



Impact Driver

• For loosening screws rusted and tightened so firmly that they cannot be loosened with ordinary screwdrivers. This can also be used for tightening screws & fits firmly, as it is reversible. Replacement Short Bits

DESCRIPTION	PART#	RETAIL
Impact Driver Set	860-2500	\$16.95-J

HeliCoil
innovation in thread repair.

THREAD REPAIR SETS



Heli-Coil offers a complete range of kits and sets for the repair of damaged threads on motorcycles. The Heli-Coil Motorcycle Thread Repair Set contains metric sizes for repairs on Japanese and European motorcycles: M6, M8 and M10. M10 inserts are available in two lengths: 15mm for most repairs, and 25mm - extra length for critical head bolt repairs.

Heli-Coil has all you need in metric thread repair items. Available from stock are Metric Coarse kits in size M3 through M20. All Metric kits are packaged in durable vinyl pouches and contain tap, installation tool, a quantity of inserts and complete instructions.

** DO NOT USE HELI-COIL WIRE INSERTS TO REPAIR TAPER SEAT SPARK PLUG PORTS.*

THREAD REPAIR KITS

Shop Thread Kit

860-4650

\$336.95-J

Kit Contains: Taps, installation tools and inserts to repair the following sizes:

THREAD SIZE	LENGTH	# PER KIT	REPLACEMENT INSERT PART#	RETAIL	PACKAGE QUANTITY
M6x1	9.0	12	860-1084-6	\$12.95-J	12
M8x1.25	12.0	12	860-1084-8	\$14.95-J	12
M10x1.25	15.0	10	860-4649-10	\$20.95-J	12
M10x1.25	25.0	10	860-4649-10-2	\$18.95-J	6

Fine Thread Kits

PART #	RETAIL	THREAD SIZE	LENGTH	# PER KIT	REPLACEMENT INSERT PART#	RETAIL	PACKAGE QUANTITY
860-5544-16	\$178.95-J	M16x1.50	24.0	6	860-3745-16	\$34.95-J	6
860-5544-14	\$158.95-J	M14x1.50	21.0	6	860-3745-14	\$27.95-J	6
860-5544-12	\$143.95-J	M12x1.50	18.0	6			

Coarse Thread Repair Kits

PART #	RETAIL	THREAD SIZE	LENGTH	# PER KIT	REPLACEMENT INSERT PART #	RETAIL	PACKAGE QUANTITY
860-5546-3	\$154.95-J	M3x0.5	4.5	12	860-1084-3	\$12.95-J	12
860-5546-4	\$81.95-J	M4x0.7	6.0	12	860-1084-4	\$12.95-J	12
860-5546-5	\$72.95-J	M5x0.8	7.5	12	860-1084-5	\$12.95-J	12
860-5546-6	\$70.95-J	M6x1	9.0	12	860-1084-6	\$12.95-J	12
860-5546-7	\$76.95-J	M7x1	10.5	12	860-1084-7	\$15.95-J	12
860-5546-8	\$65.95-J	M8x1.25	12.0	12	860-1084-8	\$14.95-J	12
860-5543-10	\$106.95-J	M10x1.25	15.0	6	860-4649-10	\$20.95-J	6
860-4647-10-1	\$138.95-J	M10x1.25	25.0	12	860-4649-10-2	\$18.95-J	6
860-5546-10	\$80.95-J	M10x1.5	15.0	12	860-1084-10	\$20.95-J	12
860-5546-12	\$93.95-J	M12x1.75	18.0	6	860-1084-12	\$17.95-J	6
860-5546-14	\$143.95-J	M14x2	21.0	6			
860-5546-16	\$158.95-J	M16x2	24.0	6			
860-5546-18	\$166.95-J	M18x2.5	27.0	6			
860-5546-20	\$180.95-J	M20x2.5	30.0	6			
860-5521-10	\$108.95-J	15/8 - 11	0.938	6			

Essentials
Performance
Windshield
Add-on
Skis & Runners
Tracks
Suspension
Clutch
Comet
Belts
Piston & Gasket
Engine
Electrical
Carb
Brakes
Cables
Chemical & Tools

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Helicoil Inserts

860-3745-12

\$27.95-J

- Helicoil Insert 12 x 1.5mm



HELICOIL

THREAD REPAIR SETS

Original Spark Plug Port Thread Repair Kit

These Spark Plug Repair Kits offer the highest quality and most durable repair available. The first choice of professional mechanics and engine rebuilders, Heli-Coil Wire Spark Plug Inserts are available for any engine. Kits are available in sizes M10, M12, M14, M18, and 7/8". Each kit contains a piloted tap (no drilling necessary), an installation tool, and a quantity of inserts. The M12 and M14 Kits contain several insert lengths to accommodate all spark plug reaches. Heli-Coil Spark Plug Inserts are the preferred method of repair specified by virtually all North American and foreign vehicle manufacturers.

PART # -	RETAIL	THREAD SIZE	LENGTH	QTY	REPLACEMENT			REPLACEMENT	
					INSERT PART #	RETAIL	QTY	TAP PART#	RETAIL
860-5523-10	\$193.95-J	10-1.0mm	1/2"	24	860-474-4	\$10.95-J	6	860-1030-10	\$71.95-J
860-5523-12	\$198.95-J	12-1.25mm	1/2"	12	860-482-1	\$13.95-J	6	860-1030-12	\$73.95-J
			3/4"	12	860-482-2	\$15.95-J	6		
			3/8"	6	860-512	\$10.95-J	6		
860-5523-14	\$222.95-J	14-1.25mm	3/8"	6	860-512	\$10.95-J	6	860-1030-14	\$78.95-J
			7/16"	6	860-513	\$13.95-J	6		
			0.472"	6	860-513-20	\$13.95-J	6		
			1/2"	6	860-513-13	\$16.95-J	6		
860-5523-18	\$248.95-J	18-1.50mm	1/2"	24	860-513-10	\$22.95-J	6	860-1030-18	\$105.95-J
			3/4"	6	860-513-10	\$22.95-J	6		
860-550	\$339.95-J	7/8-18	1/2"-5/8"	10	860-514-6	\$21.95-J	6		



Drill



Tap



Install



Save-A-Thread Spark Plug Thread Repair Kit

The easiest way to permanently repair stripped spark plug port threads. The growing number of "do-it-yourselfers" and the need for quick repairs on the spot make this kit a must for any shop. The Heli-Coil Save-A-Thread Insert is serrated at the top. When this portion of the insert is expanded it embeds itself into the port and never comes out. Available for 14M x 1.25 repairs, the kit contains a piloted tap (no drilling necessary), an expanding tool, and three inserts: Short, normal and long reaches, to accommodate all spark plug reaches.

PART #	RETAIL	THREAD SIZE	QTY	REACH	REPLACEMENT		PACKAGE QUANTITY
					INSERT PART #	RETAIL	
860-5334-14	\$75.95-J	M14x1.25	1	Short	860-5326-14S	\$5.95-J	1
-		M14x1.25	1	Normal	860-5326-14N	\$5.95-J	1
-		M14x1.25	1	Long	860-5326-14L	\$5.95-J	1



Drill-Out

858-4000

\$142.95-J

Drill-Out extractor is a drill bit and extractor in one. Left-hand cutting edge helps to loosen the bolt, and possibly remove it, during drilling. Specially designed drill tip that will not walk or wander even on the rough surface of a broken bolt.

- Includes one of each of the following sizes: 1/4" or M6, 5/16" or M8, 3/8" or M10, 1/2" or M12.