0.040	09-717 09-717-01 09-717-02 09-717-03 09-717-04			564-8020	564-9160	566-0525 16x20x21.7	565-2435 Mag &PTO
340	Indy 340 Indy 340 Classic Indy 340 Deluxe Indy 340 Edge Indy Lite Indy 340 Touring 340 Transport Indy Sport Touring (340) Sprint 340, ES Sport GT 340	99-00/04 03-06 99-03 03-07 91-98 99-07 2008 99-00 86-89 89-90/95-96	55.6	62.25 62.5 62.75 63 63.25	Std. 0.010 0.020 0.030 0.040	09-717 09-717-01 09-717-02 09-717-03 09-717-04			564-8020	564-9160	566-0525 16x20x21.7	565-2435 Mag &PTO
400	Indy 400	83-85										565-2504 Mag &PTO
400	Indy 400 Piston Height from outer dome edge to bottom o skirt 67mm	84-91	60	65 65.25 65.5 66	Std. 0.010 0-020 0.040	09-707* 09-707-01* 09-707-02* 09-707-04*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7070 562-7071 562-7072	564-8010	564-9180	566-0503 18x23x22	565-2504mag 565-2506pto
440	TX 440 F/A	76-80	60	67.75	Std.	09-705		562-7050	564-7040	564-9180	566-0520	
440	Cobra 440 Cutlas SS 440, 440E Electra 440 Galaxy 440 E Lon tack 440 (skirt length 69.5 mm) Sport 440 Super Sprot 440 TX 440 TX-C 440C	78-79 81-82 74-77 80-81 83-86 1983 1983 1973 1981	60	67.72 68.22	Std. 0.020	09-704 09-704-02 single ring	 Skirt = 70.6 mm Port open= 18mm	562-7040 562-7042	564-7040	564-9180	566-0520 18x23x21	
440	Cross Country 440 Indy 440, LC, SKS Indy 440 XC (EC45-P1091) Indy 440 XCR Indy 440 XC (EC45-P1091) Indy 440 XCR	95-96 92-98 1992 92-94 1992 92-94	60	Port open= 14.7mm 67.5 68 68.25 68.5 68.25 68.75	Std 0.010 0.020 0.030 0.020 0.040	2 rings 09-713* n/a 09-713-02* 09-713-03* 09-713-04* 09-713-03*	Skirt=67mm Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7130 562-7131 562-7132 562-7133	564-7040 564-9180	564-9180	566-0503 18x23x22 566-0503	565-2504mag 565-2506pto
440	Indy Sport 440 Indy Sport Touring (440) Indy Trail 440 Indy Transport Indy XCF Long Track 440 Super Sport TX-C 440C XCF 440 (EC44-3PM024)	91-99 95-99 83-86/95 96-99 97-98 84-90 94-96 1982 97-98	60	Port open= 14.7mm 67.75 68 68.25 Can use 09-713 series (shorter skirt and dual rings)	Std. 0.010 0.020	09-710 09-710-01 09-710-02	Skirt = 68mm single Ring	562-7100 562-7102	564-7040	564-9180	566-0503 18x23x21	565-2504mag 565-2506pto
440	XCR 440 & SP XC 440	95-96 97		68.25		N/A						565-2504mag 565-2506pto
The shorter the shirt the more change to the timing. This effects decreases low end and benefits the mid (trail riding) and top end.												
488	Charger 488 Mustang 488 Voyageur 88	1971 1971 1971	60	72 72.5 73	Std. 0.020 0.040	09-700 09-700-02 09-700-04		562-7000 562-7002 562-7004	564-7000	564-9180	566-0520 18x23x21	
488	488 F/C and 500 L/C Fuji Engine Indy Trail 488 Indy Trail Deluxe 488 Indy Trail Touring Indy Wide Track LX 488 Super Sport 488 Super Track 488 Trail Touring 488	86-98 88-96 95-99 90-99 97-98 91-94 95-98	60	72 72.25 72.5 73 73.5	Std. 0.010 0.020 0.030 0.040 0.060	09-712* 09-712-01* 09-712-02* 09-712-03* 09-712-04* 09-712-06*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7120 562-7121 562-7122 562-7124	564-7000		566-0503 18x23x21	565-2504mag 565-2506pto
500	Indy 500 Classic Touring L/C Indy 500 SKS Indy 500 RMK Indy Widetrack LX	97-98 1997 97-98 98/05/07/09-14	55.6	72 72.25 72.5 73	Std. 0.010 0.020 0.400	09-726* 09-726-01* 09-726-02* 09-726-04*		562-7060 562-7061 562-7062 562-7064	564-6710	564-9160	566-0503 18x23x21	
Edge of piston crown to bottom of skirt 70mm. Replaces OEM # 3085458												

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Cirdlip #	Needle Bearing	Crank Rod	
Polaris													
500	Classic Touring 500 L/C	98-01	60	72	Std.	09-712*	Moly-Anodized	562-7120	564-7000		566-0503	565-2504mag 565-2506pto	
	Indy 500	89-06		72.25	0.010	09-712-01*	Moly-Anodized	562-7121			566-0526		
	Indy 500 Classic	89-02/04-06		72.5	0.020	09-712-02*	Moly-Anodized	562-7122			18x23x21		
	Indy 500 Classic Touring	99-03		72.75	0.030	09-712-03*	Moly-Anodized	562-7124					
	Indy 500 EFI	92-97		73	0.040	09-712-04*	Moly-Anodized						
	Indy 500 RMK	96-99		73.5	0.060	09-712-06*	Moly-Anodized						
	Indy 500 SKS	91-97											
	Indy Classic Touring 500	1998											
500	Centurion 500	79-82	55.6	61.78	Std.	09-706		562-7060	564-6710	564-9160	566-0513		
	Indy 500 L/C	81-82		62.03	0.010	09-706-01		562-7061			566-0526		
				62.28	0.020	09-706-02		562-7062			562-7064		
				62.78	0.040	09-706-04							
500	Indy 500 XC	99-02	64	70.5	Std.	09-720*	Moly-Anodized				566-0526		
	Indy 500 XC SP	99-06									20x25x21.7		
	Indy 500 Classic	2003											
	Indy RMK LC 500	00-02											
500	TX500	72-73	55.6	62	Std.	09-701		562-7010	564-6710	564-9160	566-0513		
											16x20x20		
500	500 XC SP Edge / M-10	04-05	64	77.25	Std	09-728*	Moly-Anodized	562-7280	564-7220		566-0531		
											20x25x22.8		
550	Indy 550 Supersport	99-08	65	73	Std.	09-727*	Moly-Anodized	562-7271		564-9180	566-0503		
	Indy 550 Sport Touring, ES	99-05		73.25	0.010	09-727-01*							Moly-Anodized
	Indy 550 Trail, RMK	99-08		73.5	0.020	09-727-02*							Moly-Anodized
	Indy 550 Trail Touring	03-09		74	0.040	09-727-04*							Moly-Anodized
	Indy 550 Trail Touring Dlx	00-07											
	Indy 550 Classic	03-06											
	Indy 550 Pro X Fan	2004											
	550 Indy (all)	14-19											
	550 IQ	09-13											
	550 LX	07-08											
	550 Shift	11-13											
	Super Sport 550, Edge	06-07											
	Super Sport 550, M-10	06-07											
	Trail Touring Deluxe 500	05-06											
	55 Voyageur (all)	17-19											
	WideTrak	16-19											
580	Indy 580 XLT	93-94	60	64	Std.	09-714*	Moly-Anodized	562-7140	564-8020	564-9160	566-0525		
	Indy 580 SKS	93-94		0.010	0.020	09-714-01*		Moly-Anodized					562-7142
	XLT, SP 580	93-94		0.040	0.020	09-714-02*		Moly-Anodized					
	(Monoblock)			0.040	0.020	09-714-04*		Moly-Anodized					
600 triple	Indy 600 (3 cylinder)	84-87	60	65	Std.	09-707*	Moly-Anodized	562-7070	564-8010	564-9180	566-0503		
				65.25	0.010	09-707-01*		Moly-Anodized					562-7071
				65.5	0.020	09-707-02*		Moly-Anodized					562-7072
				66	0.040	09-707-04*		Moly-Anodized					562-7074
600 triple	Monoblock 600 Piston Port		60	65	Std.	09-716*	Moly-Anodized	562-7160	564-8020	564-9160	566-0525		
	XCR 600 (Not Special)	95-97		65.25	0.010	09-716-01*		Moly-Anodized					562-7161
	Indy Triumph	2000		65.5	0.020	09-716-02*		Moly-Anodized					
	XLT 600 (piston port)	95-97		66	0.040	09-716-04*		Moly-Anodized					
	XLT Touring	96-99		66.5	0-060	09-716-06*		Moly-Anodized					
	XLT Special	97-99											
	XLT Classic	98-99											
600 triple	Non Monoblock 600 with Reed Valves		65	62.5	Std.	09-729*	Moly-Anodized		564-7				

PISTONS, RINGS, BEARINGS												
cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Cirdlip #	Needle Bearing	Crank Rod
Polaris												
600	600 HO IQ Touring, Cleanfire 600 HO IQ, LX Cleanfire 600 Dragon, IQ Dragon 600 RMK, Shift 600RR 600 Switchback 600 IQ LXT	07-13 07-14 08-10 08-12 08-09 08-12 11-15	64 64	77.25 77.25	Std. Std.	09-737* 09-937*	Moly-Anodized Hyperdryve Kit	R09-736 (special order) (these rings fit new style piston with 1.7mm groove)			566-0531 20x25x22.8	
600	600 Pro-Ride Rush 600 Rush/ES,LX,LXR,Retro 600 Rush Pro R 600 Switchback Adventure 600 Widetrak IQ	2010 11-12 11-12 10-17 2012		77.25	Std.	09-735*	Moly-Anodized	R09-736			566-0531 20x25x22.8	
600	600 AXYS PRO RMK (All) 600 Indy / SP All 600 RMK / Pro RMK 600 Rush, Pro-Ride, ES, LX 600 Switchback/Adventure/Assault 600 Switchback Pro-S/-R/-X 600 Voyager	17-19 13-20 13-19 13-19 13-19 13-19 14-20		77.25	Std.	09-736*	Moly-Anodized	R09-736			566-0531 20x25x22.8	
650 triple	Indy 650, RXL, SKS Indy 650, SKS	90-97 88-96	60	67.75 68.25 68.5 68.75	Std. 0.020 0.030 0.040	09-713* 09-713-02* 09-713-03* 09-713-04*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-7130 562-7132 562-7133	564-7040	564-9180	566-0503 18x23x22	
680 700 triple	Ultra 680, SP, SPX, Ultra Touring XCR 700 (without exhaust valves)	96-98 1997	65	66.6	Std.	09-718			564-8000	564-9180	566-0503 18x23x22	
700	Indy 700 Classic Indy 700 Classic Touring Indy 700 Deluxe 45th Anniv. Indy 700 RMK Indy 700 SKS Indy 700 XC Indy 700 XC SP Indy Pro-X Indy Pro-X2 Switchback 700	01-04 03-04 2000 97-04 97/99-03 98-00 99-05 03-04 2004 2004	68 68	81 81	Std. Std. 0.020	09-722* 09-922* 09-722-02*	Moly-Anodized Hyperdryve Kit Moly-Anodized	562-7220			566-0526 20x25x21.7	
700	700 CFI Dragon IQ 700 Dragon Switchback & RMK	07-10 08-10		81	Std.	09-734*					566-0531 20x25x22.8	
800	Indy Storm 800	94-98	65	72	Std.	09-719*	Moly-Anodized		564-7040	564-9180	566-0503 18x23x22	
800	XCR 800	99-02	65	72	Std.	09-731*	Moly-Anodized		564-7040	564-9180	566-0503 18x23x22	
800	Indy 800 Classic Indy 800 Edge Touring Indy 800 LE Indy 800 RMK Indy 800 Snow Check Spec Indy 800 SKS Indy 800 XC SP Indy 800 Pro X Indy 800 Pro X2 Indy 800 Pro XR Switchback 800	2004 04-05 2001 00/02-05 2001 2003 01-05 03-04 2004 2004 04-05	70 70	85 85	Std. Std.	09-730* 09-930*	Moly-Anodized Hyperdryve Kit	562-7300		564-9212	566-0529 22x27x24.8	
800	800 Dragon, RMK 800 IQ 800 Switchback (single ring design, can be used from 08-16)	08-10 08-10 08-10	70 70	85 85	Std. Std.	09-738* 09-938*	Moly-Anodized Hyperdryve Kit			564-9212	566-0529 22x27x24.8	
800	800 Dragon, RMK (** updated motor) 800 IQ 800 Switchback (**dual ring design - as per Polaris updated motors)	08-10 08-10 08-10	70	85	Std.	09-739*	Moly-Anodized			564-9212	566-0529	
800	Axys Pro RMK/SKS 800 Indy SP / ES 800 PRO RMK 800 RMK Assault (all options), RMK 155 800 Rush (all) 800 Switchback (all)	2016 14-16 11-16 14-16 11-16 11-16	70	85	Std.	09-733*	Moly-Anodized			564-9212	566-0529 22x27x24.8	
800	800 AXYS PRO RMK/LE 800 AXYS RMK Assault/SKS 800 Indy XC 800 RMK Assault 155 800 Rush Pro-S/X, XCR 800 Switchback 800 Titan Adventure	17-19 17-19 2019 2019 17-19 17-19 18-19	85		Std.	09-724*	Moly-Anodized					

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Cirdip #	Needle Bearing	Crank Rod
Polaris												
900	900 Fusion	05-06	80	83	Std.	09-732*	Moly-Anodized	562-9165		564-9212	566-0529	
	900 RMK	05-06									22x27x24.8	
	900 Switchback	05-06										
Sachs												
280	280/290			73	Std.	09-1110		562-9110				
290				73.5	0.020	09-1111		562-9111				
SkiDoo												
250	Elan 250, E	71-78	66	69.5	Std.	09-740		562-7400		564-9180	566-0505	
	Elan 250	79-96		70	0.020	09-740-02		562-7402			18x22x22	
				70.5	0.040	09-740-04		562-7404				
				71	0.060	09-740-06						
				71.5	0.080	09-740-08		562-7408				
				72	0.100	09-740-10						
250	Elan 250 (SS / Twin)	73-79		54	Std.	09-745		564-7450	564-7450	564-9150	566-0514	
					0.020	09-745-02		562-7452			15x19x20	
268	Type 253											
269	Citation 3500 (268cc)	79-84	61	72	Std.	09-741*	Moly-Anodized	562-7410	564-6930		566-0505	
277	Citation 268 LS, LSE (268)	85-91		72.25	0.010	09-741-01*	Moly-Anodized	562-7411			18x22x22	
	Freestyle / Session 300F	06-08		72.5	0.020	09-741-02*	Moly-Anodized	562-7412				
	Skandic 277	1983		73	0.040	09-741-04*	Moly-Anodized	562-7414				
	Skandic Tundra 277, 300F	07-09		73.5	0.060	09-741-06*		562-7416				
	Tundra 269 LT, Tundra 300F	85-96/06										
294	Elan 294		57.5	57	Std.	09-764		562-7640	564-7640	564-9150	566-0514	
300	TNT 294				0.010	09-764-01		562-7641			15x19x20	
	Citation 300	78-79			0.020	09-764-02		562-7642				
300	Olympique 300, S, M	71-77	66	76	Std.	09-742		562-7420	564-7420	564-9180	566-0505	
320	Olympique 320, E	1969		76.5	0.020	09-742-02		562-7422			18x22x22	
				77	0.040	09-742-04		562-7424				
300	Olympique 300 Twin, F/C	75-78		55.5	Std.(left)	09-770		562-7710	564-7700	564-9180	566-0505	
					Std.(right)	09-771					18x22x22	
					0.010(left)	09-770-01						
					0.010(right)	09-771-01		562-7711				
					0.020(left)	09-770-02						
					0.020(right)	09-771-02		562-7712				
335	Olympique 335	69-72	70	78	Std.	09-746		562-7460	564-7420	564-9180	566-0505	
	Skandic 335	70-73			0.010	09-746-01		562-7461			18x22x22	
					0.020	09-746-02		562-7462				
340	Blizzard X-Country 340 L/C	1979	61	59.5	Std.	09-750		562-7500	564-7500	564-9180	566-0505	
	Blizzard 6500 Plus (340cc)	1978		59.75	0.010	09-750-01		562-7501			18x22x22	
	Blizzard 7500 Plus (340cc)	79-81		60	0.020	09-750-02		562-7502				
				60.5	0.040	09-750-04		562-7504				
340	Everest 340, E	77-79	61	59.5	Std.(left)	09-747		562-7480	564-7470	564-9180	566-0505	
	Olympique 340, E	75-79			Std.(right)	09-748		562-7480			18x22x22	
	TNT 340	72-76			0.010(left)	09-747-01		562-7481				
					0.010(right)	09-748-01		562-7481				
					0.020(left)	09-747-02		562-7482				
					0.020(right)	09-748-02		562-7482				
					0.040(left)	09-747-04		562-7484				
					0.040(right)	09-748-04		562-7484				
340	TNT F/A 340	73-78	61	59.5	Std.	09-765		562-7650			566-0505	
				59.75	0.010	09-765-01		562-7651			18x22x22	
				60	0.020	09-765-02		562-7652				
				60.5	0.040	09-765-04		562-7654				
340	TNT RV 340	76-80	54	63	Std.	09-767		562-7670	564-7530	564-9180	566-0505	
				63.25	0.010	09-767-01		562-7671			18x22x22	
				63.5	0.020	09-767-02		562-7672				
377	Citation 4500 (377cc)	79-83	61	62	Std.	09-751*	Moly-Anodized	562-7510	564-7500	564-9180	566-0505	
	Formula Deluxe 377	99-02		62.25	0.010	09-751-01*	Moly-Anodized	562-7511			18x22x22	
	Formula S 377	95-96/99-00		62.5	0.020	09-751-02*	Moly-Anodized	562-7512				
	Legend 380 Fan	03-04		63	0.040	09-751-04*	Moly-Anodized	562-7514				
	MX-Z 380	01-06										
	GSX Fan 377	05-06										
	GTX Fan	2006										
	Grand Touring 380F	01-04										
	Nordik 377	81-84										
	Safari 377	84-94										
	Safari 377 L-LE	90-94										
	Saga 377	1989										
	Scout 377	89-92										
	Skandic 377	82-87										
	Skandic 380	98-00										
	Skandic II 377, R	92-95										
	Touring 377 L, LT	95-00										
	Touring 377 LE	93-95										
	Touring 377 E	96-00										
	Touring 377 ELT	1997										

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Cirdip #	Needle Bearing	Crank Rod					
SkiDoo																	
399	Alpine 399	70-71	61	64.5	Std.(pto)	09-768	1R/1L	562-7690	564-7530	564-9180	566-0505 18x22x22						
	Nordic 399	70-71		Std.(mag)	09-769	1R/1L	562-7690										
	Olympique 399	69-73		Std.(pto)	09-753	2R	N/A										
	Valemont 399	1971		64.75	0.010	N/A	1R/1L	562-7691									
					0.010	N/A	2R	562-7541									
					0.010(mag)	09-754-01	2R	562-7541									
	65	0.020(mag)		09-754-02	2R	562-7542											
0.020(pto)		09-753-02	2R	562-7542													
0.020(pto)		09-768-02	1R/1L	562-7692													
438	Blizzard 438 F/A	77	61	67.5	Std.	09-766		562-7660	564-6930	564-9180	566-0505 18x22x22						
	TNT 440 F/A	74-77		67.75	0.010	09-766-01		562-7661									
		68		0.020	09-766-02		562-7662										
		68.5		0.040	09-766-04		562-7664										
440	Alpine 440	72-74	61	67.5	Std.(left)	09-758		562-7590	564-7040	564-9180	566-0505 18x22x22						
	Everest 440 F/C	74-79		Std.(right)	09-759		562-7590										
	Nordic 440	1972		67.75	0.010(left)	09-758-01		562-7591									
	Olympique 440	73-76		0.010(right)	09-759-01		562-7591										
	TNT 440 F/C	71-78		68	0.020(left)	09-758-02		562-7592									
	Valemont 440	1973		0.020(right)	09-759-02		562-7591										
		68.5		0.040(left)	09-758-04		564-7000										
440	MX-Z 440 ZX L/C	99-06	65.8	65	Std	09-786*	Moly-Anodized			564-9180							
	MX ZX 440 Racing	04-07															
440	MX-Z 440 F	97-98	61	67.5	Std.	09-752*	Moly-Anodized	562-7520	564-7530	564-9180	566-0505 18x22x22						
447	Nordik 50 (440cc)	87-91		67.75	0.010	09-752-01*	Moly-Anodized	562-7521									
	Safari 440 LX, LXE	90-92		68	0.020	09-752-02*	Moly-Anodized	562-7522									
	Skandic 440	2001															
	Touring 440 LE F/C	97-98															
	Touring SLE	95-99															
Safari 447	84-86																
444	444, 452, 462, 464, 467 L/C		64						564-6930		566-0505 18x22x22						
452	Elite 450 L/C	78-80		69.5	Std.	09-761*	Moly-Anodized	562-7610									
462	SS-25 462	1984		69.75	0.010	09-761-01*	Moly-Anodized	562-7611									
464	Everest 444 L/C	78-79		70	0.020	09-761-02*	Moly-Anodized	562-7612									
467	Everest 464 L/C	80-83		70.5	0.040	09-761-04*	Moly-Anodized	562-7614									
	Formula GLX 467	1990															
	Formula MX 467, LT, XTC	85-93															
467	Formula MX 467, Z	93-94															
	Formula SP 467	85-86															
	Formula SS 467	85-86															
	Formula ST 467	1994															
	Formula XT 467	1994															
	Safari GLX 467, LC, LCE	90-92															
	Grand Touring 470	1995															
	Summit 470	94-95															
454	Blizzard 9500 Plus (454cc)	79-82		61	67.5	Std.	09-760						562-7600	564-6930	564-9180	566-0505 18x22x22	
		67.75			0.010	09-760-01		562-7601									
		68			0.020	09-760-02		562-7602									
		68.5			0.040	09-760-04		562-7604									
500	500 L/C Rotary Valve Type 494		65.8						564-6930		566-0505 18x22x22						
	Formula 500	2000		69.5	Std.	09-780*	Moly-Anodized	562-7800									
	Formula Deluxe 500 L/C	97-00		69.75	0.010	09-780-01*	Moly-Anodized										
	Formula Z 500 L/C	1999		70	0.020	09-780-02*	Moly-Anodized	562-7802									
	Grand Touring 500	98-99		70.5	0.040	09-780-04*	Moly-Anodized										
	MX-Z 500	98-99															
	Summit 500	96-00															

PISTONS, RINGS, BEARINGS

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
SkiDoo												
503	Blizzard 5500, MX (503cc)	79-84	61	72	Std.	09-741*	Moly-Anodized	562-7410	564-6930		566-0505	09-412
	Cheyenne 503	88-91		72.25	0.010	09-741-01*	Moly-Anodized	562-7411			18x22x22	
	Escapade 503	87-89		72.5	0.020	09-741-02*	Moly-Anodized	562-7412				
	Grand Touring F (503cc)	01-02		73	0.040	09-741-04*	Moly-Anodized	562-7414				
	Grand Touring Cargo F	2001										
	Nordik 60 (503cc)	87-91										
	Safari 503	88-91										
	Safari Rally 503	93-94										
	Skandic II 503	86-94/97										
	Skandic WT, SWT F/C	98-03										
	Skandic Sport 503 F/C	2003										
	Stratos 503	87-88										
	Touring 503 SLE F/C	95-99										
	Voyager 503	1989										
521	Safari Grand Luxe 521 L/C	1986										09-424
	Safari 521 L/C	86-94										
	Blizzard 9700 (521cc)	83-84										
	Formula Plus 521	86-91										
	Formula SL, 521	95-99										
550	Expedition 550 F, Sport	05-17		76	Std.	09-743*	Moly-Anodized				566-0524	
	Freestyle 550, Back Country, Park, Session	07-09		76.25	0.010	09-743-01*	Moly-Anodized				20x24x22.7	
	Grand Touring Sport 550F	03-15		76.5	0.020	09-743-02*	Moly-Anodized					
	GSX 550F	05-10		77	0.040	09-743-04*	Moly-Anodized					
	GTX 550F	05-09										
	Legend 550 F	03-04										
	MX-Z 550 Fan	03-14										
	Renegade Sport 550F	10-14										
	Skandic SWT (550 F)	04-17										
	Skandic SUV (550F)	04-10										
	Skandic Tundra LT (550F)	08-12										
	Skandic WT (550 F)	04-17										
	Summit Fan 550F	03-09										
	Tundra 550F	09-17										
583	Formula 583	1997	64	76	Std.	09-772*	Moly-Anodized	562-7720	564-7530		566-0505	09-424
	Formula Deluxe 583	98-99		76.25	0.010	09-772-01*	Moly-Anodized				18x22x22	
	Formula Z 583	94-99		76.5	0.020	09-772-02*	Moly-Anodized	562-7722				
	Grand Touring 583, XTC	93-99		77	0.040	09-772-04*	Moly-Anodized					
	Mach 1 583, XTC	89-90										
	MX-z 583	96-98										
	Summit 583	94-98										
	Mach I 617	91-92										
500SS	600 L/C and 500SS non HO ONLY											
600	Formula Deluxe 600	00-01	65.8	76	Std.	09-785*	Moly-Anodized			564-9183	566-0531	09-406 mag
	Formula Deluxe GSE	2001		76.25	0.010	09-785-01*	Moly-Anodized				20x25x23	09-407 pto
	GSX Sport (500 SS)	05-10		76.5	0.020	09-785-02*	Moly-Anodized					
	GTX Sport (500 SS)	06-09										
	Grand Touring 600	00-01										
	Grand Touring SE, GS	02-03										
	Grand Touring Sport 600	10-15										
	Legend Sport 600 RER	2003										
	MX-Z 600	99-01										
	MX-Z Adrenaline 600	2001										
	MX-Z Trail 600	01, 03-04										
	MX-ZZX 600	2001										
	MX-Z Adrenaline 500SS	05-06										
	MX-Z Sport 600	02, 10-17										
	MX-Z Trail 500SS	04-09										
	MX-Z TNT 500SS	08-10										
	Renegade 600 Sport	15-17										
	Skandic WT LC 600	01-10										
	Skandic SUV	03-07										
	Sport 600 LC	2002										
	Summit 600, RER Sport	99-01/11-18										
	Summit Everest 500SS	2009										
600 triple	Formula III 600	95-99	61	64.5	Std.	09-774		562-7740	564-7530	564-9180	566-0503	09-408-08
								Top Ring doesn't fit OE piston			18x23x22	
600	600 HO and E-Tec (all)	03-18	73	72	Std.	09-777*	Moly-Anodized	562-7770	564-7770	564-9183	566-0531	
	Expedition TUV 600, HO, SDI	05-17				(single ring design)					20x25x23	
	GSX Limited SDI 600	04-09	73	72	Std.	09-877*						
	GSX Sport 600 HO	04-07					2 Ring design					
	GTX Limited, Sport 600, SDI	06-09	73	72	Std.	09-977*						
	Legend Grand Touring SE / SE 600	2004					Hyperdryve Kit					

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
SkiDoo												
600	Legend Grand Touring Sport	2004	73	72	Std.	09-777*	Moly-Anodized (single ring design)	562-7770	564-7770	564-9183	566-0531 20x25x23	
	Legend Sport SDI	2004										
	MXZ 600 HO (all)	03-04	73	72	Std.	09-877*						
	MX-Z REV X	2003					2 Ring design					
	MX-ZX 600	04-06	73	72	Std.	09-977*						
	MX-Z REV Sport	2003					Hyperdryve Kit					
	MX-Z Adrenaline / Renegarde 600 HO E-Tec	03-09										
	MX-Z Renegade X 600 HO	05-06										
	MX-Z Blizzard 600 HO	2007										
	Skandic WT L/C	01-04										
	Skandic SUV 600 Adrenaline	08-09										
Summit 600 Adrenaline	03-09											
Summit 600 HO E-Tec	2009											
600	MxZx 600 RS	13-17		72	Std.	09-787*	Moly-Anodized					
600	Backcountry 600R ETEC	2019		72.17		09-776*	Moly-Anodized					
	Grand Touring 600R ETEC	2019										
	MZX 600 RS / X	18-19										
	Renegade 600R ETEC Adrenaline/Enduro/X	2019										
	Summit 600R ETEC	2019										
617	Formula Plus 617, EFI, X	92-93	64	76.5	Std.	09-772*	Moly-Anodized	562-7720	564-7530		566-0505	
	Formula STX 617, Z	94-96			0.010	09-772-01*	Moly-Anodized			566-0505 18x22x22		
				0.020	09-772-02*	Moly-Anodized	562-7722					
				0.040	09-772-04*	Moly-Anodized						
640	Alpine 640		70	76	Std.(left)	09-762		562-7620	564-7420	564-9180	566-0505	
	Nordic 640	70-74			Std.(right)	09-763	562-7642	562-7642	18x22x22			
	TNT 640	71-72			0.010(left)	09-762-01	562-7621					
	Valmont 640	71-72			0.010(right)	09-763-01	562-7631					
					0.020(left)	09-762-02	562-7622					
			0.020(right)	09-763-02	562-7632							
			0.040(left)	09-762-04	562-7624							
670	Formula Deluxe 670	1999	70	78	Std.	09-773*	Moly-Anodized	562-7730	564-7730		566-0524	09-405
	Formula SS 670	95-97			0.010	09-773-01*	Moly-Anodized			20x24x22.7	PTO	
	Formula Z 670	98-99			0.020	09-773-02*	Moly-Anodized	562-7732				
	Grand Touring 670 SE	94-97			0.040	09-773-04*	Moly-Anodized					
	Mach I 670	93-96					(Domed)					
	MX-Z 670	97-98										
	Summit 670 HO	95-99										
	(does NOT fit Summit X 670 HO)											
670	MX-Z 670 HO	1999	70	78	Std.	09-779*	Moly-Anodized	562-1470			566-0526	
	Summit X 670 HO	98-99		78.5	0-020	09-779-02*	Moly-Anodized			20x25x21.8		
			79	0-040	09-779-04*	Moly-Anodized	(Almost Flat)					
700 triple	Formula III 700	98-00	61	69.75	Std.	09-781*		562-7810	564-8000		566-0503	09-406 Mag
	Grand Touring 700 Triple	98-00						18x23x22	09-407 PTO			
	Grand Touring SE Triple	97-98										
	Mach	97-00										
700	Summit 700	2000	73	78	Std.	09-783*	Moly-Anodized	562-7830		564-9183	566-0531	
	Summit High Mark	00/03						20x25x23				
	Summit Sport 700 RER	2002										
	Summit X 700	01-03										
	Summit Adrenaline RER 700	2003										
700	Formula Deluxe GS, GSE 700	00-01	73	78	Std.	09-7						

PISTONS, RINGS, BEARINGS

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
SkiDoo												
800	Type 793											
	Grand Touring SE 800	02-03	75.7	82	Std.	09-778*	Moly-Anodized	562-9145		564-9183	566-0531	09-427 PTO
	GSX Limited 800	04-07					Single Ring Design				20x25x21.8	
	GTX Limited 800	06-07	75.7	82	Std.	09-788*	2 Ring design	562-9145				
	Legend SE 800	02-04										
	Legend GT SE 800	2004	75.7	82	Std.	09-978*	Hyperdryve Kit					09-406 mag
	MX-Z 800	01-02										09-407 pto
	MX-Z Blizzard	2007										09-416
	MX-Z X 800	01-07										
	MX-Z Renegade 800	03-07										
	MX-Z Renegade X	05-06										
	MX-Z Rev, RER	2003										
	MX-Z Adrenaline 800	01/03-07										
	Summit 800 Highmark	01-05										
	Summit Adrenaline	03-04										
	Summit Adrenaline 144	01-07										
	Summit X Sport											
800	P-Tec 2007/08-10 *** uses thinner 1.4mm rings							562-7490				
	ETEC 2010+ use 1.9mm rings,							562-7550				
	800R** & ***	07-10	75.7	82	Std.	09-755*(Moly-Anodized)	1.9mm 1 ring	562-7550		564-9210	566-0551	09-417
	** Note - will fit 2007 model only when using needle bearing 566-0551		75.7	82	Std.	09-849*(2 rings)		562-8490			21x27x24.7	
	Expedition 800 ETEC	16-18										
	Freeride 137, 146, 154	12-17	75.7	82	Std.	09-955*(Hypre Drive)	1.9mm single	562-7550				
	GSX Limited 800 ***	2008										
	GSX SE 800RE XR	12-15										
	MX-Z Adrenaline 800, Power Tec ***	08-10										
	MX-Z Renegade, X, Power Tec ***	08-10										
	MX-Z X 800, P-Tec	08-10										
	MXZ TNT 800R ETEC	11-17										
	MXZ X 800R, XRS, 800RE, ETEC	10-17										
	Renegade 800 ETEC (All)	10-18										
	Summit Everest 800R, Hillclimb ***	08-10										
	Summit Everest, Freeride ETEC	10-15										
	Summit SP 800RE XM	12-15										
	Summit Sport 800R	08-16										
	Summit X 800R* & ***	07-09										
	Summit X 800R, RE, XM all ETEC	10-15										
800	Expedition TUV V-800	07-09		90.96	Std.	557-2600*	Namura kit					09-426
	Expedition Sport V-700	07-08		91.46	0.020	557-260002*	Moly-Anodized					mag & Ctr
	Legend Touring	2009		91.96	0.040	557-260004*						09-427
	Legend Touring, Trail V-800	2007		92.46	0.060	557-260006*						PTO
	Skandic SWT V-800	07-11										
	Skandic Tundra V-800	07-09										
850	850 ETEC All	17-19		90.96	Std.	09-789*	Moly-Anodized					09-426
1000	Mach Z Adrenaline 1000	05-08	82	88	Std.	09-744*	Moly-Anodized				566-0557	
	Mach ZX 1000	07-08									24x29x24.8	
	Mach Z LT 1000	2008										
	Mach Z Renegade 1000	2007										
	Summit Highmark Series	05-08										
SnoJet												
338			59.6	60	Std.	09-803	Missing ports	R09-747-02	564-7470	564-9180	566-0505	
				60.25	0.010	09-803-01	Missing ports	for stock piston			18x22x22	
				60.5	0.020	09-803-02	Missing ports					
				61.25	0.030	09-803-03	Missing ports					
Yamaha												
250	BR 250	82-95	64	70	Std.	09-800		562-8000	564-8000	564-9180	566-0505	
	BR 250T, TS	85-03		70.25	0.010	09-800-01		562-8001			18x22x22	
	BR 250TS	84-97		70.5	0.020	09-800-02		562-8002				
				71	0.040	09-800-04						
250	Enticer ET 250 (all)	77-81	59	73	Std.	09-801		562-8010	564-8010	564-9180	566-0505	
				73.25	0.010	09-801-01		562-8011			18x22x22	
				73.5	0.020	09-801-02		562-8012				
				74.25	0.030	09-801-03		562-8013				
				74	0.040	09-801-04		562-8014				
292	GP 292	72-73	70	73	Std.	09-812		562-8120	564-810	564-9180	566-0505	
	SM 292	73-74		73.25	0.010	09-812-01		562-8121			18x22x22	
				73.5	0.020	09-812-02		562-8122				
292	SL 292	71-72	70	73	Std.	09-810		562-8100	564-810	564-9180	566-0505	
				73.5	0.020	09-810-02		562-8102			18x22x22	

PISTONS, RINGS, BEARINGS

cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
Yamaha												
300	Enticer ET 300 (all)	80-84	59.6	56 56.25 56.5 56.75	Std. 0.010 0.020 0.030	09-811 09-811-01 09-811-02 09-811-04		562-8110 562-8111 562-8112 562-8114	564-8110	564-9180	566-0513 16x20x20	
338 340	GP 338 GS 338, 340 SL 338	1973 76-79 1974	59.6	60 60.25 60.5 61.25	Std. 0.010 0.020 0.030	09-803 09-803-01 09-803-02 09-803-03		562-8030 562-8031 562-8032 562-8033	564-7470	564-9180	566-0505 18x22x22	
338	GPX 338 F/A SL 338 GS 338, 340	74-75 1974 76-79	59.6	60 60.25 60.5	Std. 0.010 0.020	09-815 09-815-01 09-815-02		562-8150 562-8151 562-8152	564-7470	564-9180	566-0505 18x22x22	
340	CS 340, E Ovation CS 340, LE Ovation Excel III EC 340 Enticer ET 340	78-88 81-88 89-95 97-98	59.6	60 60.25 60.5 61.25 61 61.5	Std. 0.010 0.020 0.030 0.040 0.060	09-802* 09-802-01* 09-802-02* 09-802-03* 09-802-04* 09-802-06*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-8020 562-8021 562-8022 562-8023 562-8024 562-8026	564-8020	564-9160	566-0522 16x20x22.5	
340	Exciter EX 340 STX 340	76-78 76-77	59.6	60 60.25 60.5 60.75 61	Std. 0.010 0.020 0.030 0.040	09-804 09-804-01 09-804-02 09-804-03 09-804-04		562-8040 562-8041 562-8042 562-8043 562-8044	564-7470	564-9180	566-0505 18x22x22	
400 410	Enticer ET 400 Enticer Trapper ET 410 TR F/C	89-91 92-98	59.6	66 66.25 66.5	Std. 0.010 0.020	09-805 09-805-01 09-805-02		562-8070 562-8071 562-8072	564-6710	564-9160	16mm	
400 433 440	433 w/cutaway int. reed valve STX 400 GP 433, 433 w/reed valves TL 433 Exciter EX 440 GP 440 Prestige PR 440	76-77 1975 1975 76-81 76-78 76-77	59.6	68 68.25 68.5 69 69.5	Std. 0.010 0.020 0.040 0.060	09-806 09-806-01 09-806-02 09-806-04 09-806-06		562-8060 562-8061 562-8062 562-8064 562-8066	564-8010	564-9180	566-0505 18x22x22	
433	433 no cutaway piston port GP 433, 433 w/reed valves S 433	72-73 1971	59.6	68 68.25	Std. 0.010	09-827 09-827-01		562-8270 562-8271	564-8000	564-9180	566-0505 18x22x22	
	SL 433 SS 433	1972 1974		68.5 69	0.020 0.040	09-827-02 09-827-04		562-8272 562-8274				
433	GPX 433 SR 433	71-75 71-75	59.6	68 68.25 68.5 69	Std. 0.010 0.020 0.040	09-806 09-806-01 09-806-02 09-806-04		562-8140 562-8141 562-8142 562-8144		564-9180	566-0505 18x22x22	
440	SRX 440 (will not fit 81, don't try)	78-80	59.6	68.5 68.75 69	Std. 0.010 0.020	09-818 09-818-01 09-818-02		562-8180 562-8181 562-8182	564-8080	564-9200	566-0521 20x25x24	
440	SS 440	80-83	64	66 66.25 66.5	Std. 0.010 0.020	09-807 09-807-01 09-807-02		562-8070 562-8071 562-8072	564-8070	564-9180	566-0505 18x22x22	
480 500	Mountain Lite 480 Phazer 480, E Phazer II Phazer 500, Deluxe Phazer Mountain Lite Venture 480 GT, TF, XL Venture XL Touring	97-98 84-98 90-94 99-01 00-01 91-98 99-00	59.6	72 72.25 72.5 73	Std. 0.010 0.020 0.040	09-813* 09-813-01* 09-813-02* 09-813-04*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-8130 562-8131 562-8132	564-8010	564-9180	566-0505 18x22x22	09-455
500	SX 500R Venture 500 L/C V-Max 500, DX, LE, ST, SX V-Max 500 XT, XCT	00-01 97-01 94-01 1998	68	68 68.5	Std. 0.020	09-825* 09-825-02	Moly-Anodized		564-8080	564-9200	566-0521 20x25x24	02531
540	Excel IV EC 540 SRV 540 Viking VK 540 Excel V XL 540	79-85 80-91 88-05 85-90	64	73 73.25 73.5 74	Std. 0.010 0.020 0.040	09-808* 09-808-01* 09-808-02* 09-808-04*	Moly-Anodized Moly-Anodized Moly-Anodized Moly-Anodized	562-8170 562-8171 562-8172	564-8080	564-9200	566-0521 20x25x24	09-458
540	V-Max 540	83-91	64	73	Std.	09-816		562-8160	564-8080	564-9200	566-0521	
570	Exciter 570 Exciter II 570	87-90 91-93	68	73 73.25 73.5 74	Std. 0.010 0.020 0.040	09-817 09-817-01 09-817-02 09-817-04		562-8170 562-8171 562-8172	564-8080	564-9200	566-0521 20x25x24	
600	Mountain Max 600 Venture 600 L/C V-Max 600 DX, LE, ST, SX, XT XT 600, XCT	98-99 97-99 94-99 1998	68	74.8 75.3	Std. 0.020	09-826* 09-826-02*	Moly-Anodized Moly-Anodized	562-8260		564-9200	566-0521 20x25x24	02531

PISTONS, RINGS, BEARINGS

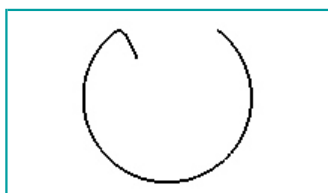
cc	Model	Year	Stroke mm	Bore mm	Size	TCI# Piston Kit	Notes	TCI # Rings	Wrist Pin	Rplcmnt Circlip #	Needle Bearing	Crank Rod
Yamaha												
600	Mountain Max 600	00-02	59	65	Std.	09-830*	Moly-Anodized		564-8080	564-9200	18mm	09-437
	SX 600R	00-02										
	SX 600 Venom, Venom ER	04-06										
	Venture 600	99-06										
	V-Max 600 Deluxe, SX	00-01										
	V-Max 600 ER	2002										
700	696cc w/ 3 separate blue heads-stock Triple Pipe		62	69	Std.	09-831*	Moly-Anodized		564-0829	564-9200	566-0526 20x25x21.7	na
	SR X 700	98-02										
	SX 700 Viper (Series)	02-05										
	SX 700 Viper ER/Mountain	03-06										
	Venture 700	2004										
700	698cc Red mono head - Stock Single pipe		59.6	70.5	Std.	09-828*	Moly-Anodized		564-8080	564-9200	566-0526 20x25x21.7	na
	Mountain Max 700	98-04										
	SX 700R	00-01										
	Venture 700	98-03										
	V-Max 700	97-02										
	V-Max 700, Deluxe	99-01										
	V-Max 700 SX	97-99										
	V-Max XTC, DX	1998										

* indicate Moly surface treatment and hard anodized piston crowns

NEEDLE BEARING & WRIST PIN SIZES AND PRICING

Part #	Retail
Wrist Pin	
564-6710	\$8.95-J
564-6750	\$8.95-J
564-6840	\$8.95-J
564-6850	\$8.95-J
564-6880	\$8.95-J
564-6900	\$8.95-J
564-6920	\$8.95-J
564-6930	\$8.95-J
564-6970	\$8.95-J
564-7000	\$8.95-J
564-7020	\$8.95-J
564-7040	\$8.95-J
564-7420	\$8.95-J
564-7450	\$8.95-J
564-7470	\$8.95-J
564-7500	\$8.95-J
564-7530	\$8.95-J
564-7640	\$8.95-J
564-7700	\$8.95-J
564-7730	\$8.95-J
564-8000	\$8.95-J
564-8010	\$8.95-J
564-8020	\$8.95-J
564-8070	\$8.95-J
564-8080	\$8.95-J
564-810	\$8.95-J
564-8110	\$8.95-J

Part #	Description	Retail
Circlips		
564-9150	15 mm	\$2.95-J
564-9160	16 mm	\$2.95-J
564-9161	16 mm	\$2.95-J
564-9180	18 mm	\$2.95-J
564-9182	18 mm	\$2.95-J
564-9192	19 mm	\$2.95-J
564-9200	20 mm	\$2.95-J
564-9210	21 mm	\$3.95-J



Part #	Description	Retail
Needle Bearing		
566-0501	16x20x22	\$6.95-J
566-0502	16x21x20	\$7.95-J
566-0503	18x23x22	\$7.95-J
566-0504	18x22x23	\$7.95-J
566-0505	18x22x22	\$7.95-J
566-0506	16x20x24	\$7.95-J
566-0507	18x22x19	\$7.95-J
566-0508	20x24x19	\$7.95-J
566-0509	20x24x22	\$7.95-J
566-0510	18x22x28	\$7.95-J
566-0511	20x26x32	\$7.95-J
566-0512	20x24x24	\$7.95-J
566-0513	16x20x20	\$7.95-J
566-0514	15x19x20	\$7.95-J
566-0515	16x22x17	\$7.95-J
566-0516	15.5x21.5x19.8	\$7.95-J
566-0517	20x24x30	\$7.95-J
566-0518	16x20x23	\$7.95-J
566-0519	22.5x29x13.5	\$7.95-J
566-0520	18x23x21	\$7.95-J
566-0521	20x25x24	\$9.95-J
566-0522	16x20x22.5	\$7.95-J
566-0523	20x26x24	\$9.95-J
566-0524	20x24x22.7	\$8.95-J
566-0525	16x20x21.7	\$7.95-J
566-0526	20x25x21.6	\$7.95-J
566-0527	20x25x24.8	\$7.95-J
566-0529	22x27x25	\$7.95-J
566-0531	20x25x22.8	\$9.95-J
566-0550	18x23x23.8	\$7.95-J
566-0551	21x27x24.7	\$9.95-J
566-0555		\$7.95-J

OEM Style



T-Moly Series



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